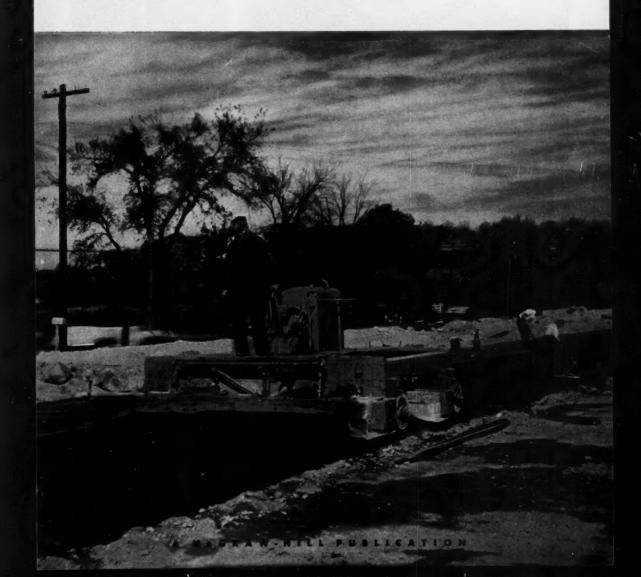
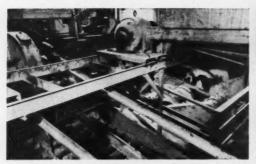
## CONSTRUCTION

METHODS AND EQUIPMENT

May 1951





Aggregate under 6 inches is separated in shakers at screening plant. A G-E 5-hp motor drives shakers. Plant is completely automatic.



Carrying cement mix along this indoor conveyor system is a crucial step in construction of the dam. Sturdy G-E 100-hp motor drives the belt.



Aggregate for barching plant at Hungry Horse Dam is carried 1600 feet up the canyon wall by conveyor, driven by reliable G-E 100-hp motors in wooden sheds at intervals of 250 to 300 feet.



This Marcy rod mill, used in the gravel-crushing operation at the screening plant, is driven by a G-E 200-hp motor (right center). The motor is protected against heavy dust.

#### push-button aggregate processing at 700 tons/hr.

#### ... Electrically

General-Shea-Morrison, contractors for the Bureau of Reclamation's Hungry Horse Dam, are going all-out with electric equipment. Best example is their aggregate plant with its network of interconnecting conveyors geared to process 700 tons of raw aggregate every hour. It's one of the most modern installations of its kind in the country—strictly a push-button operation from raw aggregate handling to mixing. Only with modern electric drives can this world's fourth largest dam be completed on schedule in 1952.

As time goes on, contractors are discovering more and more that it pays to electrify. With co-ordinated use of G-E motors and control and G-E power-distribution systems, they're getting safer, more flexible, and more efficient operation. Apparatus Department, General Electric Company, Schenectady 5, N.Y.

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Gives 2 to 6 times greater impact resistance

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Cord belt troughs better - There being no crossweave in the cord plies, cords are free to flex. Belt conforms to idlers, pulleys. Spillage is reduced, troughing is natural and belt keeps centered on idlers, sustains less damage, requires less maintenance. Longer centers, higher lifts can be used.

Cord belt at work - A B. F. Goodrich cord belt at this rock plant travels from pit to crusher under a highway and two sets of tracks, yet delivers 1,000 tons of rock and sand an hour without spillage.

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#### CONSTRUCTI METHODS AND EQUIPMENT

Volume 33, Number 5

**MAY 1951** 

Established 1919

#### Pay Dirt in This Issue

Sink Tubes Fast for Norfolk Tunnel  Concrete lining for trench-type tunnel is all poured before sinking, with help of traveler-handled forms.  Lightweight Poured-In-Place Roof Deck  Cement-water-chemical mix, with no aggregate at all, is hosed on asbestos board to make strong 3-in, slab.			

Safety Built into High Tower Hoists... 75 Chicago multi-story apartments feature signalmen in cages, double hoist lines, annunciator system.

Wrecking Crews Demolish New York's Ritz-Carlton Hotel. 88 Furnishings and steel are salvaged; rest of famous hotel and Carlton House disappear methodically.

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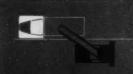
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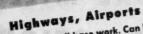


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Page 18 - CONSTRUCTION Methods and Equipment - May 1951

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SAVE

MONEY MANPOWEI TIME TOPSOIL

DEMAND THE BEST
DEMAND FLECO

VISIT YOUR CATERPILLAR DEALER—HE HAS INFORMATION AS WELL AS SATISFIED CUSTOMERS

FLORIDA LAND CLEARING EQUIPMENT CO.

MANUFACTURERS OF THE FIECO ROCK RAKE, ROOT RAKE AND DETACHABLE STUMPER

Cable Address
FLECO, Jacksonville, Fla.

1861 W. CHURCH ST. P. O. BOX 2317 JACKSONVILLE 3, FLORIDA, U. S. A. TELEPHONE 4-0661



- A real HighLift Boom puts loads where you want them, eliminating a crane and reducing handling.
- High operating platform assures easy visibility and faster operation.
- Simple design and ease of adjustment reduces "down time" and THESE are just a few of the things that are behind MultiFoote output records. You owe it to yourself to get the entire story before buying your next paver. Let us send you details.

THE FOOTE COMPANY, INC.

Nunda, New York



STANDARD LINING



RUBBER CUSHIONED LINING

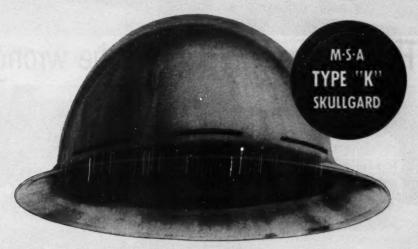


SNAP-IN ADJUSTABLE LINING



ADJUSTABLE LINING

#### Here Are Some Good Things.



#### TO KEEP UNDER YOUR HAT!

Getting the lining that feels right and stays right is essential to your wearing comfort and safety. And you'll find the easy-fitting comfort you're looking for in any one of these M.S.A. Skullgard linings:

Standard—4 Cradle Lining—Available in individual head sizes. Standard lining for all Skullgards.

Rubber Cushioned Lining—Durable sponge rubber pads, spaced between the sweatband and shell hold the Skullgard securely on the head without excessive pressure. Comes in 1/s sizes from 6 to 8.

Snap-In Adjustable Lining—Easily adjustable to fit any head size. Replaceable in the field in seconds. Reduces stock inventories.

Adjustable Lining—Adjusts to exact head size. Uniform, comfortable fit all around the head. No pressure points. Perfect balance.

#### MINE SAFETY APPLIANCES CO.

BRADDOCK, THOMAS AND MEADE STREETS . PITTSBURGH 8, PA.

At Your Service

54 BRANCH OFFICES IN THE UNITED STATES AND CANADA

You'll find too, that M.S.A. linings are designed for maximum head ventilation. And the strong webbing in the crown is added protection against falling objects because it minimizes and distributes the force of the blow. You have your choice of leatherette or genuine leather sweatbands.

Remember too, that M.S.A. Skullgards have that rugged strength and durability that gives you dependable head protection and long service. Write for Bulletin No. DK-15.





Five hundred trucks can't be wrong!



Here are just two of the five hundred big trucks operated by the Midwest Transfer Company—headquarters in Chicago. It's a big job keeping this fleet in top working order, but according to Syd Kramer, an official of this company, STANOLUBE HD Motor Oil helps a lot. Here's what he reports:

"We have used STANOLUBE HD Motor Oil exclusively in our fleet of five hundred trucks for over five years. In that time, our maintenance costs have been very low due to the long periods between any necessary overhauls on motors.

"With this oil many of our engines have operated 85,000 miles without a major overhaul. We attribute this highly satisfactory performance to your STANO-LUBE HD Motor Oil and are happy to recommend this oil to all fleet owners."

Mr. Kramer's experience is typical. Fleet operators throughout the Midwest have discovered the benefits offered by STANOLUBE HD under severe conditionshigh temperatures, heavy loads, or low temperature, intermittent operation. A trial will convince you. Take advantage, too, of Standard's automotive engineering service and Standard's widespread supply points.

To put STANOLUBE HD Motor Oil to work in your fleet, phone your local Standard Oil office, or write:

Standard Oil Company (Indiana), 910 South Michigan Avenue, Chicago 80, Illinois.

STANOLUBE HD

REG. U. S. PAT. OFF

Motor Oil

STANDARD OIL COMPANY (INDIANA)





#### ... and got these Features

• Two travel speeds in both directions(standard). • Drop forged treads—stronger, longer life. • 4-way ratchet and pawl tread and travel lock. • "Tull-circle" steering with turntable in any position. • Oil-enclosed propelling mechanism—runs in oil bath.
• "Packaged" propelling mechanism—removable as a unit. • Drop forged rollers—wearing surfaces heat treated. • Rust-proof tread adjustment—no rust, bind or freeze.
• Choice of 3 crawlers—standard, extra long or wide gauge.

## THIS CUSTOMER CHOSE...

#### ... and got these Features

• 8 forward speeds—1 to 33 m.p.h.
• Carrier built specially for shovelcxane duty. • Multiple tires for soft
ground flotation. • Patented equalizer
beams eliminate rear springs.
• Heavy-duty air brakes. • Choice of
4 or 6 wheel models—2 or 3 axles.
• Choice of 4 or 6 wheel drive
• Built by the originators of rubbertire cranes. • Choice of 15 or 10
ton capacities. • Extra-wide track
units for maximum lifting capacity
on rubber. • Single-engine, SelfPropelled models also available.

#### BOTH CHOSE THESE FEATURES





See Year Distributor for Full Facts

- A modern idea in Turntable design—with these features:
- A complete package, all essentials included, no extras to buy
- Interchangeable "packaged" components—such as engine, clutch shaft, cab, etc.—individually removable and interchangeable
- 5 identical clutches with interchangeable parts
- A one-piece, all-welded, all-steel turntable bed
- Oil-enclosed cut gears
- Interchangeable parts
- Anti-friction bearings

... plus many more your Thew-Lorain Distributor will point out in action Ask him for a "TL" job visit!

THE THEW SHOVEL CO., LORAIN, OHIO



THE DEMPSTER-DIGGSTER, Type GRD, same as the one that loaded 600 tons of stone recently, has a 15 foot six inch turning radius, is 20 feet long when bucket is in traveling position, and bottom of bucket

is nine feet three inches above ground when in extreme dumping position. It will dig 15 inches below grade and through a 15 footbank



THIS DEMPSTER-DIGGSTER, Type HL, is specially equipped for high dumping. The bottom of the bucket is 13 feet six inches above ground. It will dig through an 18 feet hash



FOR FAST, EFFICIENT operation in difficult terrain, the Dempster-Diggster is available with crawler-type traction.

## Fast Automotive Shovel Loads 600 Tons of Stone in Half a Day

CONTRACTOR REPORTS: HYDRAULIC CROWD, HOIST UNIT "FILLS LONG NEEDED PLACE IN OUR INDUSTRY"

THE DEMPSTER-DIGGSTER, a revolutionary shovel loader, recently loaded 600 tons of broken stone in the first half day of operation. This outstanding performance was reported to Dempster Brothers, Inc. by W. E. Lambert, president of Lambert Brothers, Inc., one of the nation's largest crushed stone contracting firms.

"In connection with our extensive activities in several southern states," the contractor said, "we have used various types of power shovels and front end loaders. After seeing the easy operation of the hydraulically operated Diggster in a demonstration we had made alongside of a competing loader, we placed an order with you. We installed the Diggster equipped with a yard and half stockpile bucket on one of our operations in western North Carolina.

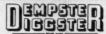
"Our records show," he continued, "that the unit loaded approximately 600 tons of broken stone in the first half day of operation. The Diggster has been working continuously and is giving perfect satisfaction. It is a pleasure for us to so advise you because in our opinion the Diggster fills a long needed place in our industry. We welcome you to bring

any interested parties to our operation to see the Diggster in action."

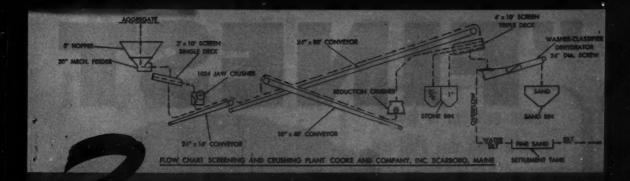
The tremendous speed of the Dempster-Diggster in excavation and stockpile work is accounted for, mainly, by its exclusive independent hydraulic crowd and hoist action, the hydraulic steering, and wheel-type traction, which permits truck speeds to and from jobs. The power crowd permits bucket to keep digging until loaded . . . no digging with wheels. The hydraulic steering gives the driver easy, fast, finger-tip control.

Four standard interchangeable buckets of two types are available. Digging buckets with four bottom teeth in 1 and 1¼ cubic yard (heaped) capacities; materials handling buckets in 1½ and 2 cubic yard (struck) capacities.

Complete information and prices may be obtained by writing the manufacturer, Dempster Brothers, Inc.



DEMPSTER BROTHERS
351 SHEA BUILDING
KNOXVILLE 17. TENNESSEE



Over-all view of plant from discharge end. Truck in foreground is receiving load of washed sand from sand bin.

Clase-ups of primary crusher, screen and feeder.





At the left, three-deck screen over two-compartment stone bin. At the right, sand-classifier-washer-dehydrator over sand bin.

at less than HALF the cost

That's the experience of Cooke & Company with their new Austin-Western crushing and screening plant. Cooke & Company operate large gravel and sand pits in Scarboro, Maine; sell concrete mix, asphalt mix, washed gravel and washed sand. The separation of aggregate into stone of two sizes—"peastone" and "buckwheat"—and washed silt-free sand is the principal operation.

In the words of A. C. Stanley, president of the company-

"Compared with our previous operation, we save two trucks and four men — a total of \$92.00 daily . . . are producing three times as much as before, at less than half the cost . . . quality of the gravel and sand produced has been very satisfactory . . . clean, carefully washed material is important when you want to obtain concrete that does not deteriorate."

Each Austin-Western plant is "tailor-made" for a particular production problem. Our engineering department will be glad to discuss yours.

AUSTIN-WESTERN COMPANY, AURORA, ILLINOIS, U.S.A.

Feeding and discharge ends of doublescrew, 24" washerclassifier-dehydrator, which has a capacity of 120 tons per hour.





# "FIRIEST



#### W. E. Logan & Soul of Muskogee, Oklahoma, report their 2-year, 4,500,000-yd. contract on Tenkiller Ferry Dam across the Arkansas River near Gore is now well ahead of schedule. Main reason, say company officials, is the all-around, all-weather production ability of 3 LeTourneau 15-yard, bottom-dump C Tournahoppers.

The Tournahoppers have been used so far on 4 major types of work: (1) hauling sandy clay and gravel from conveyor belt loader, (2) hauling shovel-loaded, unshot rock from cut-off trench, (3) dumping rock fill in the coffer dam, and (4) placing riprap on the dam face.

#### On 4500' haul ... makes 8 trips an hour

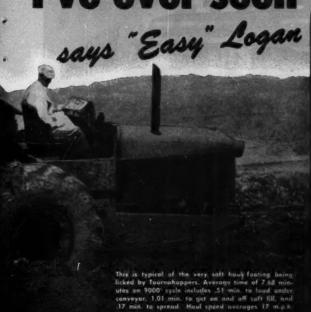
When loaded by conveyor, each Tournahopper carries 12½ pay yards per trip...completes typical 9000-ft. cycles in 7.68 minutes. Hourly production on this haul averages 100 pay yards per machine, according to Contractor "Easy" Logan...combined output for the 3 rigs with loader is 300 yards hourly.

On cut-off trench assignment, now completed, the Tourna-hoppers moved approximately 80,000 yards of rock and 20,000 yards of moist dirt. Working under a 2½-yd. shovel, each "C" hauled 10 pay yards of mixed material per load . . . delivered 8 loads per hour on a 2000-ft. cycle

Send NOW 4: R. G. LeTOURNEAU, INC., Peoria, Illinois	bottom-dump Tournahoppers
COMPANY	□ 19½-yd. □ 27-yd.
STREET	rear-dump Tournersckers
CITYSTATE	Tournapulis
Type of work to be handled	7-yd. 🗆 15-yd. 🔲 30-yd.



# all-around hauling units I've ever seen'



despite soft, slick roads which held haul speeds well below normal. Combined output here averaged 240 pay yards per hour for the 3 rubber-tired rigs.

When heavy rains made these two sections impossible to work, the 180 h.p. Tournahoppers moved onto riprap placement where moisture control was no problem. In 4 months, the 3 "C's" windrowed 22,000 cubic yards of rock... much of it handled under weather conditions which stopped all other haul units. Operating efficiency for the Tournahoppers in 800 hours of work has been 95%. No wonder Mr. Logan claims they're "the finest all-around hauling units I've ever seen."

#### Has 11 electric rigs on dam

In addition to the 3 Tournahoppers, Logan, a LeTourneau equipment user since 1936, has 8 electric-control Tournapulls at Tenkiller Ferry Dam...3 new 13.5-yd. "C's" and 5 big 30-yd. "B's". All 11 units were driven to the job site over paved highways from the nearest railhead.

NOTE... new C Tournahoppers have capacity of 19½ yds., 30% greater than machines described here. Constantmesh transmission, torque-converter, and 210 h.p. engine also are now available on orders for the "C" prime mover.

#### Read what the men on this job say about TOURNAHOPPERS

E. Logati. Partner . . "Our C Tournahappers have paid for themselves on this ane job. No other machine could have handled the riprap and rock work in the cut-off section without costing us too much meney. The Tournahappers have withstood this rough work much better than any other type of hauling unit would have done . . Tournahappers dectrical system is for superior to other power methods used to operate hauling and scraper units, with much more positive control. We can operate the machines better, maneuver better, and work in footing conditions where other units cannot be used . . As far as I'm cancerned, the C Tournahapper is very satisfactory for all types of haulage conditions and materials and I recommend it very highly."

A. C. Logate. Partner..."These Tournahoppers tire very maneuverable and work well under both loader and shovel. The machine works much better on soft fills than 4-wheeled front-end hauling units. Its electric steer is a big help in tough conditions."

Charles Wills, Shop Foreman..."The upkeep and maintenance on the C Tournehoppers has been less than on any other hauling machine we've ever used... and much less than the upkeep and maintenance on the other type hauling units we've been running with the Tournehoppers. The 'C's' electrical system has my vote as the best way of operating any dirmover. It's easy to work on, and the machines can do things no other type of unit could even start to de."

Ed Brown, Asst. Shop Foreman ... "Mechanically, these machines have been just about perfect. Have had very little down-time for any reason. The electrical system has been 100% efficient. I'd rather work 10 to 1 on the C Tournahopper or C Tournahopper or C Tournahopper or C Tournahom any ether type of hauling unit used on our jeb."

Robert Wright, Operator ... "I like these machines because they handle so easily ... it's the easiest-operating rig I've ever been on."

A. C. Kirk, Operator . . . "You can turn the Tournehopper on a dime."

Perry Johnson, Operator..."We work these rigs in places you could hardly get a mule through."

J. R. Cato, Operator..." can position my Teurnahopper under the loader quicker with this machine. It sure is easy to handle."

Tournarocker, Tournahopper—Trademark
Tournapult, Carryall—Trademark Reg. U.S. Pat. Off. C145

#### ETOURNEAU TOURNAHOPPERS





operates
two of the new
FM-3
Wagon Drills



... AN IDEAL DRILLING COMBINATION.

The new GYRO-FLOW 600 is the first portable ever to use a rotary compressor. It is of an advanced-design two-stage, oil-cooled, rotary type which eliminates valves, pistons, con rods, and clutch. A remarkably low oil consumption is maintained throughout the life of the compressor. Maintenance problems are almost entirely eliminated and hourly operations costs are greatly reduced. The complete unit weighs only 9500 pounds ready to run.

Under normal operating conditions, the air is always less than 200° F as it leaves the compressor. It is always oil-free, too. The GYRO-FLOW delivers full 600 cfm at 100 psi... enough for two of the new Ingersoil-Rand FM-3 Wagon Drills. It is equipped with the new Air-Glide Capacity Control... the only stepless regulator that controls the air output smoothly over the full range from 0 to 100% capacity.

The GYRO-FLOW is driven by the powerful Series 71 General Motors diesel engine. This six-cylinder, two-cycle engine has proven its stamina and reliability on contracting equipment, buses, locomotives and ships all over the world. Your nearest Ingersoll-Rand representative will be glad to give you the full story on the new GYRO-FLOW 600.

Ingersoll-Rand

JACKHAMERS - PILE DRIVERS - WAGON DRILLS - STATIONARY COMPRESSORS - CARSET JACKBITS - IMPACTOOLS - MOTORPUMPS - QUARRYMASTER DRILLS

It's the NEW HOMELITE

ONE MAN
Chain Saw

Pays for Itself
in No Time
Clearing Out
Wooded Land

A Horsepower

More Power Per Pound
than any other saw

Remember, you can't start any building or construction job until the location is properly cleared. And with this new Homelite One Man Chain Saw, you can do your clearing in less time . . . with less labor . . . and at less cost. It's the fastest cutting, easiest handling saw ever developed. And it's a rugged, dependable saw that needs less maintenance, fewer repairs, than any other saw.

Weighing only 27 lbs... and perfectly balanced, with most weight close to operator's body... a Homelite handles perfectly on all types of cuts. Any man can operate it easily. Send for new, complete bulletin.

It's a one-man saw that does the work of other two-man saws. Cuts an 18 inch tree in 16 seconds. Cuts trees 48 inches or more in diameter. Has simple, safe controls; automatic clutch; automotive type carburetor; rainproof magneto and chrome-plated, perma-sharp, narrow kerf chain.

CARRYABLE
PUMPS • GENERATORS •
BLOWERS • CHAIN SAWS



**Constructed to Take** Severe Punishment

Without Tube **Swelling** 



Here's the steam hose with a structural difference that eliminates . . . once and for all . . . the common failure of tube swelling under continuous high pressure operation.

CONCORD #20 Steam Hose gives you the exclusive protection of a tough inner lining . . . a lining of stainless steel wire braid. This braid assures permanent retention of the original inside hose diameter. It prevents swelling and constriction of the tube ... assures full flow of steam at all times ... permits re-coupling in the field when necessary, without the slightest difficulty.

In addition, CONCORD #20 construction features include: two or three braids (depending on size) of alternate high tensile steel wire and rubber layers are firmly bonded over the outside of the tube. They provide maximum burst-protection and safety. An asbestos braid provides positive cover adhesion and serves as cover insulator. On top of all is the rugged, abrasion-resistant cover that withstands the severest abuse.

Flexible, tough and dependable . . . that's BWH's new CONCORD #20! Ask your nearby BWH distributor for a demonstration. Get in touch with him today, or write us direct.



Stainless Steel Inner Wire Braid!

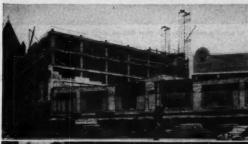
Illustration above shows how exclusive inner stainless steel heald of CONCORD \$20 Steam Hose prevents tube swelling and assures long life under severe use.

Another Quality Product of

P. O. BOX 1071, BOSTON 3, MASS., U. S. A. PLANT: CAMBRIDGE, MASS. .



# 3 yearsno down time







EVERY builder knows that if his hoist stops the job stops. That can mean mighty painful losses . . . in labor costs, time, and jammed-up operations. But Wm. Baumeister Construction Co. of St. Paul can tell you that hoist breakdowns are not necessary.

The job shown above—a new 6 story office building, plus refacing an older building—is a typically smooth Baumeister project. On this job and others, Baumeister has used Model 55 and Model 75 American General Purpose Hoists. In continuous use for 3 years, these hoists have never lost a working hour for repairs.

Take your choice of ten models, capacities from 600 lbs. to 40,000 lbs. single line pull. Your American Hoist distributor will help you get exactly what you need.

Mail this coupon

Modernize ... economize ... with

**American Hoist** 

& Derrick Company ST. PAUL 1, MINNESOTA American Hoist & Derrick Co. St. Paul I, Minnesota

• Please send catalog on

AMERICAN GENERAL PURPOSE HOISTS

☐ 5 to 40 H. P. ☐ 50 to 100 H. P.

NAME\_\_

COMPANY

ADDRESS

CITY.

STATE



Bulldozers, trucks and other equipment have a busy time as grading swings into high gear through rough terrain.

# Improving U.S. III, near Harrisburg, Pa.



Left to right: Charles G. Kleckner, resident engineer, Pennsylvania Department of Highways; Clair Crum, bridge foreman, and D. W. Kuhn, of Reed & Kuhn, subcontractors for bridges.

To provide a better, safer road, U. S. Route 111, popular Harrisburg to Baltimore highway, was recently relocated in Newberry and Fairview Townships, south of Harrisburg. The 31,193-ft project was authorized by the Pennsylvania Department of Highways, and included the erection of four bridges. Contractor was Central Pennsylvania Quarry, Stripping and Construction Co., Hazleton, Pa. Reed & Kuhn, Elysburg, Pa., handled the bridge erection. Bethlehem furnished reinforcing steel, bar mats, and dowel units.

BETHLEHEM STEEL COMPANY, BETHLEHEM, PA.

On the Pacific Coast Bethlebem products are sold by Bethlebem Pacific Coast Steel Corporation. Export Distributor; Bethlebem Steel Export Corporation

# STEEL FOR HIGHWAYS

Dowel Units • Reinforcing Bars • Bar Mets • Guard Reil Guard Reil Posts • Wire Rope and Strand • Pipe Hellow Drill Steel • Spikes • Bolts and Nuts Timber Bridge Hardware • Tie-Rods • Sheet and H-Piling • Fabricated Structural Steel





Workmen tie Bethlehem Reinforcing Bars prior to pouring of concrete. Bethlehem Bars were also used in three additional bridges for new highway.



Power shovel, rigged with Bethlehem Wire Rope, loads heavy-duty truck. Bethlehem Wire Rope sees plenty of tough service in road construction.

# SAVED...time, money and materials!

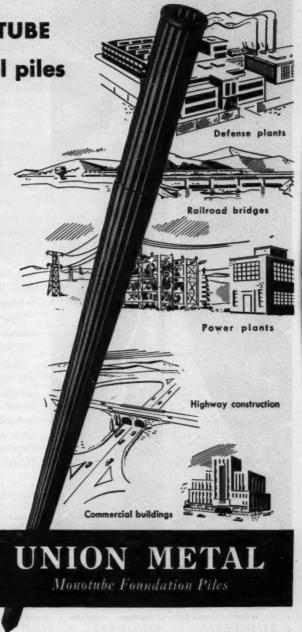
...with MONOTUBE taper-flute steel piles

THESE days, when conservation is a must, you'll want to take a close look at Monotube advantages and economies. We can't give you the whole story here, but as a starter, remember these facts...

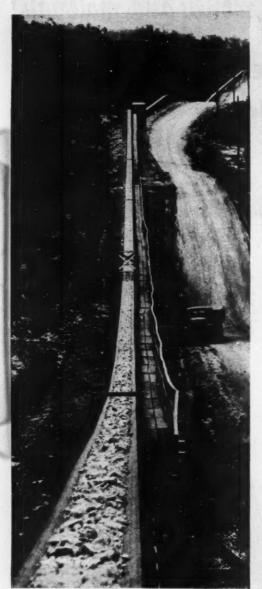
conserving materials! Due to their tapered design and cold-rolled properties, Monotubes save steel while providing unusually high bearing values and exceptional lateral stability. Result? Steel is conserved and required loads can often be carried by fewer Monotubes. Moreover, Monotube onthe-job extendibility, with easy cut-off and simplified weld-splicing, is another big factor in conserving materials.

SAVING TIME AND MONEY! Naturally, the above advantages save time and money as well as materials. But, in addition, Monotube taper-flute design results in faster driving. Lighter, standard driving equipment generally suffices even on the tough jobs! Then, too, because Monotubes are lighter in weight, they're easier, faster to transport, handle and locate.

Weigh these advantages. Then get all the facts and check them against your important construction projects ahead. You'll seemany ways in which Monotube taper-flute steel piles offer material conservation as well as unusual economy all along the line. For complete data, write to The Union Metal Manufacturing Company, Canton 5, Ohio.



# Mountain Moved 7 Miles @ 41/2¢ per Ton-Mile



More than  $4\frac{1}{2}$  million tons of aggregates were used in building the Bull Shoals Dam. To obtain the rock, a mountain was leveled 7 miles away. The material moved those 7 hilly miles over Hewitt-Robins idlers for only  $4\frac{1}{2}$  per ton-mile.

Flippen Materials Co. acted wisely in selecting belt conveyors. They saved \$560,000 on purchase and installation vs. a fleet of trucks, a 7-mile highway and incidentals. They saved another \$375,000 in  $2\frac{1}{2}$  years on man-hours—a total saving of \$935,000 without considering the economy of electric power over gasoline and oil. Total replacement and repair expense for Belt Conveyor Idlers was less than \$2,500. Compare that with the expense of keeping 30 twenty-ton trucks (and their tires) rolling  $2\frac{1}{2}$  years!

Belt Conveyors offer you numerous other substantial benefits. For installation, operation and maintenance, you need a primitive dirt road—not a paved highway. You cut across grades—no winding for miles around them. Rivers, ravines and roads can be spanned with bridges made of wood. When tunneling is inevitable, a simple hole is adequate.

Hewitt-Robins offers three types of Belt Conveyors—engineered, sectional and low sectional—able to meet every construction-project need.

Before you bid on another highway or dam job, consider belt transportation. Send us the details, including topographical maps, for an unbiased analysis. We will tell you—honestly and factually—whether belt conveyors will save you time, trouble and money. Address Contractors' Service Dept., Robins Conveyors Division, Hewitt-Robins Inc., 270 Passaic Ave., Passaic, N.J.

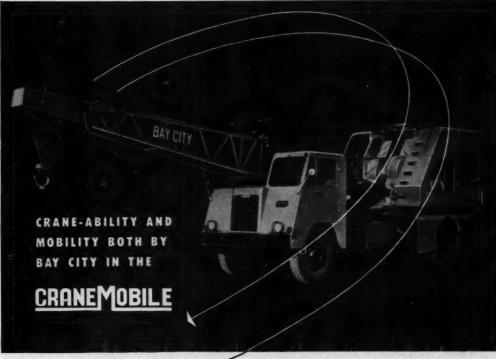
Hewitt-Robins is participating in the management and financing of Kentucky Synthetic Rubber Corporation. HEWITT-ROBINS
BELT CONVEYORS

#### HEWITT-ROBINS



#### INCORPORATED

BELT CONVEYORS (boiling and machinery) . BELT AND BUCKET ELEVATORS . CAR SHAKEOUTS . DEWATERIZERS . FEEDERS . FOAM RUBBER
PRODUCTS . FOUNDRY SHAKEOUTS . INDUSTRIAL HOSE . MINE CONVEYORS . MOLDED RUBBER GOODS . RUBBERLOKT ROTARY WIRE
BRUSHES . SCREEN CLOTH . SKIP HOISTS . STACKERS . TRANSMISSION BELTING . VIBRATING CONVEYORS, FEEDERS AND SCREENS





With a BAY CITY built CraneMobile you get a 2-in-1 combination that's hard to beat. The ruggedly constructed carrier is designed and engineered to meet difficult operation conditions and has the power, speed, and mobility to get to the job fast. The powerful crane is designed for high performance and easy operation. Put them together and you have the perfect solution for handling heavy loads, high lifts, and long reaches. S. J. Groves and Sons, repeat BAY CITY buyers, have found that to be true with their 25-ton CraneMobile shown here working on the New Jersey Turnpike project near Swedesboro, N. J. Like Groves, owners everywhere have found that a CraneMobile means a profitable operation . . . why not see your nearest dealer or write us for the full story on the BAY CITY CraneMobile. BAY CITY SHOVELS, INC., BAY CITY, MICHIGAN.

#### CHECK LIST

- 20-25 Tan Capacity
- Pin-Connected Boom
- Hi-Collapsible Gantry
  Independent Power
  Bagan House
- Precision Load Lowering
- Removable Counterweig
- . Specially Designed Carrier
  - High Road Speeds

BAY CITY booms are of allwelded high strength alloy steel construction, pin-connected for quick, easy changes in length to meet job needs. The specially engineered features of BAY CITY booms are typical of the thorough attention to detail which goes into every BAY CITY.



184



**BAY CITY** 



SHOVELS . CRANES . HOES . DRAGLINES . CLAMSHELLS

# Construction News in Pictures . . .

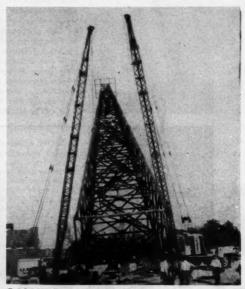


WHERE'S THE CROSSING?—Missouri River bridge at Decatur, Neb., must walt until channel is shifted before it goes anywhere. And now, with Federal river funds cut back, there's no telling when it will. Structure consists of two 420-ft main spans

plus six 150- and three 70-ft spans. Main foundation caissons were sunk 90 ft. General contractor for \$1,454,000 project is William J. Howard Inc., Chicago, with H. H. Mass Construction Co., Algonquin, Ill, as subcontractor.—Wide World



WHAT'S THIS, DADDY?—A 2-yr-old sidewalk superintendent inspects marsh buggy at Tulane University exhibit of oil industry construction equipment. Her attitude typifies layman's reaction to contractors' big rigs: a mixture of awe, skepticism, fascination and "let's get the hell out of here".—Wide World



CALLING ALL CARS!— Improved communications will be assured Rochester (N.Y.) Bureau of Police when machines of C. P. Ward Inc. finish placing this 135-ft, 13,000-lb radio transmission tower for Genessee Steel Co., Rochester, general contractor on project. Cranes are 20-ton Lorains with 75-ft booms.

(Continued on page 42)

# GAR-BRO Power-carts MOVE MORE CONCRETE at less cost!



ONE MAN AND A POWER-CART can do

as much work per day as 6 to 10 men with wheelbarrows or 3 to 4 men with push carts because the Power-cart handles more (up to 14 cu. yds.) and travels faster (up to 12 mi. per hr.).

On the Power-cart the driver ridesuphill, downhill, on 5 ft. runways or over rough ground. He can start fast and stop fast. Has complete control to dump the load or place it carefully. Get the complete facts; write for Bulletin No. 83.

#### EVERYTHING FOR FASTER HANDLING OF CONCRETE







**Unit Batch Plants** 





#### includes portable, tower and floor hoppers (28 models) with cap. to 10 cu. yds.

Chutes A complete line of concrete collection hop pers, steel drop chutes, rubber elephant trunk



# Power-carts with concrete tray, box tray or platform (cap. up to 14 cu.

ft.-2000 lbs.). Also six models of hand-push concrete carts.

Barrows complete line (35 models) with steel or aluminum trays and with wood





or steel

Bin Gates and Weigh Hoppers in all styles and types.



MANUFACTURING COMPANY

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## Construction News in Pictures... Continued





LUMBER LIFT— Versatile hoist on Ford truck chassis lifts lumber and other materials to upper floors of Moore & Roberts' home-town school job in Berkeley, Celif. Old Ford engine runs conveyor line, which consists of two chains driving a series of angle-iron

dogs that slide up inclined timber frame. Conveyor inclination and height are adjusted by winch and cable to telescoping brace at front. Job-built rig lifts lumber faster than two men can load it—From Geo. F. Burnley, Oakland





DOUBLE DUTY—Joseph Sefcik, Elmwood Park, Ill., specializes in welded repairs and hard surfacing on contractors' equipment, which he usually does at night. So he could see, he fitted his Hobart combination 200-amp ac arc welder and 5-kw power unit

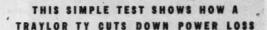
with seven floodlights (three commercial, four home-made) that give 2,000,000 cp. Trailer also carries oxygen and acetylene tanks between wheels and welder, with hose and cable on reels at front—Hobert Brothers Co. Photo



TAMPING TEAM— International wheel tractor tows 500-cfm Ingersoll-Rand compressor that supplies air to RPB pavement breaker fitted with tamping shoe. This is on 20-in. natural gas

line, part of 30-mi installation for Laclede Gas Co. of St. Louis, where four such teams handle drilling, breaking and backfill tamping. Contractor is Frazier-Davis Construction Co.

# a Traylor TY Reduction Crusher cuts costs by more efficient use of power



Two commonly used types of pliers can be used to illustrate the greater efficiency of Traylor crushing surfaces over conventional types. Place a nut or similar object in the straight jaws of an ordinary pair of pliers. Notice how the object has a tendency to slip out of the jaws when force is applied . . . how much effort is required to finally break it. Now place a similar object in a pair of pliers designed so that their jaws move parallel to each other. Notice the positive grip . . . how much less effort is required to crush the object. That's because power was applied directly counter to an opposing surface.

Traylor Curved Concaves and Bell Heads use this same principle to reduce power waste. These curved crushing surfaces have been so designed that the eccentric motion of the Bell Head exerts power directly counter to the curved surfaces of the concaves. This stops lifting and churning of material . . . cuts power loss . . . reduces power costs per ton.

> Mail coupon for complete details and capacities

Traylor TY Reduction Crushers are more economical to operate . . . more dependable in heavy-duty continuous service. In addition, they produce a better, more uniform product. For proof of this outstanding performance, fill out and mail coupon for free bulletin on a Traylor TY Reduction Crusher.

POINT

Rotary Kilns, Coolers and Dryers . Grinding Mills Jaw, Reduction and Gyratory Crushers . Crushing Rolls 349 MILL ST., ALLENTOWN, PA.

nt to know more about a Traylor TY'S efficient use of p

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"TRAYLOR" LEADS TO GREATER PROFITS

## Construction News in Pictures... Continued



ATOMIC SHIELDING—Precision concrete blocks, thousands of them, are cast for nuclear research cells on Austin Co. project at Argonne National (atomic) Lab near Chicago. Forms are steel plate and angles, welded and milled to true surface and exact dimension for 1/16-in. tolerance. Dense blocks are 18x18 in. and up to 30 in. long. In place, they are keyed by 3-in. square steel core, while 1/gx2-in. lead strips seal horizontal joints.

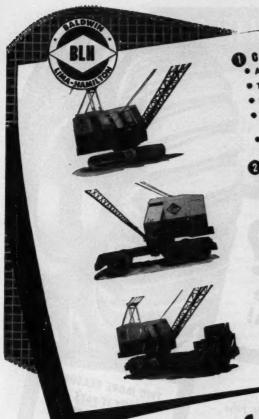


PROUD PARADING—Taking delivery of spanking new \$150,000 derrick, New York's Geo. W. Rogers Construction Co. proudly sails her around harbor, flags flying. Among largest of its type in metropoliten area, rig mounts 50-ton Wiley Whirley crane with 110-ft boom on 46x85-ft steel scow. After this parade ended, flags were furled, and machine was put on workaday job of pulling 2,300 fully lagged 90-ft piles on pier removel project.



CEMENT UNLOADING—Aggregate handling machines are adapted to unloading bulk cement on Durham (N.C.) contractor Nello L Teer Co.'s highway jobs. Dust-tight metal covers and collapsible canvas spouts have been added to Barber-Greene

rigs, which empty cement car in 2 hr. During 1950 season, Teer's unloading team handled 200,000 bbl of bulk cement for 96 ml of paving. Unloading point had to be changed seven times, but machines were just towed from site to site, and quickly set up.



O GRAWLER TYPE Available in capacities up to 120 Tens

Travel speed up to 1 M.P.H.

Requires one operator

All major operations controlled by air (excluding Type 34)

Steers from the cab

WHEEL TYPE

• Types 34 and 604 available with wheel

 One engine powers all operations, including travel One operator controls all operations from

 Rotating assemblies have same basic features as corresponding crawler machines

TRUCK TYPE

Mounted on 10-wheel truck carrier

· Powered by two engines

Requires two operators

• Can travel up to 31 M.P.H. Available only with Type 34 rotating

assembly

Ways to faster-more efficient Crane Service

LIMA Shovels, Cranes and Draglines are built in the following capacities-Shovels 3/4 to 6 yards, cranes to 110 tons and draglines, variable. Rubber-mounted Truck Cranes in 20 and 35 ton capacities.

CRANES-Crawler mounted - truck mounted - wheel mounted -Baldwin-Lima-Hamilton builds them all and in sizes that will best meet your requirements. When mounted on rubber they are available in capacities up to 35 tons. They will go anywhere you can drive a truck and at speeds up to 31 M. P. H.

For work where mobility is not an important factor, LIMA crawler mounted cranes can be furnished in capacities up to 120 tons. To increase their range of usefulness a variety of attachments are available: shovel, dragline, clamshell, pullshovel and pile driver. Each attachment is interchangeable. For faster, more efficient crane service buy the crane that is first in quality—first in safety and reliability—BUY LIMA.

It will pay you to consult your nearest LIMA Sales Office or Representative before you buy your next shovel, crane or dragline. Offices in principal cities of the world.

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Hard Rock Lug-because its tread and sidewalls are armored by massive lug bars as protection against cuts and rips-because its extra-thick undertread protects an extra-thick carcass-because its self-cleaning tread assures outstanding traction, unmatched performance.

The Hard Rock Rib is the perfect companion tire for front wheels in rock work. It has the same cord body, same shoulder and sidewall as the Hard Rock Lug, provides easier steering and smooth rolling on even the roughest jobs.

**Proof?** More tons are hauled on Goodyear truck tires than on any other kind!



ALL-WEATHER Finest for flotation, rolling big loads faster

SURE-GRIP Tops for drive-wheel traction on graders and pans

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Harold W. Richardson, Editor

# **Too Much Overtime?**

MILITARY CONSTRUCTION AU-THORITIES are becoming quite concerned—and rightly so—over the amount of overtime being paid on some fixed-fee jobs this early in the defense program. Practically, every big project in the country, both military and civil, is working overtime, but a few have been stepped up to 54, 60 and even 70 hours per week.

Of course, from a standpoint of progress and to sweeten the labor recruiting inducement, some overtime—say up to 48 hr—is probably both desirable and necessary. But where to stop? Where can the line be drawn between excessive overtime and double shifting? In many parts of the country the labor supply is not so critical but what double shifts are possible.

We are not judging the necessity of speed in building defense facilities. Certainly, some are most vital and their earliest possible completion is imperative. But surely every project doesn't fall in the category of rush emergency.

We can point out, however, the

danger to other parts of the defense construction program if one part is carried out at a speed requiring excessive overtime. The result will be a disruption of construction labor by desertion from low-overtime jobs to those working much higher overtime. Thus, the whole program will suffer, or else we will face a labor demand for a longer work week on every project. Furthermore, excessive work-weeks on fixed-fee projects are tough competition for lump-sum contracts.

While costs are secondary in defense and war construction, we should still be conscious of them. Inflation has already placed a terrible burden upon the taxpayer in mobilizing the country. Any way to ease that burden and to lessen the economic strain is certainly worth while considering.

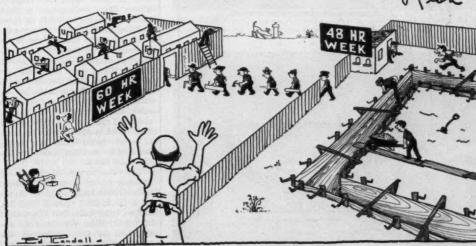
We believe the contract authorities would be justified in limiting the amount of overtime on fixed-fee work, at least in the present stage of operations. Except, of course, where they are convinced the project is so vital it must be finished over night and that

double shifting is not practical. Let's keep the construction industry right side up for as long as we can—we may need it later.

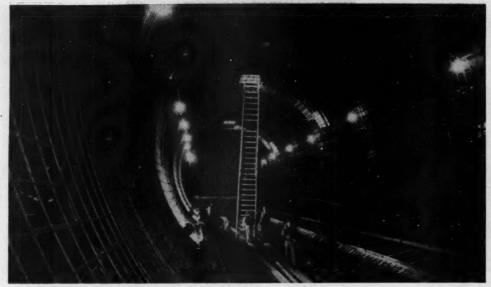
### CMP Should Help

THE CONTROLLED MATERIALS
PLAN announced to become effective
July 1 should help the construction
industry, for ours is certainly an industry vital to mobilization. Steel,
copper and aluminum will be allocated
to defense production and construction.

Critical materials will be allocated direct to some, but not all, construction programs. CMP Regulation 6 will cover this, but details have not yet been worked out. Important, too, to contractors, will be the materials allocations to equipment manufacturers. CMP should assure a reasonable amount of new equipment for defense project builders. And, perhaps, CMP will stifle the black market already looming up in construction circles.

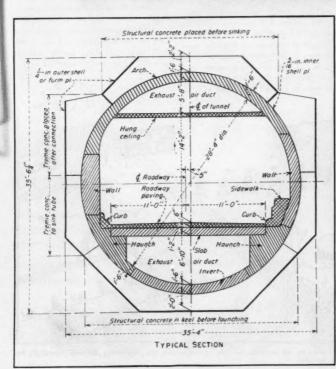


SPIKE SEZ: Holy Smoke, how in tarnation can I keep my job going in the face of competition like that across the way? Somebody had better get busy on controls of work-weeks on fixed-fee jobs!



In six weeks this shell will be lined and in place, for they ...

# Sink Tubes Fast for Norfolk Tunnel



By HENRY T. PEREZ, Managing Editor

A FINE EXAMPLE of modern trench-type tunnel construction is now in full swing in Virginia. There, Merritt-Chapman & Scott Corp. is sinking 2,100 ft of tubes and building 1,250 ft of cut-andcover tunnel to connect the Berkley section of Norfolk to Portsmouth, separated by the Elizabeth River. It's a fast job-only six weeks elapses from the time one of the 300-ft, 31-ft dia tubes arrives from the fabricating yard until it is sunk to place with all interior shell and roadway concrete poured. This speed is due in great measure to steel forms that are easily handled by traveler inside the individual tubes.

The tube section of the tunnel is made up of seven 300-ft steel units. These have an inner circular 5/16-in. shell of 31-ft 4-in. dia, and an outer octagonal ¼-in. shell 35 ft 4 in. wide. Very simply, construction of this section of the tunnel involves: fabricating and launching the seven watertight steel tubes; constructing therein,

while afloat, an 18-in. concrete lining and 14-in. roadway slab; pouring a concrete envelope between inner and outer shells; sinking the tubes into a dredged, graveled trench; joining the tubes under water; backfilling the trench; connecting the tubes to the cut-and-cover sections on each shore; opening the tunnel portal to portal by cutting through the tube's bulkhead ends; and completing the interior work.

- Tube assembly-As subcontractor to Merritt-Chapman & Scott, Bethlehem Steel Co. is fabricating the seven tubes on shipways at their Sparrows Point yard near Baltimore. Bulkheaded to make it watertight, each is launched after more than 1,000 tons of concrete ballast has been poured in the keel between inner and outer shells, and with all ring reinforcing steel all ready welded in place for the tube's concrete lining. It is towed 180 mi to the tunnel site where the tube is moored to a shape-up dock while it is further prepared for sinking.
- · Shape-up work-Main work at the shape-up dock is concreting-both inside the tube and between its double skin. Sectionally, the interior is poured in five consecutive stages: Invert; lower haunches; roadway slab; sidewalls; and arch. Pouring of each stage is generally completed throughout the length of the 300ft tube before starting on the next stage. And, to maintain longitudinal trim, each of these stages must be handled in two 150-ft steps: (1) Two 75-ft pours each centered at the quarter points 75 ft from the ends of the tube; and (2) the 75-ft center closure section plus the two 371/2-ft ends.

Shape-up work requires about 6 weeks per tube. However, more than one unit is worked on simultaneously, with concreting operations following consecutively from tube to tube.

• Interior forms—All interior concrete, with the exception of the invert, is poured in Blaw-Knox steel forms moved by traveler in 37½-ft sections. Four of these sections are provided for each type of pour so the specified 150 lin ft of tube can be formed up at one time. For the second-step pouring in each case, one of the two forms at the quarter points is moved toward the center of the tube, one to the end.

Of course, all forms and trav-



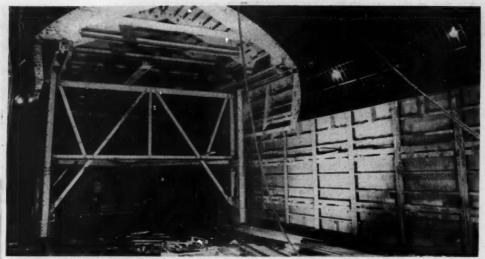
LAUNCHING BOW protects watertight bulkhead at end as tube slides from shipways on which it was fabricated. Bow will be removed for re-use on other tubes.



THREE TUBES in various stages of completion moor to shape-up dock at tunnel site. Right one waits for sinking; center for final envelope pour; left for interior pours.



FORM TRAVELER riding on invert carries sections for haunch powrs, will also handle forms for roadway slab. Jack legs will post forms to invert to free traveler.



ARCH FORMS are handled by same traveler that sets wall forms, shown in place at right. Two of these travelers plus two of the

small ones handle all forms for complete lining of seven big tubes before they are sunk to place in trench.



BULKHEAD FORM of matched lumber is fitted for arch pour. Traveler has moved to get next arch form section, and this one rests on well plate on jack-footed posts.



FORM PANELS are wire brushed for use in next tube, after dis-assembly for removal through 3x5-ft hatch. Note wires that score concrete for good bond to tile lining.

elers have to be completely disassembled for movement into or out of the tubes. Access is through a top hatch only 3 ft by 5 ft, so Blaw-Knox designed the forms so that by proper adjustment only a minimum of panels and pieces would need to be handled in and out. For example, form panels and travelers for the haunch pour are basically the same as those for the roadway slab. The shift from one to the other requires only the switching and insertion of a few panels. Also, wall and arch forms are handled by one type traveler, even though they are independent units.

Additional benefit will occur on construction of the circular type cut-and-cover tunnel section 775 ft long. Here, the same forms used for lining the tubes will be coupled together so that walls and arches can be poured in one operation.

• Invert pour—The invert, 18 in. thick, extends some 7 ft on either side of the longitudinal centerline. As for all subsequent operations at the shape-up dock, concrete is mixed in a floating plant moored at a wharf nearby, and delivered to the tube deck by Pumpcrete machine. Concrete is dropped to the invert by elephant trunks through hatches in the shell. It is placed from end to end of tube in one continuous 8-hr pour.

Invert concrete is screeded by a clever job-built drag that is pulled along the tube by air tugger hoist. Spanning the invert, the de-



FLOATING DERRICKS hold tube while concrete is tremied between inner and outer shells, will lower it gently to place in trench when negative buoyancy reaches 80 tons.

vice rides longitudinal rails on timbers resting on brackets welded to the tube shell. The lower section is a steel plate whose edge is cut to invert curve. To this plate is loosely bolted a steel channel, web vertical, that is also curved to the invert. Slotted bolt holes in the web allow the channel to move reciprocally through a short transverse arc; with motive power supplied by a workman moving a long lever arm back and forth. The steel screed's reciprocating motion makes concrete spreading a comparatively fast and easy operation, and it leaves an extremely smooth invert surface.

· Haunch pour-The haunches extend up from the edges of the invert pour, and form the sides of the under-floor exhaust air duct. They consist of a series of ledges that support roadway slab, curbs and sidewalk.

Haunch forms are handled by two six-wheel travelers that ride 5-ft-gage tracks on the invert slab. Screw jacks at each wheel adjust the travelers for height, and each traveler handles 371/2 ft of form for each side of the tube at a time. The forms themselves are cantilevered from a frame of transverse telescoping channel beams, spread or retracted by three ratchets, that

ride on the traveler. When the traveler has moved a form section into position, jack legs are extended from the frame to the invert so the traveler can be lowered and moved to handle another 371/2ft section

Concrete is directed into the forms by elephant trunks, and the 150 total lin ft of pour is usually completed in 4 hr. After haunch forms for the second pour are set and posted, the travelers are freed so floor slab forms can be assembled on them.

· Slab pour-The roadway slab is 22 ft wide and 1 ft 2 in. thick, and will be given an additional 6 in. of paving when the tunnel is opened portal to portal.

Forms for the slab pour are handled by the same two travelers that move the haunch forms. Slab forms have a sliding plate joint at the center, and their framework is telescoped by eight ratchets. Eight pairs of jack legs, each leg a 3-in. pipe with a 2-in. screw jack at its lower end, act as posts to hold the placed form and release the traveler for the next section. For this pour, too, concrete is placed by elephant trunk. It takes only 1 hr to strip, move and re-set 75 ft of slab forms.

To remove the forms and travelers from beneath the roadway, they must be dismantled there and hoisted through a hole left open in the slab for that purpose. This opening is then closed with concrete poured on a wood form.

· Wall pour-The walls on each side of the tube differ: One gener-

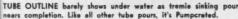


SCREED ASSEMBLY that smooths 2-ft gravel base for tubes is steel barge. Carriage rides rails set at tunnel slope so sweep depth sweep (shown on deck, above) pulled by powered carriage on



need not be changed during barge-length travel.







TUBE OUTLINE barely shows under water as tremie sinking pour CONCRETE COUNTERWEIGHT is lowered to top of tube to serve as temporary ballast while tremie envelope is completed.

ally follows shell-plate curve to 6 ft 9 in. above springline, making an 18-in. thick concrete lining; the other is vertical, leaving the lining thickened to incase ducts, and extends 4 ft 2 in. above springing.

Wall forms are carried by raveler, of which there are two, riding rails 18 ft apart on the roadway slab. The traveler is raised or lowered by a hydraulic jack in each of its four legs, and it susends the wall forms by sets of hree ratchet turnbuckles. When the traveler has placed them in position, the forms are held in place by bolts to Richmond Tyscrus welded to the tube's steel skin, freeing the traveler.

Tunnel walls will be faced with glazed ceramic tile. To furnish improved bond for the tile-cementing mortar, lines of 3/16-in. dia wires 4 in, apart are permanently welded horizontally to the face of the form panels. When the forms are stripped, these wires not only leave their own groove in the concrete but spall off enough more so that good bond will be assured. The wires do not add any difficulty in stripping, but these forms, like those for the rest of the lining concrete, are kept well polished and coated with a clear lacquer.

Concrete is poured simultaneously in both walls of the tube. It is pumped through the tube hatch into a tower-mounted hopper from which a chute leads to each wall form. The steel frame tower is on wheels, and is pulled along the floor slab from hatch to hatch as required.

· Arch pour-The arch completes the pre-sinking lining work. With the exception of the edge where it meets the thickened sidewall, the arch follows tube radius and is 18 in. thick.

The same two travelers that handle the wall panels carry the arch form. The traveler can move either or both types of forms independently or simultaneously. Thus, arch panels can be assembled on the traveler while the first 150 ft of wall is being poured; then the traveler can move the wall forms ahead and set the arches. Arch forms are supported by steel wall plates on jack-post frames that rest on the roadway slab, and by Tyscrus to the tube shell. Hinges at the lower form panels on each side, which carry wires to score the concrete for tile setting, permit them to swing in for stripping.

One difficult forming job is to bulkhead the ends of the arch pours, around all the longitudinal reinforcing steel. This is handled by matched lumber, placed radially. Tips of the boards are cut to tube arc, edges are on radii, and all pieces are numbered for re-use. They are held in place by wales bolted to the bracing of the steel

form and wedged to the reinforc-

All arch concrete is poured directly to the forms through tube hatches. On the second arch pour in a tube, concrete is omitted at the exit hatch and poured in a hung wood form after steel forms and traveler have been dismantled and taken out of the tube. Then, the tube shell is made continuous by welding plates over the former hatch locations.

- · Exterior pours-Upon completion of lining operations, additional concrete encasement is poured around the outside of the tube, within the double shell. First some is tremied into one side to trim the tube (which lists because of non-symmetrical lining concrete), then some of the caps that cover the top are poured. Additional concrete is tremied into the sides to lower the center of gravity and increase stability, after which the remaining caps are completed. The tube's freeboard is now about 1 ft, its displacement some 9,100 tons, and it is ready for sinking.
- Site preparation-While the tubes are being prepared at the shape-up dock, a trench to receive them is dredged across the river. The cut is 40 ft wide at the bottom, with side slopes generally 1 on 21/2. Trench bottom is 971/2 ft



TUBE END carries steamboat ratchets and lugs for connection to next section.



SHEETED TRENCH will receive one land end of tube tunnel. Super-strong sheeting is series of alternate 30- and 36-in. beams driven at right angles to each other.

below low water at its deepest, and here the cut is 55 ft. Excavation is handled by clamshell dredge with 4- or 7-yd bucket depending upon the bottom material, which ranges from marl and sandy clay to river muck. Spoil is barged and dumped into Hampton Roads.

A minimum 2-ft gravel blanket is then placed in the excavated trench. Cast by clamshell, the material is screeded underwater to exact slope and grade. This normally difficult operation is handled by an ingenious screed assemblya 26x125-ft steel scow on which a rail-mounted, self-propelled carriage rides to drag a sweep suspended by cables. The rails are on a 19-ft gage and are mounted on longitudinal timbers that are posted to the deck so that they are at the same slope (5%) as that required for the gravel surface and for the tunnel. The carriage consists of a two-drum winch mounted transversely on a frame carried by wheel trucks from a crane gantry. Winch and trucks are all operated by steam supplied by the accompanying gravel derrick. The sweep is a framework of three parallel 14-in. WF beams 27 ft long, placed with webs vertical and 26 in. apart, and with the front half of the top flanges of the forward two beams sheared off. From end to end of these beams, a solid steel plate is welded at an angle between the front edge of the botIn operation, the scow is spotted

In operation, the seew is spotent longitudinally over the trench, the sweep assembly is lowered and the carriage is run back and forth to pull the sweep and screed the gravel. Because of the slope of the rails, depth of the sweep need only be adjusted once (and kept adjusted for tide stage) at each lengthwise move of the scow along the trench.

• Tube sinking-The completed tube is towed over its final position in the dredged and graveled trench, where two derrick boats mounting 50-ton American Revolver cranes hook on to it, one at each end, with slings to lifting lugs. Then, additional concrete is tremied into the tube's side pockets until the negative buoyancy reaches 80 tons, the derrick boats lower away, and the tube sinks gently into position. Transits and levels on shore sight on tall temporary towers on each end of the tube to insure exact alignment and

The tubes are fabricated with semi-cylindrical hood plates of 1-in. steel extending 18 in. beyond each end. These alternate, top and bottom, so that when adjacent tubes are butted together the cylinder halves meet to form a ring that covers the joint between the shell plate. Also attached to one end of each tube are five steam-

boat ratchets. After the tube is lowered to place, divers hook the ratchets over matching lugs on the next tube and tighten them to pull the tubes together. Then they insert 5-in. dia forged steel pins into other pairs of lugs at the abutting edges of the top and bottom hood plates, at mid-height of the tubes, to complete the first-stage coupling. Later this joint is tremie-concreted.

When the tube is joined to its neighbor, six 18-ton (submerged weight) concrete blocks are placed on top as temporary ballast to prevent any movement from taking place should specific gravity of the water change while the tremic concrete envelope is completed. This pour takes 1,000 cu yd, then the weights are removed.

· Joint pours-Joints between adjacent tubes are poured after the next subsequent section has been placed. For this, during fabrication, a length of MP 101 sheetpile was fastened to each vertical side of the square dam plates that form the ends of the tubes outside the inner shell. With the tubes sunk, divers thread another pile into each of these knuckles, then slip a vertical semi-cylindrical closure shell (also fitted with pile knuckles) into the piles of adjoining tubes. Shells, piles and dam plates act as a form into which con-

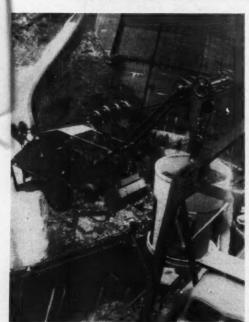
(Continued on page 166)



AERIAL TRAMWAY spans rugged terrain at left end of Diablo Dam in northwestern Washington, where Morrison-Knudsen is right is tramway carriage; moving cableway tower rides on dam.

lengthening spillways and building new training wall. At extreme

# Concrete Rides High at Diablo Dam



POWERED CARRIAGE picks up 2-yd bucket of concrete trucked from mixing plant to tower for delivery to pour. Operator rides carriage, so he can easily spot the load exactly where it's wanted.

AFTER 22 YEARS, the spillways of famous Diablo Dam on Washington's Skagit River are being lengthened. And, as on the original dam construction, concrete placement is unusual. Then, Winston Bros. Co. handled the pours with two tall towers whose booms carried belt conveyors rather than chutes; now, Morrison-Knudsen Co. is placing the mix from an aerial tramway in which the operator rides along.

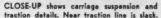
The spillways hang on the precipitous wall of a deep canyon difficult of access. Because of this, and because of the fine degree of concrete control required to prevent future cavitation of the spillway surface, other placement methods were discarded in favor of the tramway.

#### Carriage, with Operator, Rides Cableway

The aerial tramway is a creation of Phil Grabinski, cableway engineer of Portland, Ore., who calls its traveling carriage a Philstram. This rides a cableway spanning the area, with one end anchored in the far canyon wall and the other end counterweighted in a tower on top of the dam. The tower travels on Ibeam tracks, motive power being supplied by a winch and cable assembly at the tower base. Cableway length is adjusted at its outer end by a tackle arrangement whose live line is brought back to another air tugger winch at the dam.

The cableway's carriage is suspended from four %-in. track cables by eight roller-bearing wheels, and it pulls itself along by two %-in. traction cables. It is powered by a 115-hp Chrysler engine and is built of standard automotive parts. Travel, a maximum of 1,200 fpm, is through a 100% reversing transmission that drives an axle which, in turn, chain-







CLOSE-UP shows carriage suspension and OUTBOARD END of cableway is anchored to staples in rock across canyon. Tackle connects traction details. Near traction line is slack. to floating sheaves at ends of track cables so length can be adjusted as tower moves.

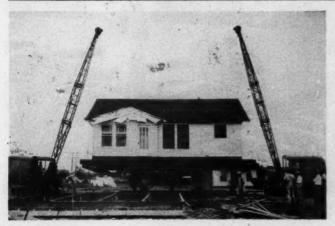
drives two cable-gripping sheaves around which are wound the traction ropes. Thus, the carriage moves without the hauling of any cables, and traction is maintained at all times.

A load carrier projects ahead of the Philstram. Its four wheels ride the track cables, and it raises and lowers its load through a three-part line to a singledrum winch on the front of the Philstram. At Diablo, the installation handles a 2-yd concrete bucket and carries a load of 5 tons. Three of the four track cables and one of the two traction cables could break without dropping the main carriage or load.

Like on an ordinary cableway, the carriage travels the length of the installation, and the tower is moved to cover the width of the working area. However, with the Philstram set-up, the operator sits directly

over his load at all times, and thus can pin-point the pour. Picking up a 2-yd bucket of concrete delivered by truck to the dam-top tower, the operator spots it for dumping exactly as indicated by the pour foreman. Occasionally, a tagline is used to drift the bucket over the pour. It takes only about 2 min to move the 2 yd of concrete to place in the spillway from the mixing plant, which is at the other end of the dam, 670 ft away from the cableway tower.

Morrison-Knudsen's Diablo Dam improvement project for Seattle City Light is scheduled for completion this summer. The \$2,000,000 job includes 28,000 cu yd of concrete for lengthening the spillways and building a new training wall. Paul Swanson is contractor's project manager, Gunnar Nygard is general superintendent, and Mark Knight is engineer.



NEW WRINKLE in home moving -With a team of two Lorain cranes, W. L. Lipscomb & Son, contractor of Victoria, Texas, converted his two-story garage apartment into a modest cottage by hoisting apartment structure intact off garage and lowering it on to house foundation. Brother operators Theodore and Archie Ripple handled the building movement so skillfully that no piece of furniture or dish in the rooms of structure was broken or displaced. Move was a complete success.



This improbable-looking mixture is . . .



Hosed on asbestos board to make a . . .

# Lightweight, Poured-In-Place Roof Deck

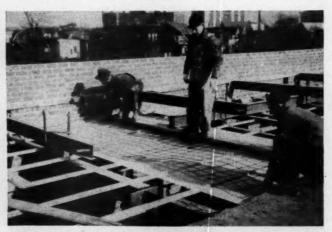
THE ROOF DECK of the Journal Square railroad station in Jersey City, N. J., is an aerated cement mix that is squirted out of a hose. And cement mix it is—for there's no aggregate. It just consists of portland cement, water and a chemical foaming compound that fluffs it up to a density of only 30 lb per cu ft. The queer looking mix has about the consistency of heavy cream when it splashes to the ¼-in. asbestos-board sheets on which it is poured to a depth of 3 in., but it zets up overnight to make a deck capable of taking an ultimate load of 250 lb per sq ft.

Porete Mfg. Co., North Arlington, N. J., is pouring the station roof as subcontractor to Lynngate Construction Corp., Jersey City. The job involves 19,300 sq ft of decking over a new two-story addition to the Hudson & Manhattan R.R. terminal. (Also, the same material that makes the roof slab is being poured for 7,300 sq ft of fill in the basement.)

Station roof-deck framing varies: Part consists of bar joists on 2-ft centers; part is of I-beams on a 5½-ft spacing. On the former, 4x8-ft sheets of ¼-in. Transite are merely laid down to form a tight sub-deck to hold the roofing mixture. On the beam-type framing, light rail-post channels (2 lb per lin ft) are first welded on 26-in. centers transversely, spanning from beam to beam as sub-purlins. Then, job-cut Transite



METAL CLIPS are hammered in to hold asbestos board tightly to joist's top chord.



WIRE MESH is placed on sheets for extra safety so men won't fall through. Beams needled through wall are outriggers for bricklayers' scaffolds, which complicate work.



TRANSITE SHEETS are placed on top of bar joists to act as form for roof mixture, to which it will bond to give extra strength.



SUB-PURLINS on beam-type framing system are rail-post channels which support 1/4-in, sheets of Transite between their flanges.

sheets are placed between their flanges. For both types of framing, a 6x6-in. mesh of No. 9 wire is next placed over the sheeted area. This is not required for strengthening the slab, but is merely a safety precaution to prevent workmen from going through the brittle sheets or the weak, green deck before it sets up.

The roofing material, called Poretherm, is poured 3 in. deep on this prepared deck, where it bonds to the Transite so that both act together as a composite slab. Mixed in a plant at ground level, it consists of three bags of high-early-strength cement to 14 gal of water, plus the foam compound. The chemical, itself diluted 1 to 25 with water, is blown through a series of fine screens inside a tank from which it emerges looking much like shaving-soap lather. It is directed through a swing spout into one of two special mortar-type mixers in which the cement and water are already churned to a paste. The mixers



JOB SUPERINTENDENTS, Lynngate Construction Corp.'s A. Bonadone (left) and Porete Mfg. Co.'s Stanley Schinder, watch roof pour.



CEMENT MIX pours to roof deck from 2-in. hose, will next be screeded to 3 in. Complete deck weighs only 10 lb per sq ft.



CRICKETS for drainage are poured on top of 3-in. deck slab after it has set up. Whole will be topped with built-up roofing.



SCREEDING OF SLAB and of crickets (shown here) follows close behind pour, as soon as fast-setting fluid mix attains consistency somewhat like that of soft frozen custard.



MIXING PLANT that produces aerated cement-water mix consists of vacuum-pressure tank (left), foam generator (center), and two mixers. Mixer at rear is ready to be unloaded.

hold 12 cu ft, and are fitted at the bottom with a cylinder valve and hose connection for draw-off.

When the cement-water-foam mixture reaches desired consistency, it is unloaded from the mixer by opening the valve to let a vacuum suck the Poretherm into a large steel tank. After the mixer is emptied, 40-lb air pressure is applied to the tank to blow the mix 40 ft to the roof through 250 ft of 2-in. hose. Use of two mixers and one vacuum-pressure tank makes production fairly continuous.

The roof deck is poured in alternate 6-ft strips outlined by ordinary planks. These have a triple function: They act as forms to confine the pour; they serve as screed boards; and they hold the edges of the wire mesh (which is cut from a 6-ft wide roll) to keep it from curling. The Poretherm can be walked on the day following placement. After drainage crickets of the same material are poured on the flat slab, the deck is covered with a built-up roofing to complete the job.

# Spreader on Gradall Boom Sprinkles Iron Ore

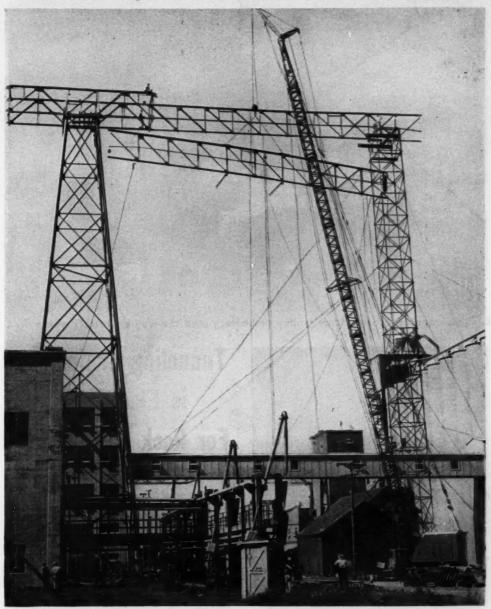


UNPRECEDENTED WINTER-TIME shipments of iron ore by rail were continued last season from Minnesota to the Chicago, Youngstown and Pittsburgh districts and construction equipment played an important part in the operations. Fastened to the end of a Gradall telescopic boom, a mechanical spreader sprinkled calcium chloride in with iron ore loaded into gondola cars by Bucyrus-Erie 120-B shovel at Monroe open pit

mine of U. S. Steel's Oliver Mining Co. near Chisholm, Minn. This retarded or prevented freezing of ore until thawing stations were reached where perforated pipes were inserted into loads and steam forced through, furnished by four old steam locomotives. Tonnage had dropped with lake carriers frozen in during previous winters, but all-rail movement helped make up the difference, handling 3.7 million tons. (U. S. Steel photos)

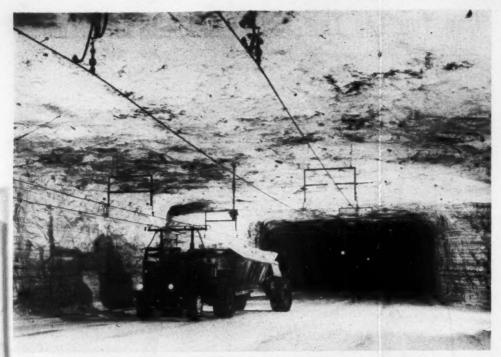


# Can You Top This 155-Ft Truck-Crane Boom?

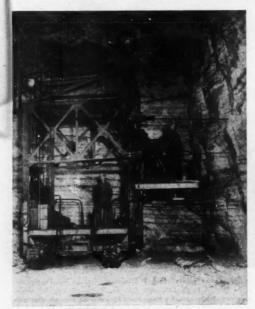


THERE'S 155 FT OF BOOM on this 20-ton Bay City CraneMobile with which Chism & Miller, Springfield (III.) steel erectors, are setting up a conveyor bridge in their home town. Only alterations made by the contractors to their Model 180 machine are lengthened and weighted outriggers, and cable trussing on all four sides of the boom. The rig can handle the 2- to 3-ton, 90-ft trusses at a 70-ft radius and, where required, swing through 360 deg to set them on the 146-ft towers. (Note temporary erection bent

of guyed tubuler scaffolding.) Structural steel in the 740-ft conveyor bridge totals 130 tons. Due to rough ground, the boom is removed for traveling from point to point on the job site, with a second crane assisting in raising and lowering the 155-ft boom below half-height. Above this point the erection crane assumes full control. Contractor Don Chism says, "We enjoy any type of difficult erection job", so he must have got a big kick out of handling this one so successfully.



Euclid wagons operating from trolley or battery lead the way at Detroit where . . .



SALT MINING starts with drilling in 22-ft heading face with electric augers mounted on self-propelled electric-drive drill carriage. Holes are drilled 12 ft deep for light shooting. Shots are fired at midnight, end of second shift.

# Tunneling Equipment is Electrified For Rock Salt Mining

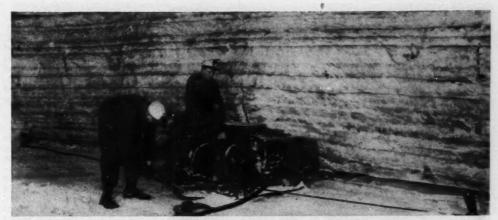
BY HAROLD W. RICHARDSON, Editor

YOU ARE DEEP below the surface in a rock salt mine, but it still gives you an eerie feeling to watch a loaded Euclid wagon slither away from the shovel without the usual roar of the diesel exhaust. You are startled as a bulldozer moves in to trim the muck pile. in silence except for a slight clanking of the crawlers.

You are not aware muck loading has been resumed until you see the shovel dumping into another wagon that has slipped into position without a sound. Then you are certain you have lost your hearing as you notice two pairs of drills mounted high on a jumbo boring noiselessly into the face.

Here are all the elements of big scale tunneling carried on smoothly, quietly and efficiently with all electric construction equipment. Only the muffled boom of a blast in a nearby gallery mars the Stygian stillness. Noiseless dynamite is all that is needed to make the silence complete.

All this takes place in the Detroit mine of the In-(Text continued on page 62)

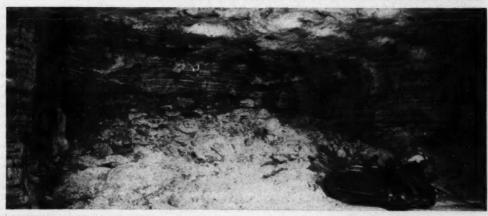


EACH FACE is undercut with Goodman electric-powered undercutter to maintain level floor. Anchored cable shifts cutter down the line.

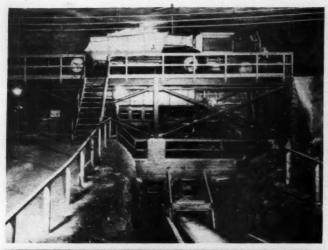


ELECTRIC-DRIYE Euclid wagons are loaded by 11/2-yd Marion electric shovel. Wagons operate on battery in these workings. Right

now, new 2½-yd Marion shovel is being installed in mine to increase output. New shovel will be by ac drive to reduce line power drop.



BULLDOZER powered by electric motor keeps muck pile of blasted rock salt trimmed up for easy loading by shovel.





ELECTRIC WAGON HAUL ends at hopper over primary crusher (top). From primary gyratory, salt passes by belt to roll crushers for reduction to  $\frac{1}{2}$ - to  $\frac{1}{2}$ -in. size. Sized salt then goes by 30-in. belt (bottom) to shaft for lift to surface by skip hoist. Batteries on Euclid wagons are continuously charged whenever rig is operating from trolley.



ROTARY DC CONVERTER for equipment and trolley current is housed on rail cars within wall-enclosed room. Walls are built of rock salt blocks laid in fine salt mortar. Same type of walls close off long galleries for use as air ducts.

(Text continued from page 60) ternational Salt Co., 1,153 ft below ground in suburban Detroit, not far from the Ford Rouge plant.

The job would be a tunnel driver's dream—headings, 60 ft wide and a mile long; smooth level inverts for perfect haulageways; 22-ft clearance to flat, unsupported ceilings; and no water, mud or bad ground to contend with.

#### **Euclids Replace Railroad**

After a conversion period of several years, International has recently changed its Detroit mine operations completely from narrow-gage railroad underground haulage to electric-drive Euclid wagons hauling to belt conveyors. Wagon haul is kept within 1/2 mi of the belt end. Here are located primary and secondary crushers that reduce the salt chunks to 1/8to 1/2-in. size range for belt transfer to a skip hoist at bottom of the 16-ft dia shaft. There are some 11/2 mi of 30-in. main conveyor belt in the mine.

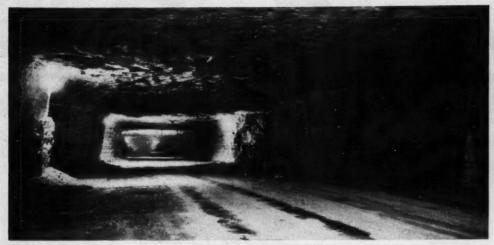
Key to the hauling operations are three 17-yd and two 24-yd Euclid bottom-dump wagons, each equipped with a 75-hp dc electric motor capable of operating from either a 250-v overhead trolley line or a storage battery. Each haul rig carries a 108-cell D8 nickel-ironalkaline battery. The trolley is a horizontal contact shoe supported by two vertical air cylinders and held against double trolley wires 16 ft above roadway by a spring. The shoe is retracted by air pressure in the cylinders; when the air is released, it is automatically raised to position against the wires.

The rigs also carry two other small electric motors: One for powering the compressor supplying air for the trolley mechanism and the rig's air brakes and door closers; the other runs a hydraulic pump that supplies booster steering power.

#### Air Closes Doors

Euclid's usual tire-contact reel winding system for closing the dump doors has been replaced by air rams and cables. The hydraulic booster on the steering mechanism permits effortless turning in soft salt at the headings.

Trolley wires are strung down the main haulageways (two sets of wires for two-way traffic) leading out from the conveyor belt receiving hopper. When the wagons leave the haulageway, they operate by battery to and from the working headings. Batteries are charged



MINE IS WORKED in grid system of 60-ft wide headings in both salt below rock; note how salt breaks clean from top drill holes. directions, leaving 60x60-ft blocks for roof support. Roof is 3 ft of Salt floor packs down to perfect roadway surface.



MEN ARE HAULED from shaft to work areas in these long trailers pulled by a Jeep, the only gas-powered equipment allowed underground. Working conditions are ideal—uniform year-round 58 deg temperature; no lost time from bad weather.

mostly during trolley-line haul periods, and at meal times, when the 250-v dc supply is fed through fixed resistances to the batteries. At the end of the two-shift day (midnight) the state of charge is determined from a reading of an amp-hr meter, and charging is continued as needed by the modified constant potential method with amp-hr control.

Mining is fairly simple. The mine is worked in grid fashion with 60-ft wide headings spaced 60 ft apart in both directions. Intervening blocks of salt 60 ft square are left in place as roof supports. Thus, three-fourths of the seam is mined

out, one-fourth is left in place. The salt seam is 26 ft thick, absolutely level and uniform. A 3- to 4-ft salt layer is left against the roof as top support, and a foot or so is left on the floor as a smooth roadway. Thus, the excavated headings are about 22 ft high. Experience has shown that in this particular mine, if the salt is removed clear to the rock roof, the roof becomes unstable, But with 3 ft of salt below the rock. the 60-ft flat roof spans seem to hold up forever. The salt is fairly hard, it needs no side or top support, and on the floor it packs down to an ideal roadway surface.

Holes 12 ft deep are drilled with

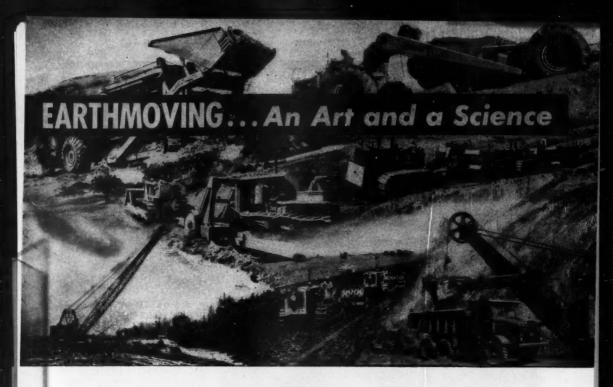
four electric augers from a crawler-mounted self-propelled electric-drive drill carriage. Though the holes are spaced 6 to 8 ft in both directions, and shooting is light, the salt breaks nicely into sizes easily handled by a 1½-yd Marion electric shovel. Each face is undercut at floor level by a Goodman undercutter. A small electric bull-dozer keeps the muck pile trimmed up.

Blocks of rock salt can be built up into tight walls or brattices, with fine salt serving as mortar, for closing off rooms, galleries or headings. Abandoned haulageways are sealed off in such manner to form huge, but very serviceable, air ducts. Fresh air at the rate of 80,000 cfm is picked up at the bottom of a separate air shaft for distribution throughout the mine.

Details of operations are shown in the accompanying pictures.

The Detroit mine is operated under the direction of Harry M. Griffiths, vice-president for production, International Salt Co. at Scranton, Pa., and Leo E. Read, manager at Detroit.

ED. NOTE—Reflecting in our editorial sanctum after seeing the above remarkable operations, it strikes us that here are some possibilities in large bore tunneling, utilizing the flexibility of electric truck or wagon haulage with the rigs working from batteries at the muck pile and at the dump, and tying into dependable trackless trolley power through the heading.



# 5. Factors Affecting Production

BY DAN K. HEIPLE, Chief Field Engineer, R. G. LeTourneau, Inc., Peoria, III.

This is the fifth of a series of articles on the fundamental principles of earthmoving. Sections on earthmoving history, job analysis, equipment selection, ownership and operating costs, and application of bulldozers, scrapers and rippers have already been published in our last four issues. Still to come are comprehensive articles on such subjects as production and cost estimates, equipment maintenance and repair, compaction, and application of other types of equipment.—THE EDITOR

ESTIMATING PRODUCTION of earthmoving machinery requires experience and judgment to evaluate properly a number of variable factors. The variables include: Rolling resistance, grade resistance, job efficiency, material weight and swell, rim-pull and tractive efficiency. Probably the most important consideration in hauling is rolling resistance.

Rolling resistance is the sum of the external forces opposing motion over level terrain. It includes the variable effort expended in the action of tracks or tire sidewalls, the compaction or displacement of the roadway over which the unit travels and the re-

sistance due to roughness or irregularities in the road. The material from which a roadway is made, and its surface, are not so important as the relative firmness and freedom from undulation.

Since flexing of the tire walls must be included as a fixed action, the effort to move a load over a hard, smooth surface can be established as a minimum. All the power consumption in excess of that figure will be due to penetration in the travel surface, in its undulation or irregularities or a combination of both.

The value of rolling resistance for a particular surface can be expressed in pounds per gross ton of vehicle weight, and approximate

values assigned to common haul road conditions. As an example, an average construction road under big tires at 35- to 50-lb air pressure has been evaluated at about 100 lb per ton of rolling resistance. A 20ton machine traveling over this type road would require 20x100. or 2,000 lb of rim-pull to overcome rolling resistance. It should be remembered, however, that to say there is one definite fixed rolling resistance for a particular type road is erroneous. Because of tire size, speed, and inflation pressure, the rolling resistance for a given road will vary. However, it is possible to assign general values to several types of haul roads. These may require adjustment for specific machines.

Some values for various road conditions with off - the - highway tires are:

tires are:	
Road Condition	Resistance (lb per ton
Hard, smooth surface (well maintained)	40
Firm but flexible surface (well maintained)	65
Dirt roadway, average construction road (little maintenance)	100
Dirt roadway soft or rutte Deep, muddy, surface or	ed 150
loose sand	250-400

(Note—Here, rolling resistance is a value assigned to the road. Under normal conditions it is applied (Continued on page 66)

# It's a cinch for a winch on TIMKEN® bearings

VITH 10 Timken bearings used on the winch of this new Wooldridge "Terra Cobra" earthmover, heavy pay loads are no problemwhether you're stripping coal in Pennsylvania, moving silt on a levee in Nebraska, or landlevelling an airport in Los Angeles. Timken® bearings are also used on the differential, pinion shafts, jackshaft, drive wheels and rear wheels of the Terra Cobra to assure long life and trouble-free operation. In all, there are 23 Timken bearings used throughout the Terra Cobra to keep it on the job and working to capacity.

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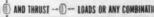
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(Continued from page 64)

against loads carried by tires. It is not usually applied against a tracktype tractor, but is applied against the wheeled unit hauled by such tractor.)

- Grade resistance is the term 2 applied to the opposing force of gravity due to grade. It can be computed by simple laws of mechanics. The resistance varies directly with the angle of grade and weight of machine, and is 20 lb per gross ton for each 1% of adverse grade. Using the same 20-ton unit as in the 100-lb rolling resistance example, on a 5% grade, the grade resistance would be equal to 20x5x20 or 2,000 lb. This figure added to the 2.000-lb rolling resistance would give the total resistance of 4,000 lb to be overcome to negotiate the grade.
- Operator efficiency, being a 3 Operator emciency, but human factor, is hard to determine. It will vary from day to day and from season to season. Many times an incentive wage plan will increase operator efficiency, but experienced men with pride in their ability are by far the greatest asset to operator efficiency. Coupled with delays due to unbalanced conditions of hauling and loading units or routing of equipment, operator efficiency results in a working hour of something less than 60 min. Experience has shown that more than 83% working efficiency, or a 50-min hour, is difficult to maintain for extended periods.
- Material in place, having weathered and settled, has comparatively few voids or air spaces in it. When this material is disturbed in loading, it acquires voids or swells. Because of this, the actual amount of material in 1 cu yd after it has been distributed is not as great as the amount of material in 1 cu yd in place. Since the pay-yard to the contractor is most always the bank-yard. or in-place yard, it is necessary to know the extent of swell in loading to estimate properly production.

In addition, various materials will stand on different slopes above the side sheets of the scraper or hauling unit. This angle of repose can be coupled with voids to give a single swell factor. In the following table, a factor of 90% is given to sand. Sand ordinarily does not acquire 10% voids, but neither will it stand on the 1 to 1 slope on which most heaped-scraper capacities are computed. The figure, then, is a compromise.



Rolling resistance is low on this Kenson, Michigan job . .



. . . but spongy top makes it higher at Concrete, Washington

Multiplying the heaped capacity of a machine by the swell factor gives an approximate pay-yard capacity. If less than capacity loads are being attained, the figure must be adjusted accordingly. Swell factors for the major division of materials are given here. Common sense modification can be applied to mixtures.

Sand	90 %
Common Earth	80 %
Clay	70 %
Shale broken or rock completely fractured	60%

Thus a scraper with a heaped capacity of 15 cu yd in common earth has 80%x15, or 12 pay-yards nominal maximum.

5 Weight of material limits speed and gradability with the available horsepower, and in special materials may limit the volume of the load. The approximate weights of materials which could conceivably be handled by scrapers or hauling units is as follows:

#### APPROXIMATE WEIGHTS OF MATERIALS (pounds per cu yd)

Ashes-cinders	1000-1100
Bauxite	4000-4300
Clay (dry to wet)	2300-3000
Clay and gravel-dry	2700
Coal (Broken)	
Anthracite	1500-1600
Bituminous	1350-1400
Coke	800
Copper Ore-broken	3000-5000
Earth	0000 0000
Loose	2100
Packed	2500-2700
Wet Packed	3000-3100
Gravel (dry to wet)	3000-3100
	3600-5500
Iron ore broken	
Limestone-broken	2500-2700
Sandstone-broken	2300-2500
Shale	
Solid	4500
Broken	2500-2700
Slag-broken	2400
Stone—average crushed	2700-3000
Sand—dry to wet	2200-3300
Sand and gravel-loose packed	2700-3000
(Continued on page '	70)
to the page	



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(Continued from page 67)

pulling force that the engine can deliver to the tires or tracks at the point of contact with the ground. A formula for computing rim-pull can be derived logically. The torque of the engine is multiplied by the over-all gear ratio of the driving train, giving a turning force at the axle in ft-lb. This force is divided by the effective lever of the wheel or track sprocket (the rolling radius) in ft. The total is reduced by the mechanical efficiency of the driving train since some of the torque will be used simply in turning the gears and bearings.

Substituting more readily available data than torque, gear ratios and rolling radius, and combining numerical constants results in the formula:

HPx375xEfficiency Rim-pull =

Horsepower used is belt; and efficiency, if unknown accurately, can be estimated at 75 to 85% for various gear trains. The portion of this force that can be actually converted to tractive power is drawbar pull, which brings up tractive efficiency.

Tractive efficiency is a decimal factor indicating the percentage of the weight on the driving tires or tracks which can be utilized as pulling or pushing effort. The efficiency or tractive coefficient varies with grouser or tread design, and with the type of material on which the unit is operating.

Some approximate figures of Rim-pull or track-pull is the tractive efficiency on various sur-

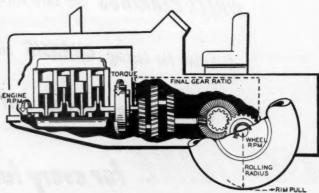
faces are:	Tractive Tires	Efficiency (%) Tracks
Surface	Tires	Trucks
Dry rough concrete	80 to 100	45
Dry clay		
loam	50 to 70	90
Wet clay		
loam	40 to 50	70
Damp sand		
and gravel	30 to 40	35
Loose dry		
sand	20 to 30	30
Dry snow	20	15-35*
Ice	10	10-25*

\*Semi-skeleton shoes

Attempting more exact classification for both tractive efficiency and swell takes judgment based on long experience and may still result in inaccuracies. However, the tables recognize a change in condition due to materials and, generally speaking, will give estimating results in a reasonable

8 Acceleration is a time consum-ing factor requiring an excess of rim-pull for any given condition over that necessary just to roll the load. If this excess does not exist to overcome the inertia of a machine and its load, the unit will not be able to increase its speed from the low point to high in a given gear.

The computation of the forces involved in accelerating a load through several gear changes in a given time is rather involved. However, experience has shown that if an excess of rim-pull in the amount of 20 lb per ton is available in the top hauling gear, the prime mover will exhibit good performance characteristics. Then



RIM-PULL, pulling force which engine delivers to tires or tracks at ground contact point, is affected by torque, gear ratios, friction losses, and rolling radius of driving wheels.

Company



EXCESS RIM-PULL and low traction combine to spin special sand tread tires in slick mud.

a fixed time of 1 min for gear shift and acceleration covers a sufficient range to be considered average, and may be used for estimating purposes. Actually, each 10 lb per ton of excess rim-pull gives an approximate acceleration of 0.1 mph per sec. In lower gears where the excess may run to 100 lb per ton, a given machine might accelerate to 10 mph in 10 sec. On the other hand, with only a 20 lb per ton excess, it would take about 50 sec to go from 20 to 30 mph. The actual time of acceleration, then, in high-speed hauling, may run over 1 min. However, a machine on such hauls moves a considerable distance while accelerating. If no allowance is made for this travel, and the unit is figured to have covered the total haul distance at the average hauling speed, the two will tend to balance out, and the 1-min allowance may be used rather than computing acceleration separately.

Ed. Note: The sixth article in this series will appear in the June issue.

#### BETTER PAMPER THAT EQUIPMENT

... And the Construction Methods and Equipment Third Annual Special Equipment Maintenance Issue will help you keep your machinery in good shape during these days of critical shortages.

COMING - in July



# Here's what ME mean by

The new Allis-Chalmers tractors are not merely new models incorporating refinements of existing ideas . . . they are <u>new from the ground up</u> . . . without compromise anywhere in design or material.

They are the answer to your demands for tractors that will give you outstanding performance on a variety of applications—whatever those jobs may be.

Behind the design are your own ideas . . . and those of your operators and mechanics...combined with the vast experience of Allis-Chalmers.

Check the following outstanding features . . . then get the full story from your Allis-Chalmers dealer on this—"THE FINEST TRACTOR LINE ON EARTH."

POWER TO SPARE — A large untapped reserve (up to 1/3 of peak available hp.) assures easier going on toughest work — longer engine life, less servicing. Morever, it has been proved that General Motors 2-Cycle Diesels are unmatched in lugging ability; they build up torque faster and higher . . . hold it longer.

MATCHED POWER TRAIN ASSEMBLIES — Each and every part of the power train — from master clutch to final drive — has more than enough capacity and strength to handle any load it was ever meant to carry. Bigger clutches, booster steering, double-reduction final drives, all add life—get more work done.

**REVOLUTIONARY SHIFT PATTERN**—A quick, one-lever shift from any forward speed to any reverse position saves shifting motion and time—smoother and easier, too.

POSITIVE BALANCE—Tractors work equally well with any equipment—drawn or mounted. There's greater stability and traction with more track on the ground and lower structural weight. Main and truck frames are heavier, truck frames longer... idlers are bigger, and both idlers and sprockets lowered... all steel construction throughout. Up to 50 percent more ground clearance!

TRACTOR DIVISION . MILWAUKEE 1, U.S.A.

# DESIGNED FOR YOUR JOB



40.26 drawbar hp.

70 drawbar hp. 18,800 lb. 102 drawbar hij

102 drawbar hp. 27,850 lb. Hydraulic Torque Converter Drive 175 net engine hp. 41,000 lb.

The Hewest, Finest Tractor Line on Earth!

. DESIGNED FOR YOUR JOB . BUILT TO TAKE IT . FASY TO OPERATE . FASY TO SERVICE



# "How far will a sack go?"

George H. Smith Jr., Illinois Local No. 21, a bricklayer since 1917

"Well, if it's Marquette Masonry Cement you could build this wall—200 brick with ½-inch joints—using just one sack. I don't need to tell you that's quite a yield from a sack of cement.

"For any given grade of sand, no cement made can surpass the yield of Marquette Masonry Cement. I'm always pleased when I see how much mortar I can get from a sack of Marquette. And I don't have to add a thing. No lime, no lime putty or portland cement. Nothing. Just Marquette Masonry Cement, wellgraded mason's sand and good, clean water. That's all you need to make better mortar every time."

The 10 basic requirements of high quality masonry cement\*

- 1. Plasticity
- 2. Body
- 3. Strength
- 4. Yield
- 5. Color
- 6. Adhesion & Bond

## MARQUETTE MASONPY CEMENT



## **Marquette Cement Manufacturing Company**

CHICAGO . ST. LOUIS . MEMPHIS . JACKSON, MISS.

PORTLAND . HIGH EARLY STRENGTH . AIR ENTRAINING . MASONRY

Any quantity of Marquette Masonry Cement will be shipped in mixed carloads with other types of Marquette Cement





TWO OF FOUR tubular steel hoist towers serving 22-story apartment house in Chicago. Each tower is divided into two shafts, one for concrete skip, other for combined men-and-materials cage carrying

signalman in contact with hoist operator by two-way Teletalk. Note Chicago boom at top of each tower. When boom is in use, cage is spotted alongside so signalman has full view of hoist operation.

## Safety Built into High Tower Hoists

"NOT SAFE FOR PASSENGERS" doesn't apply to tubular steel tower material hoists on several high building projects in the Chicago area. Robert Twyman, of the Thomas Hoist Co., Chicago, developed the combined men-and-material hoist at the instigation of McNally & Quinn, architects. A typical example of this type of hoist installation is found on the 22-story apartment being built at 1350 Lake Shore Drive, Chicago, by S. N. Nielsen Co., general contractor.

Here four two-shaft tubular steel

By ROBERT L. MOORE

Engineering Consultant

Lumbermens Mutual Casualty Co., Chicago

tower hoists, each powered by a 90-hp electric-drive 3-drum hoist are serving the job. Safety features include: A signal man riding the combined men-and-materials cage at all times in constant contact with the hoist operator through a two-way Teletalk system (the only signal the operator gets); a visual drop annunciator on the cage tied in with call buttons on

each of the 22 landings; overspeed brakes on the hoist; anti-backup brake on the hoist motor; double hoist lines on the cage from a divided drum on the hoist; safety dogs on the cage roof that grip the guides in case of cable breakage, and indicator dials on the hoist drums to show the location of the land

Knowing full well that the "No Passengers" rule for materials hoists is often violated, the Nielsen Co. decided to make these hoists safe for men and materials alike. Details on this particular installa-



SIGNALMAN riding cage at all times (left) gets call from pushbuttons at each floor landing through Auth drop-signal annunciator, and relays oral instructions to hoist operator (right) by two-way



Teletalk system. Loud-speaker system is normally set for talking from cage and listening at hoist, but operator can talk back to cage by pushing a button, as shown here.



COUNTERWEIGHTED GATE on cage, operated by signalman, protects both men and materials during hoisting.





DOUBLE HOIST LINE from divided drum is tied into cage roof through equalizing bar (left) that compensates for irregularities in winding or unequal stretch in cables. Equalizer is fastened to dogs that grip guide rails (right) in case of failure of both cables.

tion were worked out jointly by the general contractor, the Thomas Hoist Co., and Roberts-Stage Electric Co., electrical subcontractor on the job. A lot of advance planning made sure that these four hoists would work safely.

The American Standard Safety Code for Building Construction (A10.2—1944) covers proper design and construction of both materials hoists and workmen's elevators.

Most of the code requirements were met on the Chicago job. Where the design deviated from the code, full agreement was reached by all concerned before such details were adopted. The author warns, however, that the ban against carrying passengers on conventional material hoists should be rigidly enforced, for such installations are neither designed nor built to handle both men and materials.

Each tubular steel tower is divided into two shafts and carries a Chicago boom at the top. One shaft is for the men-and-materials cage, the other is for a concrete and mortar skip automatically dumping into a hopper fixed at desired floor level. When the Chicago boom is being used, the cage is dogged off alongside the boom to provide full view of hoisting operation for cage signalman who transmits hoisting instructions to the operator by the Teletalk system.

Details of the safety features are shown in the accompanying pictures.

As the project nears completion, there has been no reported injury to any workman. Much time has (Continued on page 79)

## GENERALS do any job, anywhere -

## do any job, anywhere -AT LOWER COST!









#### GENERAL L. C. M.

For most work off the road, some on. Broad, deep lugs and thick, rugged shoulders prevent cuts, snags, bruises. More rayon cords, more rubber for extra carcass strength.

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Designed for most work on the road, some off. Long-wearing safety tread and reinforced shoulder cleats give more traction, more original and recap miles.

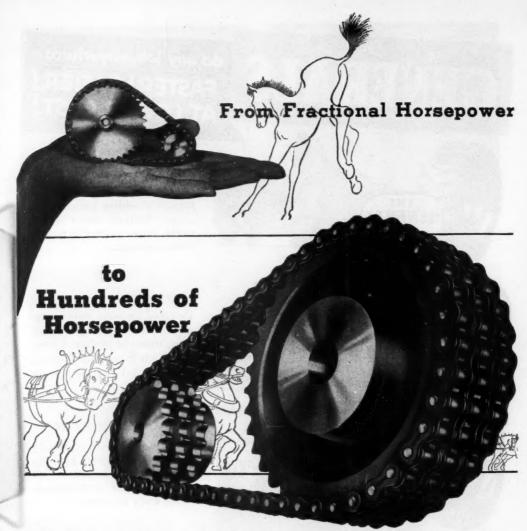
#### GENERAL DUAL TRACTION LUG

To move more yards of dirt, the General Dual Traction Lug digs deep for more traction in soft going, forward or backward. Makes heavy jobs easy.

#### GENERAL TRACTOR GRADER TIRE

For power wheels-sharp, diagonal, self-cleaning tread bars for maximum traction, forward or backward. For front wheelseasy steering, smooth riding ribs.

EQUIPMENT GENERAL TIRES ON YOUR SPECIFY



## Whitney Chain Drives Simplify Design-Cut Costs

No matter what your drive problem, be it small movie cameras, machine tools or earth movers, you will find a Whitney Chain Drive to fill the application exactly.

And what's more, these adaptable drives offer opportunities for important cost reductions and improved performance. For example — Whitney Chain Drives operate equally well on long or short centers. They will drive single or multiple shafts, provide accurate timing or reversal of direction. Standard attachments, built into the chain, offer still more opportunities for economical application possibilities.

And remember, Whitney Chains . . . the all-steel drives . . . deliver full rated power, smoothly and dependably. Their positive grip transmits constant, uniform apped. They are easily and quickly installed,

reducing costly down time. No removal of shafts or bearings necessary. Alloy steel construction assures maximum service with minimum maintenance.

WHITNEY ENGINEERING SERVICE — In addition to the service facilities of more than 130 Distributors, Whitney maintains a network of 15 Field Engineering Offices, located throughout the country. From the complete line of Roller, Silent and Conveyor chains, Whitney engineers can recommend the proper type of drive for your application ... the chain drive which will give you the best service at lowest cost. Consult your nearest Whitney field office or write us direct for catalog and complete information.

### WHITNEY CHAIN COMPANY

222 Hamilton Street, Hartford 2, Connecticut







SAFETY FEATURES on hoist include: Left—Simplex hoist controller that shuts off current and applies brake in case of overspeeding or running past normal top and bottom limits; Center—Dial indicator for each drum that automatically shows position of cage or skip; Right—Backup brake on 90-hp electric hoist motor prevents motor from reversing.

been saved by both general and subcontractors by the hoist installation. A most satisfactory arrangement for use of the hoist facilities by subcontractors calls for the subs to pay the general 25c per day per each man they have on the job. The

general contractor says that this nominal charge has more than paid for the installation costs. Everybody is happy and nobody got hurt.

Carl Jorgensen is project manager for S. N. Nielsen Co. on the \$6.500,000 general contract. Frank Novak is electrical superintendent for Roberts-Stage Electric Co., who did the electrical work on the hoists and are electrical subcontractors on, the job. Thomas Hoist Co. supplied, erected and installed the towers and electrical hoists.

### Two More Accidents That Could Have Been Avoided





CONSTRUCTION ACCIDENTS are happening all the time. Here are two that might have been prevented, snapped by one of our editors during his recent wanderings with camera in hand. In the first instance, on a Pennsylvania Turnpike paving job, one of the two hydraulic dump jacks gave way while the truck was discharging 15 yd of sand. The resulting body twist tipped over the huge truck, warping the frame so badly that it had to be completely replaced. Investigation showed that the driver had backed his right set of

rear duals up on a mound of sand instead of taking time to find a level spot. The unbalanced lift undoubtedly caused the hydraulic plunger failure. Fortunately no workmen were close enough to be injured. There are two morals to this story: Make sure you're level before you dump, and stand clear of vehicles when they're unloading.

In the second instance nobody checked tire pressures for quite a while on bottom-dump Euclid wagons, so one fully-loaded rigiust walked out of a tire and

ruined it—on a section of the New Jersey Turnpike. For the price of the tire and time and money lost during resulting down-time, the contractor could well afford to pay a tire checker's salary for a good many weeks.

These are only two accidents, which occurred when the cameraman happened to be right there. Hundreds more take place every day. They're costly enough ordinarily, but with tighter equipment deliveries due to the mobilization effort, it would pay everybody to be more cautious.

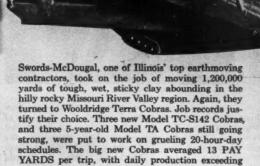
# BIGGER PAY LOADS

... on toughest jobs

Shown are two of the big, more powerful Wooldridge Cobras equipped with 24:00 x 25 low pressure tires, used in preparing a 200-acre industrial site, access roads, railroad sidings, parking areas, etc., for the Wabash Railroad and Ford Motor Company near Birmingham, Missouri.



Shown Torre Cobres new Model TC-SH2



15,000 pay yards over the 2500-foot cycle...loading in 45 seconds, and discharging the sticky clay in less than 30 seconds. Performance like this spells profits ... profits you can enjoy if you'll figure your.next job on the basis of low-down-time, rugged stamina and high production of the greater new Wooldridge Cobra. Talk it over with your Wooldridge Distributor today... or write for the complete Cobra story now!
WOOLDRIDGE MANUFACTURING COMPANY Sunnyvale, Calif. \*5345 N.Winthrop Ave., Chicago 40, Ill.

## WOOLDRIDGE













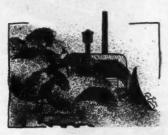
## THE MAINTENANCE SHOP

A monthly equipment service and repair feature

### **Watch Your Air Cleaners**

WITHOUT A DOUBT more words will be written and spoken in the next few months on the matter of preventive maintenance than most of us will want to see or hear. The proper care and operation of our equipment seems to be a distasteful subject. Nevertheless, if we are to have the amount of equipment we want to do the work to be done, this subject must become a reality.

Just recently this writer visited a job on which a variety of earthmoving equipment was being used. It was in a semi-arid section where dust conditions were continuously bad. Engine trouble caused considerable lost time, and inquiry showed that the important item of air-cleaner servicing was not good at all. Cleaners and connections were being serviced once a week, regardless of the number of hours' operation in that week. Well, just once a week is no good any way



you look at it. Conditions of the surrounding air are the determining factor. If working conditions are ideal and the air is free from excessive dust, then a haphazard procedure for air-cleaner service just might let you get by. Where conditions are severe and the air is heavily laden with dust, a servicing procedure must be made to fit the job. On this particular job I recommended that filters and connections be cleaned at least every 4 or 5 hr, depending upon the shift length and eating-time break. The superintendent and the contractor still maintain I am nuts. BY HOMER C. CAMPBELL Service Manager

H. W. Moore Equipment Co., Denver, Colo.



And I will go along with that, but not as it refers to their dust conditions and service procedure on air cleaners. The evidence is on my side, as shown by their own figures on motor down-time.

There is a place to put responsibility for the once-a-week story, and that is with the manufacturers, in some cases. However, our own sense of survival should dictate the proper procedure for trying to save a few of our own dollars, as well as our machines.

#### Alter Service to Suit

After returning to the office from this trip, I reviewed the manufacturers' recommendations for air cleaner servicing. I found that they vary from 4 to 60 hr, with a footnote here and there to the effect that local conditions may dictate more frequent cleaning. This is a case where a preventive maintenance program must be flexible. It is a condition that will require cooperation of the job superintendent, the master mechanic and the contractor. They must analyze the dust and dirt conditions. I don't mean they must get technical, but common sense and a few inspections of air cleaners on the job will soon indicate the frequency with which these cleaners must be serviced. If the required schedule is not

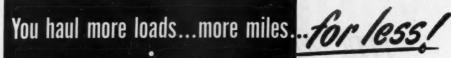
followed, machine down-time will be excessive.

We lent a hand recently on another job where dust is definitely a serious problem. Several tractors are working 7 days a week, 8 hr per day, continuously in a cloud of dust. To aggravate the condition, this foreign material is about 5% metal and will pass a No. 200 screen easily. Lost time was so great and costly from the standpoint of parts and labor that we had to find a remedy fast. We installed dual air filters, one ahead of the other, with the second one in the least contaminated area we could efficiently place it. This, along with a rigid servicing program, has materially assisted in keeping out the dust and metal. And it just might set up some figures on lack of down-time that will be astounding.

As we have said in earlier issues, parts are not going to be too



freely obtainable. You may rest assured that aluminum pistons will be hard to get, engine bearings are going to be scarce, and all parts will be more or less critical. Therefore, the only reasonable thing to do is to give your equipment proper care, and do what you can to get it properly operated. Then you will get more production with less down-time, and be able to carry on with the equipment you now own. This equipment will now have to haul larger loads faster and longer. Give your machines a chance and they will do it-and economically.



when you grease on the go with

## ALEMITE portable service stations

You Save Time by bringing complete power lubrication to trucks, tractors, equipment right on the job! Air-operated pumps deliver grease "refinery clean" direct fram barrel-to-bearing.

You Save Money by cutting the costly "downtime" required for lubrication, thereby increasing the output of both your men and equipment.

You Save Equipment by keeping your earthmoving rigs running smoother, longer—no matter how far afield they may be! And; you reduce greatly the possibility of bearing failures.

### Add 'em... group 'em into just the rig you want! Alemite Units are S·E·C·T·I·O·N·A·L·I·Z·E·D

You can suit your needs exactly with Alemite! Whatever selection of chassis or gear-oil pumps and reels you require for 100 lb. drums, you can easily combine them into one portable rig for on-the-job lubrication!

Other Alemite Portable Service Stations are also available for 400 lb and 54 gal capacity drums.

Send today for free illustrated catalog describing this equipment. Write to Alemite, Dept. SP.ST, 1850 Diversey Parkway, Chicaga 14, Illinois.

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Alemite Pumps. Air-operated for delivering pressure gun grease and geor oil from original drums. Available for individual or "group" installation.

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Available in single or multiple units to suit any requirement.



REG. U.S. PAT. OFF

### Spring Tonic Peps Up Tractor Performance

By FRED O. SCHRECK

Supervisor of Service, Industrial Power, International Harvester Company

THE BEST SPRING TONIC for crawler tractors is a little preventive maintenance to insure high output during the torrid summer months ahead. Here are a few steps which, if undertaken now, will save repair dollars and downtime later on.

Engine lubrication is the logical place to start. Old oil, which is dirty and diluted by cold-weather starting, should be changed to recommended summer grade. It is important that the engine be hot when draining old oil.

Another major step that should be done without fail is draining and flushing the cooling system. It is a good idea, after draining the anti-freeze, to fill the system with a solution of from 5 to 10 lb of ordinary washing soda and



water, depending on the size of the engine. Leave off the radiator fill cap and operate the engine until the water is hot. Then drain and flush with clean water. Refill with soft or rain water, if possible, and the recommended amount of rust inhibitor.

Next check the water hose clamps for leakage, and tighten where necessary. Another excellent check for leakage is this: Remove the fan belt so that the water pump will be inoperative. Fill the radiator to the top, leave off the radiator cap, and, while the engine is running, hit the throttle hard and watch for air bubbles. If bubbles appear, it's a good indication of leakage around the cylinder head gaskets.

While conditioning the cooling system, check and adjust fan-belt tension. Inspect the fan for bent and loose blades and check the fan hub mounting capscrews for tightness. Clean the spaces between the radiator fins by blowing them out with an air hose or flushing them with a water hose. Many a cracked block has resulted from overheating due to clogged radiator fins.

While you're about this spring tonic job, clean and refill the aircleaner tray. In refilling use about one-half oil and one-half kerosene. This allows a better flow of air to the manifold without reducing the cleaning efficiency of the unit. Aircleaner connections should be tightened and the pipe from cleaner to manifold should be examined for holes or cracks. Abrasives entering the engine from improperly filtered air can cause serious damage to rings and sleeves.

On tractors with gasoline starting systems, it's good procedure to check the gasoline strainer, then clean and wash the bowl at the same time. Distributor and magneto points should be checked for wear and correct gap setting. To insure fast starting, lubricate the magneto impulse coupling with kerosene or light machine oil.

Look at the diesel fuel water trap, too. It may be time to take it apart and clean it. Replace oil filter elements. In most crawler tractors, these elements should be replaced with each oil change.

Another good tip for spring and the year around is to service your battery. Clean the terminals with hot water and baking soda and steel wool, when necessary. Then coat them with vaseline. Be sure that the cells are filled with distilled water to % in. above the separators.

If the battery water level is constantly low, it may be a sign that it is being overcharged. The charging rate should be investigated and adjusted at once to pre-

If transmission and final drive lubricants have not been changed for a season, now is the time to do it. If the oil in the transmission and final drive has been thinned during the winter for easier operation, the lubricant certainly should be changed to a heavier grade

vent serious damage to the battery. (Continued on page 86)



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50 years of engineering and manufacturing know-how stand back of Heiliner Eatures







- A 200-HP Cummins Diesel - High top speed (25 m. p. h.), plenty of lugging power. Compression release for quick starts.
- B Easy-handling Hydro-Steer -Makes steering effortless. You can turn the Heiliner with one hand in a 22-foot radius.
- C Adjustable Control Levers - Heiliner cable power-control unit is within finger-tip reach. Levers adjustable to suit operator.

- D 4-wheel Brakes Heavyduty two-shoe air brakes. Auxiliary hand controls provided also.
- E Good Visibility No obstructions block operator's vision ahead or behind. He can always see how he's doing.
- F Comfortable Seat \_Reduces operator fatigue, by absorbing the shocks in rough going.
- **G** Final Planetary Drive Reduction Gears - Can be serviced without removing wheels or disturbing brakes or hub bearings.

No wonder J. H. Eidson, Eidson Construction Co., Mocksville, N. C., calls the HEILINER:

the finest piece of dirt-moving equipment which is built today

### Another Heiliner user moves more dirt, faster, at less cost

1800 pay yards per ten-hour day on a 1600-foot haul! That's profitable performance - and the kind delivered by each of two Heiliners on a highway by-pass job in North Carolina. Soil was mostly clay with some sand and boulders. Other rigs on the same project averaged only 1200 to 1300 cu. yds. per day. That's a 500-yard margin of superiority for each Heiliner!

Putting more pay into pay dirt is nothing new to Heiliners. They've been carrying bigger loads at lower costs per yard on all sorts of jobs across the country.

Heiliners are available with either an 18-cu, yd. scraper or a 20-cu, yd. bottom-dump wagon - both interchangeable. Get the facts on each model at first hand. Have your Heil road-machinery distributor put a Heiliner through its paces for you. Call him for a demonstration today.

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Make your replacements with Marvel-Schebler Carbureters. They are now original equipment on many industrial engines and tractors, because they give maximum dependability and economy.

MARVEL-SCHEBLER PRODUCTS DIV. Borg-Warner Corp., Decadur, Illinois

## MARVEL-SCHEBLER



Another Load GOES UP Another Equipment Builder STANDARDIZES ON WISCONSIN ENGINES

Hauling as much as 2500 lb. loads STRAIGHT UP at 178 f.p.m. takes dependable power. And the hoist of this Portable Builders' Tower, built by Clyde Iron Works, and powered by a Wisconsin Heavy-Duty Air-Cooled Engine, delivers it.

Builders and buyers of equipment naturally STANDARD-IZE on Wisconsin Engines, especially where you need a steady pull on a long haul. For example, tapered roller bearings at both ends of the crankshaft eliminate radial and end thrusts. And, you have no cooling troubles, because of fool-proof air-cooling at its best in any weather.

An OUTSIDE magneto with impulse coupling delivers sure-fire starting at slower cranking speed. Heavy-duty construction throughout assures you of heavy-duty service year in and year out . . . and more profit in every contract.

4-cycle single-cylinder, 2-cylinder, and V-type 4-cylinder models, 3 to 30 hp. Write for information.

H.P. HOURS

### WISCONSIN MOTOR CORPORATION

World's Largest Builders of Heavy-Duty Air-Cooled Engines
MILWAUKEE 25 WISCONSIN

(Continued from page 83)

before hot weather. Work the tractor until the lubricant is warm, then drain. Refill with the proper grade of oil in accordance with the manufacturer's recommendation.

Another item you can check by a quick inspection at this time is the track assembly. If the track is too tight or loose, excessive wear will result. Adjust tracks to the type of soil in which the tractor is operating.

These preventive maintenance suggestions are not expensive nor time consuming, and can be followed in the field.

### Holes Drilled At a Fast Clip



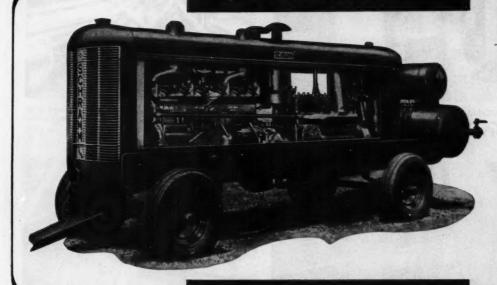
IF YOU WANT to drill 5,000 holes in concrete in a hurry, you need a special rig to do it. So reasoned the National Steel & Shipbuilding Corp. of San Diego, who built their own machine to drill holes for 5 mi of hand railing at the Hyperion activated sludge plant at Los Angeles. The 2-in. dia. 6-in. deep holes were to be drilled in 8-month-old concrete.

The rig uses Termite rotary masonry drills and puts down either one or two holes at a time under hydraulic pressures of 60 to 80 lb. Power is from a 1-hp Wisconsin engine. Production is up to 10 holes per hr per drill; and each drill lasts for 30 holes. A spray of water on each drill serves as a coolant.

## SCHRAMM

MODEL 600

Diesel Engine Driven
Air Compressor



## Fuel Savings Up To 50%

Pneumastat, simple and rugged . . . Proper Speeds . . . Less horsepower required . . . Cam operated mechanical intake valves, greater volumetric efficiency. There you have some of the many features in the new Schramm Model 600 Air Compressor . . . features that mean economy while supplying you with 600 cubic feet actual air delivery.

#### SIMPLIFIED DESIGN

You will like its streamlined, simplified design, too—fewer parts... watercooled enabling operation with doors closed...Dual fan belts... Engine and compressor speeds designed to operate at maximum Diesel Engine efficiency.

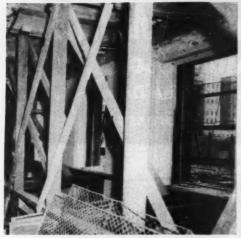
Don't delay. Write today for Bulletin 5025 on this great, new Model 600 Schramm Air Compressor.

## SCHRAMM INC.

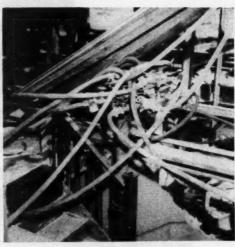
The Compressor People

WEST CHESTER

PENNSYLVANIA



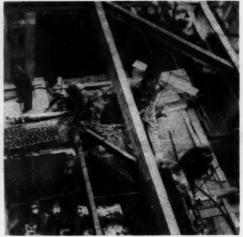
CATCH-ALL SCAFFOLDS (left) are first order of business in demolition of world-famous Ritz-Carlton Hotel and Carlton House in New York City. Plank deck is spiked to converging stringers braced to



beams above. Compressors feed air through riser in stairwell to 16part manifold up top (right). Slanted door prevents falling objects from injuring gages (and your editor's camera case on stair).



TWELVE TO SIXTEEN JACKHAMMER CREWS follow three stories behind partition crews, literally knocking floor out from under each other. Burner looks around for tierods and reinforcing to burn off.

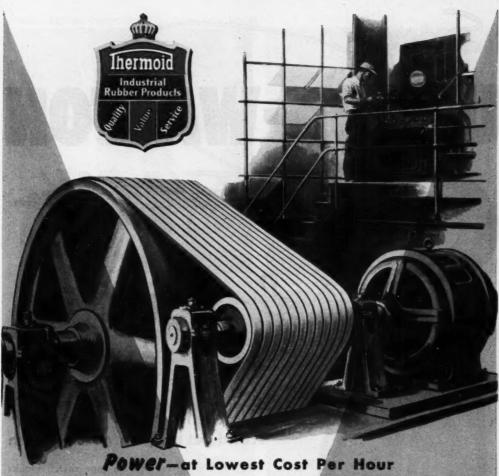


Meanwhile, crews on scaffolds hung from outriggers above keep pace with deck counterparts (right) tumbling exterior brick inside. Note doors in window opening to prevent rubble from falling outside.

## Wrecking Crews Demolish New York's Famous Ritz-Carlton Hotel

By JAMES M. CONNOLLY, Associate Editor

DEMOLITION CREWS are rapidly razing another of New York's land-marks—the world-famous Ritz-Carlton Hotel and Carlton House—to make way for a 25-story airconditioned office building. Ornate stonework, shimmering chandeliers, ornamental fixtures, carpeting, mirrors, mosaic tiling, brocaded wall coverings—everything has fallen or will fall before the onslaught of wrecking crews, armed (Continued on page 91)



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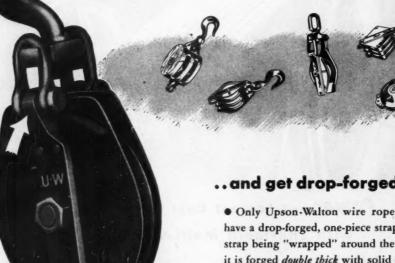
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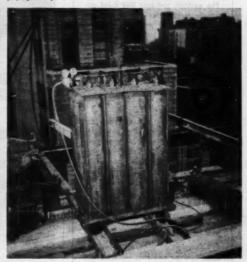
AFTER THOROUGH WETTING DOWN, rubble is carried in wheelbarrows and sent hurtling down through two double elevator shafts previously lined with planking. Shafts' bottom is at fifth floor where



rubbish enters two steeply pitched plank troughs. Drop gates hold back material where chutes pass through third floor level; workmen paying out yard or two at a time into second floor chutes.



EMERGING THROUGH second floor window openings, chutes cleer roof of sidewelk bridging set-up for safety of mid-Manhattan pedestrians. Note bank of oversized, non-usable doors strung along gutter



line. On upper planked deck, meanwhile, derrick crews burn and lower steel. Dozen oxygen bottles (right) are clamped in hoisting frame; feed through one regulator along with one acetylene tank.

with screw drivers, wrecking bars, sledgehammers and oxyacetylene torches

Built in 1910, the lavish suites and dining rooms were designed for the entertainment and comfort of the haut monde, but extra high ceilings, extra large rooms and a huge maintenance staff make it uneconomically operative today. So, off it goes to limbo to be replaced by a modern structure.

On January 10, workmen of D.E.H. Demolition Co. Inc., Bronx, N. Y., swarmed up through the Carlton House, removing cabinets, carpets, hardware, exposed plumbing, lavatory equipment, mantels, fireplaces, electrical fixtures, and all other salvageable items. Then, starting at the roof and working their way down, they removed all doors, windows, mirrors—everything taking a final trip down in

the elevators for sorting and tagging in the main lobby and finally on to purchasers or company storage warehouses.

Meanwhile another crew erected sidewalk bridging to protect pedestrians on heavily traveled Madison Avenue and 47th St. using a soldier course of oversized paneled doors along curb lines. Next, catch-all scaffolds were erected at 6th, 10th and 14th floor levels and outriggers



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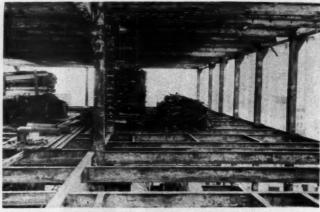
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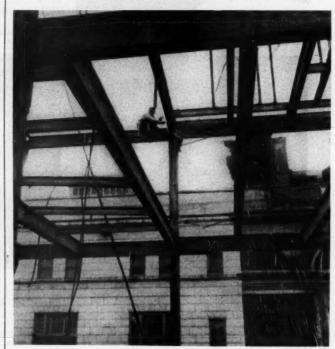
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RITZ-CARLTON DEMOLITION . . . Continued



NOTHING IS LEFT BEHIND but piles of metal on jags which span steel girders and will be lowered by derrick. These include pipe, window frames, conduit, reinforcing, etc.



SHOWER OF SPARKS (lower right) descends through steelwork as iron workers burn through all but I or 2 in. on intermediate stringers. No heavy girders or columns are burned, however, until derrick choker is firmly fastened to accept load transfer.

clamped in place to roof girders, 19 floors above the street. Catch-alls were decked with 2x10 planks which were spiked to 4x6 stringers projecting through window openings. These, in turn, were held by vertical kickers braced to exposed fireproofing on steelwork of floor

above. Typical bricklayers' scaffolding, complete with planking and ratchet jacks, was hung from roof outriggers.

With all removables out, elevator wells were stripped of machinery and two pair of empty wells were

(Continued on page 94)

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(Continued from page 92)

lined with heavy planking from the roof down to the fifth floor, where extra-heavy slanted timber decks were installed. Troughs of planking were sloped down from these at a steep angle, with ends projecting through second-floor windows on the north side of the building for direct delivery of rubbish to dump trucks. Hold-back drop gates were installed where each chute passed through the third-floor level. These retain the backed-up pile of rubble and, here, workmen pay out a few yards at a time to another set of drop gates at the chute ends.

In sharp contrast to the uniformed attendants, opera-hatted signori and lavishly-gowned ladies who often frequented the main lobby, most of that space is now taken up by two roaring, pumping and hissing Chicago-Pneumatic compressors, one 600 and one 315 cfm. These boost 1,000 psi of air into an accumulator which supplies a 4-in. riser running up a stairwell to the roof, ending in a manifold with sixteen outlets for air ham-

Rubble Dumped Into Wells

Partition crews (working three floors below deck crews) knock out all interior partitions, walls and arches; burn off all piping and other metals thus exposed; wet the rubble continuously to keep dust at a minimum and dump wheelbarrow loads into the plank-lined elevator wells. Deck crews above remove wood decking, and knock out concrete floors and beam fireproofing with 12 to 16 air hammers. Shovel and wheelbarrow crews, one floor below, gather up the broken concrete (also well wet down) and send it hurtling on its way down the shafts. Crews on the top outer scaffolds are working on the same level with deck crews. They chip out limestone facing, common backup brick and plaster, all adding their large bit to the volume of rubbish for removal.

Burners make short work of old-fashioned flat spiral reinforcing which is stacked up, along with pipe risers, metal window and door frames, stair railings and all other miscellaneous metals, in cribs spanning exposed steel girders. Panel doors are spiked into window openings on levels where deck crews are at work to prevent rubble from falling to catch-alls outside the building. When steelwork had been exposed on the three topmost stories, a small stiffleg derrick was set up on the roof steel and two dou-



OVER SIDE GOES ASSORTMENT of channels, I-beams and pipe in steel cradle, down past outside wrecking crews and three catch-alls to trucks in busy 47th St below. Pictures show work on Carlton House. Hotel proper was made available last May I.

ble-drum hoists bulled into place at street level. Holes were chopped through concrete floors; then wire ropes were threaded up through and reeved into the derrick which hoisted up the first of two guy derricks. No. 1 derrick quickly set up No. 2, and an ironworker crew of foreman, pusher and ten journeymen tackled the job of salvaging steel.

Procedures are reversed, with all heavy loads going down instead of up, derricks jumping down periodically, and hoist drums taking on cable with each new setup instead of paying it out. As steel is burned, stacked and lowered, the manifold is disconnected atop its air riser, a 12-ft length removed and the manifold replaced. Meanwhile an electric conduit runs up the stairwell alongside the air riser, providing stairway lighting. This is shortened also as each floor disappears. Current is supplied through a special meter for the contractor, since all

house current was disconnected after elevator removal. Occasionally the derrick crew halts steel removal and lowers the jags full of scrap metals. Wood underflooring is similarly stored and lowered but is not reusable.

Each day 30 to 35 truckloads of rubble are removed, carrying 15 yd each. When workmen reach the fourth-floor level, care will be exercised to save the enormous 30-ft fluted limestone columns and face blocks. Just a few days ago, on May 1st, the Ritz Carlton Hotel proper was vacated and free rein given the demolishers there, too, so work is now proceeding on both sections.

D.E.H. Demolition Co. Inc. is subcontracted for wrecking to Uris Brothers, who will later erect the new building. Jerry and Harry Drachman are respectively president and secretary-treasurer of the D.E.H. Co. and Harold and Percy Uris are the brother-partners who head the latter company.





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## We Must Pay As We Go

We must do our utmost to pay as we go for our present defense program.

On that proposition those who speak with authority are remarkably well agreed. This editorial—the second in a series on our mobilization for freedom—sets forth in simple terms why there is this agreement.

Next year — the fiscal year beginning next July 1 — the federal government's budget calls for the expenditure of \$10 billion more than is scheduled to be collected in taxes. The deficit is due to the increase in defense expenditures.

A part of this deficit can be eliminated by cutting non-essential expenditures and increasing efficiency in the defense program. There is wide agreement on this. It is the duty of the President and Congress to see that it is saved.

How the remaining deficit anticipated in the federal budget—\$5 billion to \$10 billion—is handled is crucial. The government can meet it by raising taxes—by paying as we go. Or it can borrow, issuing more government bonds.

### **Borrow Again?**

We relied heavily on borrowing in both World War I and World War II. In World War I only about one-third of the expenditures of the federal government were met by taxation. In World War II about 45 percent were met in this way. The rest we borrowed. Some people ask, why can't we rely heavily on borrowing again? Why is it crucially important to avoid adding \$5 billion to \$10 billion to a federal debt that is already \$257 billion?

Part of the answer is found in the contrast be-

tween this defense program and our all-out effort of World War II. Another part—and one that is allimportant in combatting inflation—results from the rapid decline in the purchasing power of the American dollar in recent years.

We went "all out" in World War II. We put almost half of everything we produced into our military effort. Taxes high enough to pay the financial costs as incurred would have meant huge tax increases. It was feared that such increases would kill financial incentives to get "all out" production. Since we expected the war to be short, borrowing seemed a safe expedient. Price control and rationing, with wartime patriotism to give them effective support, were relied upon to keep in check the inflationary pressure created by borrowing rather than taxing.

Our present defense program is scheduled to take a much smaller share of our production, but to take it over a much longer period. At its peak, the program as now planned will take only about 20 percent of our total national production. But, to use General Bradley's phrase, "the conditions under which we labor may persist for ten, fifteen or twenty years."

#### What About Controls?

For a period of any such duration it would be foolhardy to expect that the sort of controls we had for the few years of World War II could hold in check the inflationary pressure created by not paying as we go. It would be as foolhardy as it would be for a family to plan on borrowing to pay the expenses of a member discovered to be afflicted by a chronic ailment which might last a long lifetime.

Obviously, the only safe thing to do in such a case would be to adjust the family budget so that the expenses of the illness would be paid currently.

Our heavy reliance on borrowing in World War II had consequences which block a successful repeat performance.

If the borrowing had been done by persuading individuals to transfer their savings into government bonds, relatively little inflationary pressure would have been created. What the government would have spent with the proceeds of such bond sales would have been subtracted from the money individual consumers could spend.

But much of the borrowing was done from banks. That course expanded the amount of money available to the government without any offsetting subtraction of money from the hands of individuals. Thus, when direct price controls were removed after the war, this bottled-up purchasing power contributed to a price inflation which has cut purchasing power of the American dollar about in half—and decidedly changed the attitudes of the American people toward that dollar.

During World War II, Americans in general believed that:

The war would not last long.

The dollar would hold its value, and even gain value after the war.

Many wonderful new products would be available in the postwar period.

Today the American people have:

Seen the value of their dollars melt away fast. Been assured that, at best, we may have a 10-15-20-year pull ahead.

Been warned not to expect a postwar paradise anytime soon.

One result of these changed attitudes is a notable lack of enthusiasm for government bonds on the part of individual investors. This is indicated by the fact that since Korea redemptions of E bonds have exceeded sales by about \$600 million. Another result is a continuing rush to convert dollars into physical goods and equipment or claims on them. This trend weighs against financing the prospective federal deficit by borrowing from individuals.

Borrowing from banks to meet the deficit would again add fuel to inflation.

The prospective deficit is due to federal expen-

ditures for military goods. Even if they are not blown up or shipped abroad, these goods will not be available to civilians. But the money paid to those who produce military goods will still be available to bid up the prices of civilian goods. Thus, at a time when people show relatively little disposition to save dollars, a menacing inflationary pressure — an inflationary gap, the economists call it — will be created.

If our fight against inflation is to be successful this gap must be closed by taxes. We need to do other things, too, for inflation has many different causes. Credit expansion must be effectively controlled. Production of civilian goods must be increased as much as possible by eliminating waste and inefficiency. But a pay-as-we-go tax program is basic to a successful attack on inflation. And inflation — unless it is checked — could wreck our defense effort.

We cannot pay as we go merely by soaking harder the corporations and those in the upper income brackets.

As the President's Council of Economic Advisers has reported, "by far the largest part of the additional revenue must come from the middle and lower tax brackets. These are the brackets in which the great bulk of the income is located."

#### Taxes Can Attack Inflation

By spreading tax increases broadly, taking small amounts from many people, inflationary pressure would be effectively reduced. It is the expenditures of the great mass of people, rather than the small numbers in the upper income tax brackets, that create most of the pressure. Moreover, it is possible to increase taxes broadly without killing the economic incentives to produce. Maintaining these incentives is essential to the success of the defense effort.

Our elected representatives cannot be expected to be enthusiastic about a pay-as-we-go tax program. It involves increasing the taxes of the great body of their constituents, an operation completely lacking in political glamour. However, such a program also involves the integrity of the American dollar. And that is absolutely essential to the success of the defense program. We shall be very foolish if we do not let our leaders know that we want them to do everything possible to pay as we go.

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Sgt. Robert Chrisman fevels a field at the castern end of the Davison airstrip, Ft. Belvoir, Va., with a "Cat" D7 Tractor, In the background are four "Cat" No. 12 Motor Graders completing runway.

THESE "Caterpillar" earthmoving machines, working on the runway of the Davison airstrip at Ft. Belvoir, Va., show at a glance where a lot of "Cat" equipment is going these days. And that's how it's got to be.

Defense Rated Orders get first call as America's military establishment prepares for what may come. The urgent build-up of our power has meant drafting machines as well as men. An ever-increasing flow of "Caterpillar" equipment and parts is going to the support of America's fighting men and to defense projects.

This means that there already exists a scarcity of "Cat" equipment and engines for civilian use. So it is to your advantage to make the machines you

war completely perfabricated as a

now have last. You can keep them on the job longer by doing these things:

- 1 Follow sound and recommended operation and maintenance procedures to the letter. Read and reread your Operator's Instruction Book.
- 2 Make full use of your "Caterpillar" dealer's facilities for servicing and rebuilding machine parts.
- 3 Anticipate future parts needs, then contact your dealer and let him help. But don't buy or order parts you don't actually need.

Caterpillar Tractor Co. will do everything possible to maintain every "Caterpillar" machine in the field, to provide new machines as fast as possible, and to allocate them as fairly as possible.

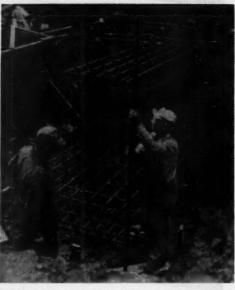
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WELDED CAGE of reinforcing is placed for one of 46 craneway footings in Indiana scrap yard. Prefab unit weighs 1,200 lb.



PLANK SILLS on which prefab form will rest are set to grade. Note stakes driven to guide form into exact position in pit.

## Prefabrication of Reinforcing and Forms

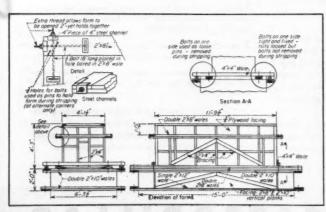
WHEN PRELIMINARY ESTI-MATES for pouring 46 identical craneway foundation piers indicated completion of only four units per week for an all-site-work procedure, contractors H. B. Olney, Inc. switched to a prefab scheme. With it, they cut job time nearly in half. They had all the steel reinforcing for each pier shop-welded into a cage, they formed-up an entire footing with a single prebuilt assembly, and they completed an average of 7½ piers weekly.

The 46 footings are to support the superstructure for a structural steel overhead crane in the East Chicago (Ind.) scrap metal yard of the Northern Indiana Dock Co. They consist of a 6x15-ft pad 2 ft high on which is a 4x12-ft pedestal 4 ft high, all poured monolithically.

Because ground was wet, a wellpoint system was installed. The pump was located at the center of the line of footings and discharged through an 8-in. header into a canal 1,300 ft away. A 4-in. suction header from the pump ran down the craneway, with 4-in. branches between adjacent footing pits. Four 11/2-in. points 12 ft long were put down from each branch. Four branches were pumped at all times, being leapfrogged ahead with the progress of the work. Pump and discharge line remained fixed throughout the job.

Because of a layer of poor ground, the footing pits were excavated an additional 30 in. below final bottom grade. After this extra space was backfilled with clean sand, the wellpoints were shut off over night, then pumped down the next day to compact the sand and leave a firm, level base for the footing pour.

The one-piece reinforcing steel cages for each of the 46 footings were completely prefabricated in a local iron shop. All-welded, the



PREFAB FORMS are detailed in sketch. Bolt and channel clamping devices, similar to those holding upper-form wales, also are used to hold corners of top wales of base form.



PIER ARMOR, also prefabbed, is slipped into form assembly. At left rear, other identical prefab forms wait to be placed.



CONCRETE is chuted to form in minimum 11/2-hr pour. Stewart Stein, of Sobel & Stein, architects-engineers, checks this one.

## Halves Time for Multiple Footing Pours

1,200-lb units were trucked to the job site and unloaded by crane, which placed them on four blocks set to grade in the excavated footing pits.

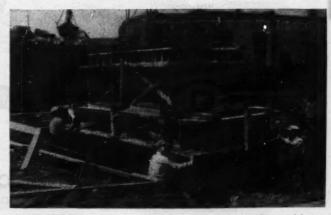
A prefabricated, one-piece wood form assembly was then lowered over the reinforcing cage. It was guided to exact location by stakes previously driven to a templet, and rested on plank sills placed at correct elevation. String lines were pulled through for anchor bolt setting and as an additional check on form location. A prefabricated angle iron guard insert to armor the edges of the footing was next lowered into the form, set flush with the top, and checked by instrument for elevation. Ready-mix concrete with a 4- to 5-in. slump was then placed, with the 14-yd pour completed in not less than 11/2 hr to prevent the form from floating.

Four identical forms of simple design (sketch) served for all 46 piers. One feature of prime importance: Extended bolts at the corners of the upper pier section of the form to allow the strippers ample 2-in. clearance on all sides to break the suction of the concrete to the form face. Pins were used in the lower base section, and were pulled

and reset in a hole provided to hold the open position and retain the sides as a unit. The loosened form assembly was easily lifted from the poured pier by crane, and made ready for re-use on the next within 1 hr.

Job-site working time on the 46 footings covered a period of 33

working days of 8½ to 11 hr. Of this time, two full days were lost on account of rain and one day because of a sub-soil condition that prevented pouring. As many as three piers were completed daily, with over-all job average about half that. Site conditions prevented a more rapid schedule. One fac-(Continued on page 103)



FORM ASSEMBLY is handled as a unit by crane. This one is being set for its eighth pour, and only four such prefabricated forms are needed for total of 46 foundation piers.

To develop products with a great competitive spirit . . .

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BUCHANAN, MICHIGAN

OTHER PLANTS - BATTLE CREEK, JACKSON, MICHIGAN

(Continued from page 101)

tor was the sub-soil preparation necessary before steel or forms could be placed; another was lack of working or storage space due to the owner's operations alongside, which continued uninterrupted throughout the job.

Walter H. Sobel & J. Stewart Stein, Chicago, were architects and engineers on the craneway project. Their job superintendent, Bruce H. Gregg, took the accompanying photographs. John Emig, of Chicago, was consulting engineer. General contractor was H. B. Olney Inc., East Chicago, Ind., for whom William Christian was superintendent and Paul Hornick carpenter foreman. These two, in collaboration with the architects, conceived and built the prefab forms in the contractor's yard. Howard Kane, of East Chicago's Calumet Iron & Supply Co., developed the details, templets and jigs for producing the prefab reinforcing cages and angle guards.

### **Drill Powers Small Ginpole**



THE PROBLEM of hoisting timbers up through a partially completed arch roof on an Oakland, Calif. job was quickly solved with an adjustable, telescopic wooden ginpole on a mobile platform. Lifting is done by %-in. electric drill, with chuck replacing hand crank on altered spur-gear stub. Ratchet prevents back-slipping and hoisting is controlled by drill trigger switch. John Lovtang, who devised the rig, is foreman for Christenson & Lyons of Oakland.



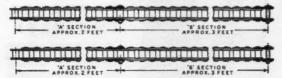
# THIS ROLLER CHAIN IS "Made up"

. . . And it's an important reason why Baldwin-Rex "BA" Assembly Riveted Roller Chain has proved such a big success everywhere it is used.

With "BA" you get any length of chain you want—when you want it. No fuss...

no bother. Your shop can quickly and easily make up the chain to the exact length
you require. Your distributors can just as quickly and easily make up replacement chain to required length. No chain is "cut," and possible damage to chain
parts that might seriously weaken your strand is avoided. Here's how it's done.

Baldwin Rex "BA" Assembly Chain is shipped in boxes containing two 5-foot lengths with single pin connectors at approximately the two and five-foot marks. In addition, there are available a series of "BA" Short Units. (See below.)



To get the length you need, it's just a question of simple arithmetic:

For a 2-feet length, use section A.

Two B sections give you 6 feet.

For a 3-foot length, use section B.

7 feet is a combination of two A's and one B.

You get 4 feet by combining two A sections. 8 feet is two B's and an A.

And for less than two feet, 9 feet, or any odd length, just use a combination of the standard lengths plus the appropriate "BA" Short Units shown below.

6

Offset Link.



Two pitch unit (single pin connector links plus roller link).



Three pitch unit (two single connector links plus roller link).



Six pitch unit (with single pin connector at end).



Ten pitch unit (with single pin connector at end).

HERE'S THE "BA" SECRET! The secret of the Baldwin-Rex "BA" Assembly is the Single Pin Connector. A washer (1) is spun over the head of the connector pin (2). The milled flat (3) at the cottered end of the pin fits into a special hole in the side plate (4). This combination holds the pin firmly in place, yet it's easy to remove because it's a "sliding fit" through the entire link except for the milled flat end. When the single pin connector is removed, the riveted pin at the other end of the link (5) holds the side plates (6) firmly in place.

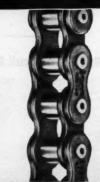
Remember, too, that "BA" makes assembly, disassembly or repair on the job much easier . . . much faster.

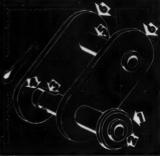




Our Bulletin 50-6 has all the facts on "BA" Assembly. Write for it today or ask for it at your local Chain Belt Office. Chain Belt Company, 1664 W. Bruce Street, Milwaukee 4, Wis.







## Legal Decisions Concerning Construction

"C. O. D."

THE SELLER had sold, and the contractor had bought, certain "goods, wares and merchandise," to be paid for "on delivery." The seller shipped the goods, and the contractor failed to take delivery, and the seller sued.

"You shipped the goods C. O. D. That was a breach of the contract and relieves me from my obligation to take the goods," the contractor contended.

"Why did you refuse the goods?" he was asked in court.

"Because I could not pay for them," the contractor admitted.

"That being so, the manner in which the goods were shipped is immaterial," the seller's attorney contended, and the North Carolina Supreme Court ruled in his favor in White vs McMillan reported in 114 N. C. 349.

### Did the Buyer Accept?

THE SO CALLED "Statute of Frauds" is a law that no business man may safely ignore.

For instance, if a contractor agrees to buy and a wholesaler agrees to sell cement over and above a certain value, then the sale is not binding, unless there is a part payment, an acceptance and receipt of the goods, or part thereof, by the buyer, or a signed memorandum of the sale, and the law is equally plain that the mere delivery of the goods by the wholesaler to a common carrier or at a place named by the buyer, is not, in itself, an acceptance and receipt of the goods sufficient to bind the buyer.

Suppose, then, that there is a mere verbal sale of goods, no part payment, and no acceptance and receipt by the contractor, but, after the sale has been made, the contractor agrees to sell the same goods to a customer. The contractor, however, fails to get a written contract with his customer, the new buyer "backs out," and then, when the goods arrive, the contractor refuses to accept them, on the ground that there was no



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2 Broadway 2123 S. Sôth St. 8221 Atlantic Ave. New York 4, N. Y. Omaha, Nebr. P.O. 8ox 631, Bell Cal binding contract between himself and the wholesaler.

"There was nothing in writing, and no part payment, so I'm not bound unless I accept and receive the goods," the contractor contends.

"That's true as a general proposition, but when you sold the goods to a third party, that was equivalent to an acceptance and receipt," the wholesaler retorts, and the law is in his favor on this point.

"But receipts and acceptance need not be contemporaneous with the alleged contract, if made in pursuance of it, nor need they be simultaneous. The former may precede or follow the latter. No act of the vendor alone can be effective to make delivery, without receipt and acceptance, to take the case out of the statute. If the vendee does any act to the goods, of wrong, if he be not their owner, and of right, if he is their owner, the doing of the act is evidence that he has accepted them," says the Maine Supreme Court in the case of Beedy vs Brayman W. W. Co. reported in A. C. 13 B 273.

## The Contractor and the Note

IF AN OWNER gives the contractor a note payable at the Z bank, and if the contractor presents the note at the bank and demands payment, it is a legal presentment.

Take this case, however, where the owner gives a note payable at his residence. The day the note falls due, the contractor places it on his desk, calls the owner's house on the telephone, and the owner answers the call.

"I have your note before me that falls due today," the contractor says, "and I'd like to know what you are going to do about it."

"Can't do anything today," the owner demurs.

"Well, I'm presenting the note and demanding payment right now, and you'll have to take the consequences," the contractor threatens.

"Nothing doing," the owner tells him, and rings off.

Is this a legal presentment and demand of payment?

In a New York case involving this point, a note was payable at the maker's residence. The day the note fell due a bank about two miles away called the maker at his house on the telephone, told him that the bank held the note, and

(Continued on page 109)

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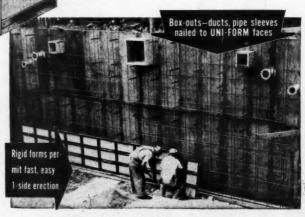
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(Continued from page 106)

demanded payment. The note was not paid and the bank sued the endorser.

"You can't make me pay, for the note was never legally presented," the endorser argued, and the New York Court of Appeals in Gilpin v Savage reported in A. C. 12 A. 861 decided in his favor.

### The Unsigned Check

THE CONTRACTOR was contemplating a trip to Chicago, and the evening before he left, he made out ten checks in favor of various creditors, and left themunsigned-in his desk.

"Bring me those checks and I'll sign 'em before I go," he suggested

the next morning.

'The one in favor of the Red Ball Garage isn't here," the clerk

explained.

"That's easily remedied," the contractor declared, made out a new one, signed and mailed the whole bunch and hustled off to catch the train.

The next day the clerk leftwith the missing check in his pocket, went to another state, forged the contractor's name to the check, opened a bank account there under the name of "Red Ball Garage," deposited the forged check which was duly presented to and paid by the bank on which it was drawn.

When the forged check was returned to the contractor, he promptly notified the bank and demanded that the bank credit it back to his account.

"We admit as a general rule that you'd be entitled to the credit if you notified us promptly of the forgery and if there was no negligence on your part," the bank argued, "but your failure to notify us that the unsigned check was missing deprives you of any right of action against us."

The Supreme Court of Pennsylvania, however, in Pure Oil Pipe Line Co. vs Columbia Nat. Bank, reported in 119 Atl. 607 ruled in

the contractor's favor.

"The single question is whether the maker on ascertaining that an unsigned check was missing, owed the bank the duty of reporting to it that fact. In our opinion no such duty existed. There is no contention that the employee had authority to sign the check. Upon doing so he was guilty of a criminal act entirely outside the line of his employment and duty," said the Court.

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### **SPECIFICATIONS** MODEL 6 C

Fits wide gauge, non-oscillating D6, without modification. Wide gauge, oscillating D6 can be modified to accommodate the 6C.

Standard Bucket Capacity in cubic yards (rated) .... 11/2

Bucket width ......6'

Overall height......18' 4" (bucket raised)

Overall width .....8'

Overall length......20' 3"

No. of bucket teeth ...... 6

(bucket lowered)

Dumping clearance..8' 1"

Loading cycle (seconds) ...

Overall height......8'2" Weight (approx.

(bucket lowered)

pounds) ......9,500

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### CONSTRUCTION EQUIPMENT NEWS . . A Preview of

By MELVIN DEAN, Equipment Editor



DRILL HAS UNLIMITED TOWER POSITIONS—Model FM-3 wagon drill permits unlimited drilling positions of the tower or drill guide. Yoke can be lowered within the frame itself, placing the drill in the lowest desired position for toe-hole work. For higher holes, a hoisting mechanism consisting of a powerful worm-and-pinion gear, actuated by a ratchet handle, raises the drill.

Vertical drilling close to a face is simplified as the drill extends out beyond limits of the carriage when the roller-bearing swivel-mounted wheels are turned 90 deg. The FM-3 mounts an X-71-WD rock drill as its drilling unit. It handles 6-ft steel changes and is good for holes 24 ft deep. Bits to 4 gage can be used.—Ingersoll-Rand Co., Dept. RD, 11 Broadway, New York 4, N. Y.



PORTABLE AGGREGATE DRYERS
—Portable unit is specially designed to dry aggregates for black-top paying. A shallow hole is dug at the feed end of the machine to accommodate foot of the cold elevator which raises aggregates to the hopper. They are then gravity-fed into the revolving drum of the dryer

heated by the same fuel that drives the 35-hp engine. At discharge end, aggregate is picked up by the discharge elevators and carried to the discharge. Main drum, engine, and frame are towed; elevator folds over; feeders, ducts, and cyclone are carried by the truck.—Standard Steel Corp., Los Angeles 58, Calif.



METER MEASURES MOISTURE—All-purpose meter measures moisture content of lumber, plaster, and other materials. The Model 8008 has a higher range than previous models running from 7 to 150%.—Weston Electrical Instrument Corp., Tagliabue Instruments Div., 614 Freylinghuysen Ave., Newark 5, N. J.

### New Machinery, Tools and Equipment That Will Help You on the Job



NARROW-KERF SAW IS GASOLINE POWERED—Model 26-LCS saw features a narrow-kerf chain and a Gilmer (U. S. Rubber Co.) gear-toothed rubber-and-fabric belt drive. Concentric bowl carburetor permits operation at extreme angles. Clutch stops chain when engine idles or chain binds in cut. Available with straight blades or bow saws.—Homelite Corp., Dept. CM, Port Chester, N.Y.



VARIABLE-WEIGHT 5-TON TANDEM ROLLER—Features of this Galion roller include hydraulic steering, rugged spur-gear final drive, and constant-mesh transmission. With a transport-towing attachment, the roller is raised from the ground and rides along on a set of auxiliary wheels. Power is from a 25-hp gasoline engine.—The Galion Iron Works & Mfg. Co., Galion, Ohio.



GASOLINE-POWERED CONCRETE CUTTING SAW—Guide rails on the Creeper aid in obtaining a smooth-edged straight cut and in eliminating cutting-blade breakage generally caused by side-to-side wobble or the application of off-center pressure. A water-hose attachment is for use with diamond or specially bonded abrasive blades where dust suppression is required. Standard abrasive blades are available.—Martin Fire-proofing Corp., 2120 Military Road, Buffalo 17, N. Y.



COLLAPSIBLE RUBBER-FABRIC 55-GALLON DRUM—Returnable, reusable drums are suitable for handling oils, greases, paints, dry powders, and a variety of chemicals. These collapsible drums are made of Ustex cord fabric impregnated with synthetic rubber and molded in one piece. The drums are equipped with fittings for filling, emptying, lifting, and handling. Weight, when empty, is 20 lb.—United States Rubber Co., Rockefelter Center, 1230 Avenue of the Americas, New York 20, N. Y.

### SAVE BY STANDARDIZING



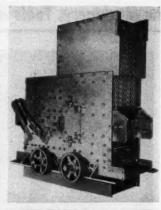
# ...on CONTINENTAL RED SEAL POWER

Experience of users all through the construction industry points to one big fact with dollars-andcents meaning for YOU: the broader the operation, the more time and money you'll save by standardizing on Continental-powered equipment and machines. . . . You'll simplify your service, for one thing, because so many Continental parts are interchangeable from model to model. And even more important in its long-range results, is the expert engineering of every Continental to its work. • • • • Whether it's driving a compressor, pump, mixer, winch, conveyor, earth-mover, trencher, or highway or industrial truck, each Continental Red Seal has been built for the use in which you find it. It will operate efficiently, dependably, with minimum time out—and by reason of this same matching, so will the machine. . . . When buying specialized equipment, keep these facts in mind. Insure satisfaction by choosing a make with Red Seal built-for-the-job power.

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HEAVY-DUTY IMPACT BREAKER -Feature of the PMCO Impact Master is its controlled-impact-action, said to control the breaking operation and direct the flow of material through the machine to produce a highly uniform gradation cubical aggregate. Other features are: High ratio of reduction, low horsepower per ton of finished aggregate, easy access to all parts, and large volume production. The two rotor members have three rigidly supported ham-mers each. Both rotate in the same direction at speeds of 550 to 1,000 rpm. Size of finished material is governed by speed of rotors and adjustment of a stripper bar and a lower screen grate. The Model 3240 Impact Master will accept quarry run rock to 50 in, long that will pass through a 32x40-in. operation. It has a capacity of 250 tons per hr of minus 2½ in. in average limestone. In many types of rock, capacities of 125 tons of minus 1 in. are possible. Power is provided by 125- to 150-hp gaso-line or diesel engines, or electric motors. Other models are available with capacities ranging up to 500 tons per hr.—Pettibone Mulliken Corp., Construction Equipment Div.,



4700 W. Division St., Chicago 51, Ill.

AIR-DRIVEN SANDER — Straightline-action single-pad sander is airpowered. Straight-line action is said to leave no swirls or pressure marks. It operates wet or dry, and can be used over both flat or curved surfaces. — Sundstrand Machine Tool Co., Pneumatic Div., Rockford, Ill. PEH JRUCK

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P&H Excavators and Truck Cranes are more easily converted for the various types of service shown below — with hoist and digging drums on one shaft, the need for auxiliary shafts and gearing is eliminated. You also have a choice of gas, Diesel or electric power. Ask for literature on the size you need.

# Battle with stubborn rock ends with completion of Boston's 54-mile tunnel

"Toughest rock I ever saw," says J. R. Glaeser, referring to the 27,900-ft Boston City Tunnel completed in November, 1950, by Perini Maney Walsh & Rugo Construction Companies for the Metropolitan District Water Supply Commission of Boston. Glaeser, job manager for the \$9,530,000 contract, is a veteran tunnel-driver who has tackled a lot of hard rock in his time.

City Tunnel, part of Boston's Hultman Aqueduct, is the first link of a pressure tunnel under Metropolitan Boston. For the most part a bore of 12-ft finished diameter, it extends from the end of the pressure aqueduct at Riverside, Weston, under Newton, to the Chestnut Hill Pumping Station in Boston

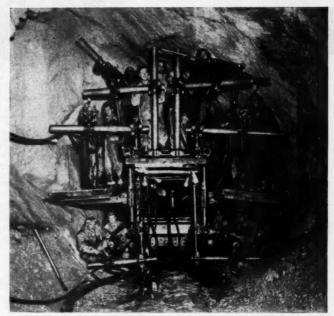
Driven from four headings, the job required the excavation of 190,000 cu yd-most of it a very hard conglomerate for 23,900 ft of the job. Long stretches of melaphyre, basalt, and argillite proved to be tough and hard to penetrate. Drilling and blasting this kind of rock was a real challenge to the contractors because ordinary detachable bits averaged only 6 inches in this stubborn rock before they became dull. And when serious delay appeared certain, carbide insert bits came to the rescue, reducing costs and improving drilling speed as much as 50 per cent.

Drill jumbos, each mounting six 4-in. drifter drills, put in 50 to 60 holes, 10 ft deep, in three or four rounds every 24 hours. Daily progress averaged 30 ft at each heading.

The contractors drilled 1,495,000 lineal feet of blast holes, using Bethlehem Hollow Drill Steel every foot of the way. "Your drill steel did an excellent job," says Glaeser, "far better than might be expected under very difficult drilling conditions."

### BETHLEHEM STEEL COMPANY BETHLEHEM, PA.

On the Pacific Coast Bethlehem products are sold by Bethlehem Pacific Coast Steel Corporation. Export Distributor: Bethlehem Steel Export Corporation



Drill jumbos mount six 4-in, drifter drills. Using carbide insert bits and Bethlehem Hollow Drill Steel, the contractors averaged 30 ft of advance daily through very hard rypes of conglomerate rock formations.



This well-equipped blacksmith shop near Shaft No. 6 kept the drilling crews supplied with rods of Bethlehem Hollow Drill Steel, a reliable steel that hard rock men can rely on when the going is lough.

Contractors: Perini Maney Walsh & Rugo Construction Companies—Jesse R. Glaeser, job manager; Charles Kelley, general superintendent; P. M. Putnam, chief engineer.

Metropolitan District Water Supply Commission of Boston, Mass.—Fred Gow, construction engineer; John Verdic, resident engineer; Karl R. Kennison, chief engineer.

BETHLEHEM HOLLOW DRILL STEEL



ROOF RESURFACER—Roof coating and plastic cement can be applied on wet roofs, the manufacturer states, Known as Wet Surface Rufferseal, it is said to cut through surface moisture and resaturate roofing materials below with asphaltic oils. Also available is a plastic cement known as Wet Surface Ruffersealit used for patching wet roofs, copings, and flashings.—The Monroe Co., Inc., 10703 Quebec Ave., Cleveland 6, Ohio.



CALCULATING MACHINE-Swedish-made calculator features simplicity of design and ease of operation. It has a two-bank keyboard with ten digits, permitting one-hand operation-leaving the other hand free for paper work. All processes are fully visible to the operator so that each figure set can be instantly checked in its register. Facit machines are available in four models. The TK is a small handoperated calculator equipped to handle the four basic mathematical processes. The Lx, also manual, has a larger capacity than the TK. The NEA is an electrical unit with automatic division and semiautomatic multiplication. The ESA-O is fully automatic for calculations where higher speed is essential.—Facit, Inc., 500 Fifth Ave., New York 17,



CABLE-DUMP CEMENT TRAILER—Lifting unit on this cement dump trailer consists of a 12,000-lb winch, lift arms, and the cable. The trailer is available with capacities to 30,000 lb. Features include: Reduced maintenance, lower fuel costs, and extreme maneuverability. The manufacturer states that dumping is accurate even with the cab at a 90-deg angle to the trailer. The trailer tilts to a 60-deg angle.—Stewart & Stevenson, 1718 Congress, Houston, Tex.



PORTABLE TRUCK SCALE—Thurman scale can be dismantled for moving by removing the six nuts that hold the side arms in place. Remainder of the scale is then easily lifted as a unit. Extra-large steel bases support each scale, and no pits or concrete footings are required. The scale can be loaded with a light crane or winch. Special frontend loading eyes are provided for winch loading. Standard capacities are: 18, 20, and 30 tons, with deck lengths from 18 to 30 ft. Special sizes are available to order.—The Thurman Machine Co., 156 N. 5th, Columbus, Ohio.

AIR-LINE CLEANER — Line of valves is designed for automatic removal of contaminants and precipitates from compressed air lines, after-coolers, sumps, tanks, and air-



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ENDLESS HACK SAW — Britishmade hack saw will cut through any
size material without being restricted by the frame. Return stroke is
automatic: an enclosed spring returns the blade after each stroke.
Or, the spring can be locked, permitting normal use of the saw. Blade
is supported in the front casing by
three hardened steel balls. Any standard 10- or 12-in. blade will fit.—
Ziskind Co., Inc., 49 W. 37th St., New
York 18, N. Y.

MATERIALS HOISTING TOWER—Light-duty tower is composed of standard sectional scaffolding equipment. It comes complete with gasoline or electric power unit, guide rails, cable and pulley equipment, cage, and clutch. The Waco materials hoisting tower is available in heights to 120 ft.—Wilson-Albrecht Co., Inc., 3568 Wooddale Ave., Minneapolis 16, Minn



EASY-POUR TILTER—Steel cradle on easy-pour tilter (Model 15) fits standard 5-gal cans. It is designed to provide a safe and easy method of pouring liquids into small containers. Or, its rocking motion can be used to mix various liquids together.—General Scientific Equipment Co., 2700 W. Huntington St., Philadelphia 32, Pa.



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If you're like most people, you rate a tool by the work it does... not by the figure on its price tag. That's why it will pay you to try the 8" Heavy-Duty LECTRO-SAW! Ruggedly built for heavy-duty sawing, this husky Saw gives you the features and performance you'd expect to find only in a saw costing much more. Yet it costs you only \$92.50! And it soon pays for itself in time and money saved on a raft of jobs!

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SAW "A" ... 14'
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SAW "C" ... 6'

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Balance tricks are fine in a side show. But the only place where balance and ease of handling count with a Saw is when it's in the board, sawing wood! That's where the Lectro-Saw shines!

The shorter the distance between the handle and blade of a power saw, the easier it is to control. The LRCTRO-SAW's handle-to-blade dimension is held to a minimum (4,6" less than any competitive saw listed above). Yet the handle is close to the center of gravity for good balance.

Note the two depth edjustments—front and rear on LECTRO-SAW which permit the handle to be kept at a comfortable wrist position, regardless of depth of cut. This is not possible on saws with only one depth adjustment.



### Tallor-Made LECTRO-BLADESI



The first saw blades designed specifically to take advantage of the power of a particular saw! LECTRO-BLADES have fewer number of teeth than conventional blades to give a better distribution of work load and produce chips instead of it. As a result, they actually increase of the Saw!





AIR-POWERED SMALL DRILL— Heavy-duty drill features: Stub-tooth gear train, built-in lubricator, sealed spindle bearing, and a chuck guard for safety. The 9DBW-28A has an over all length of 5% in., and is 13/16 of an inch from side to center of the spindle.—Reed Roller Bit Co., Cleco Div., 5125 Clinton Drive, Houston, Tex.

PREFABRICATED WOOD TRUSS-ES—Douglas-fir trusses are factory finished and delivered ready for assembly. No special tools are required for their erection. They have a high strength-to-weight ratio and provide a sturdy, uniform roof support in post-free buildings. Roof sheeting can be nailed directly to the trusses. Available in sizes to 50ft clear span.—Farm Building Service, Rochelle, Ill.



LONG-BOWL ROPE SOCKET — Manganese-steel rope socket has wedge and socket grooves corresponding to the correct rope diameter to prevent distortion and crushing of the rope. Crushing and distortion are further guarded against by the combination of long-bowl design and increased wedge angle (wedge grips a length equal to six times the rope diameter). Sockets in sizes up to and including 1½ in. accommodate two rope sizes using the same wedge. Sizes 1¼ to 2½ in. use wedges individually varied in eighths of an inch.—Electric Steel Foundry Co., 2167a N. W. 25th Ave., Portland 10, Ore.

MASONRY WATERPROOFER—Silicone-base water-repellent compound is designed for protection of all stone and masonry building materials. It is a liquid, and can be brush or spray-applied. Duane No. 923 is colorless, and is said not to change the appearance of the surface to which it is applied. It is available in 1- to 55-gal drums.—Duane Specialties, Ltd., 209 Parkhurst St., Newark 5, N. J.



PNEUMATIC IMPACT WRENCH—The model M950 impact wrench has a %-in. bolt-size capacity. Impacting takes place only when the nut begins to tighten. Reverse valve is readily accessible to the operator's thumb. The wrench operates on 80-to 100-psi air pressure, and consumes 16 to 17 cfm under load. Features include: Only two impacting parts, no springs or gears, and built-in automatic oiling device.—Master Pneumatic Tool Co., Inc., 2108 Keith Bldg., Cleveland 15, Ohio.

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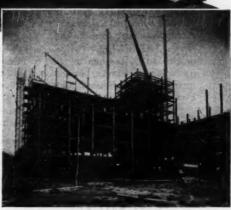


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RADIAL ARM SAW—Receding-arm saw (Model R.2) is powered by a low dead-rise motor. This motor is said to permit greater depths of cut, because of reduced interference of the bottom of the motor resulting in the arbor being brought closer to the material being cut. The machine is available in 3- and 5-hp models—12-in. blades are recommended for the smaller models; 14-in. blades, for the larger.—DeWalt, Inc., Dept. P.32, Lancaster, Pa.

EXPLOSION-PROOF MOTORS—New line of motors is available in ratings from ½ through 60 hp at 230, 250, 500, and 550 v, with stabilized shunt, compound or series windings. Brushes are accessible through handhole covers in the upper half of the commutator end shield. Standard motors are foot-mounted, but modifications can be supplied less the feet for strap-mounting, or with a face or flange end shield.—General Electric Co., Apparatus Dept., Schenetady 5, N. Y.



ELECTRONIC SECRETARY—Automatic telephone answering machine provides constant service when personnel in job field offices must leave telephones unattended. This unit answers the 'phone, takes messages, and tells the caller when his party will return. In case of an emergency at night, the Electronic Secretary can be set to tell the caller where his party can be reached. The unit is easily installed, and is not connected to the 'phone. As an extra feature, it can be used as a portable dictation machine.—Electronic Secretary Distributors, Inc., 801 W. National Ave., Milwaukee 4, Wis.

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For general use, the one-man Vibra-Plus Rollgar Internal Vibrator is especially practical. Electrically, gas-engine or pneumatic driven, its simple design and super-flexible shoft allow the operator to get in anywhere around corners, over forms, into tight and confined areas.

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NAIL-CUTTING SAW BLADE — Blade for portable saw machines is recommended for cutting materials containing common nails. It cuts by milling action and will cut through most building materials. According to the manufacturer, smoothness of cut is maintained even when nails are encountered.—The Carbide Saw & Tool Co., 327 S. LaSalle St., Chicago 4, Ill.



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DOOR AND JAMB TEMPLET-Two new door and jamb butt templets are designed for use with the Stanley HB8 hinge butt router. The T5 is a complete adjustable templet for cutting two or three hinge mortises on a door and jamb. The T6 is a complete adjustable templet for cutting two hinge mortises on a door and jamb. Both will handle door thicknesses from 1% to 2 in. Design of the templets permits moving from door to jamb without reversing ends or turning the unit over.—Stanley Electric Tools., Div. Stanley Works, New Britain, Conn.



PAYLOADER TRACTOR-SHOVEL -Addition to Payloader line of tractor shovels has a 14-yd bucket. It is available with 60-hp gasoline or diesel power. Engine is over the rear drive wheels for maximum tractive effort and capacity. The Model HY features powerful bucket crowd and automatic bucket tip-back. Full-reversing transimssion provides four speeds in each direction-to a 29-mph maximum. Digging angle or bucket pitch is adjustable between 1 and 6 deg. Maximum dumping clearance is more than 8 ft.-The Frank G. Hough Co., 706 7th St., Libertyville,

HYDRAULIC CONTROL VALVE-Open-center single-spool three-way valve operates at pressures to 2,000 psi. It features an externally adjustable built-in balanced relief valve sized to handle full pump capacity up to 14 gpm. Pressure drop through the open center is held to 10.25 psi at 14 gpm. In addition to raise, lower, and locked holding position, a float position is also available on special order. Cylinder and pressure ports are available in ¼-, %-, or ½-in. internal pipe-thread size. Return port is sized at ¾ in.—The Parker Appliance Co., 17325 Euclid Ave., Cleveland 12, Ohio.

TRANSFER PUMP FOR FLUIDS-High - speed air - operated transfer pump empties a 55-gal drum of SAE 30 oil in slightly over 2 min. The Speed-Flo Model 82230 is rated at 22 gpm. The pump fits all 2-in.-opening drums and has a built-in regulator to permit finger-tip regulation of the volume of output. Weight is 18 lb. —Lincoln Engineering Co., 5702-19 Natural Bridge Ave., St. Louis 20,

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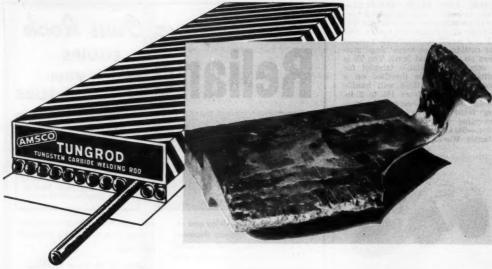
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BUCKET FOR LIFT TRUCKS— Power bucket accessory for handling bulk materials is available for all Hi-Duty lift trucks. The bucket has

a 9-ft capacity, and features flared sides and lip to facilitate clean-up along walls and into corners. Bucket action is controlled by hydraulically actuated cylinders. The bucket can be opened or closed at any height up to 7 ft 10 in on a 9-ft mrst. Bucket opens and closes through a full 90-deg arc.—Transitier Truck Co., 2477 N. W. 23rd Ave., Portiand Ore.

SUBMERSIBLE PUMP—Water, cooled water-lubricated submersible pump has many features: It is a self-priming deep-well pump installed below water level; it is easy to install by added pipe lengths to the depth of the water; and no jets,

rods, or shafts are required. This pump is designed to deliver in excess of 70 ft with well diameters of 4 in., and larger. Motor relay and capacitor are located in a control box above ground.—Fairbanks, Morse & Co., 600 S. Michigan Ave., Chicago 5, Ill.



DUAL-PURPOSE HAND TRUCK—Built-in hydraulic hoist permits use of hand truck in loading and unloading heavy cases and barrels. Hoist has a capacity of 500 lb., and will lift to a tail-gate height of 54 in. Platform measures 22x19 in.—Clark-Hopkins Equipment Corp., Philadelphia 23. Pa.



COPIES IN 1 MINUTE-Desk-top copymaker for use with the Polaroid Land camera turns out dry, finished copies of documents, sketches, drawings or photographs in 60 sec after the camera shutter is snapped. It handles objects measuring up to 11x14 in. Finished pictures are 3¼x4¼ in. The process requires no tanks or liquids—copy comes out of the camera dry and ready for use. Built-in timer on the side of the case shows when the necessary time has elapsed. Double polarization of the light-at the source and at the camera lens-eliminates all trace of shine or reflection.-Polaroid Corp., Cambridge 39, Mass.



Here is another example showing how owners of costly machinery can repower their equipment, using Cotta Reduction Units to convert the greater speed of the new engine to the lower rpm required by the old machine. As new machinery rises in price and becomes harder to obtain, investigate this low-cost method of keeping old equipment on the job, performing with new efficiency!

Broad range of ratios

Input torque from 150 to 1350 foot pounds

For use on cranes, shovels, rock crushers, generators, pumps, etc.

### THIS INFORMATION WILL HELP YOU

Diagrams, capacity tables, dimensions and complete specifications sent free on request. Just state your problem — COTTA engineers will help you select the right unit for best performance. May we work with you?



COTTA TRANSMISSION CO., ROCKFORD, ILLINOIS



# Big Red

turns prairies into projects..





# Contractors tighten up the time cycles with International's "Big Red" champ

When the champ "goes domestic" and the world's most powerful crawler turns to housing projects, towns take shape while you watch.

When the TD-24 lets loose its power and speed to grade a road, fill a swamp, or doze off home sites on hillsides—the work gets done almost before you can say "Where's the concrete?"

Here's what's behind it—here are the facts that make the big red International TD-24 the champ of the time cycle:

- 148 maximum drawbar horsepower—more than any other crawler.
- · Eight forward speeds, eight reverse.
- Speeds up to 7.8 mph in either direction.
- Synchromesh transmission—you shift "an-the-go."
- Exclusive International push-button, all-weather starting.
- Planet Power steering—with finger-tip control for pivot turns, feathered turns, turns with power on both tracks plus instant shift up or down one gear without declutching.
- Reserve torque overcomes overloads, increases drawbar pull for bigger scraper and bulldozer loads.

Contractors, operators, men who know performance are passing the word around. They're telling each other how the TD-24 does more work more easily, in less time, than any other crawler on the market.

Ask your International Industrial Distributor for the whole story. Find out about his service facilities, his trained mechanics and expert parts men, who are on the job to keep your International power on the job, now when you need it most. Once you get the low-down, you'll be a TD-24 man from then on in.

International Harvester Company, Chicago 1, Illinois



INTERNATIONAL

POWER THAT PAYS



### the New Beaver Model-E Pipe and Bolt Machine



The new low-priced, lightweight Beaver Model "E" is a "junior edition" of the heavy-duty Beaver Model A which has, for the past 20 years, been the recognized leader in the field of portable pipe and bolt machines.

The Model "E" uses the same disheads—
the same dies—the same patented interchangeable wheel-and-roller or knife autoff
devices—the same reamer arm and cone—
as the Models A and B. This will be a great
advantage to thousands of shops now
equipped with the Beaver Model A or B because it eliminates the necessity of carrying
in stock duplicate dies and parts—thereby
preventing endless confusion and needless
expense. And remember, there are 195
different kinds and sizes of dies instantly
available for Models A, B or E.

Although designed primarily for hardware stores and small piping contractors, BIG contractors will find the new Model "E" useful on jobs requiring extreme portability.

A pipe machine is no better than the service back of it and our 50 years of experience in this field, and our reputation for high quality and friendly service, is your best quarantee of complete satisfaction.

WRITE FOR BULLETIN E



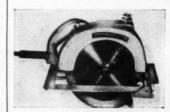
228-300 DANA AVE. . WARREN, OHIO, U.S.A.



HYDRAULIC PULLER — Power-Twin hydraulic puller weighs less than 10 lb, yet develops up to 15 tons of power. It features a center hole that makes it adaptable to all OTC pulling systems now in use. The Power-Twin is 5½ in. high, and can be used in any position. Ram travel is 2 in.—Owatonna Tool Co., Cedar St., Owatonna, Minn.



TRUCK FOR CONCRETE MIXER—M-10 truck has been engineered and designed exclusively to carry a concrete mixer. It has a 169-in. wheelbase and weighs 11,680 lb. Weight distribution system is said to permit the short wheelbase. Illustration is of the M-10 equipped with a 6½-yd Challenge mixer that weighs 7,120 lb and has a drum volume of 313 ft.—Cook Bros. Equipment Co., 1815 N. Broadway, Los Angeles 31, Calif.



PORTABLE POWER SAWS—Four new models have been added to the Tools for Industry line. They are: Model 700 Builders Special power saw with a 6%-in. blade for 2 1/16-in. cuts; model 800 with 8-in. blade for 25%-in. cuts; model 905 with an 8-in. blade for 2%-in. cuts; and model 1000 with 9%-in. blade for 3 7/16-in. cuts.—Cummins Portable Tools, Div. of Cummins-Chicago Corp., 4740 N. Ravenswood Ave., Chicago 40, Ill.





Malsbary Cleaners
Regular cleaning prevents corrosion and abra-

sion; uncovers need for repairs before damage is serious; saves up to 40% of mechanics' time on repair jobs because no grease wiping is needed.

Stubborn road oils, mud, dirt and grease blast away easily with the soap, water and heat a Molsbary Heavy-duty Cleaner delivers at pressures up to 400 lbs. Cleans in ¼ to ½ time required by conventional steam vapor cleaner. Simple, rugged, dependable. Free from gadgets. Model 300 in illustration, 1 of 3 heavy-duty sizes, gives you 5 cleaning actions; pressures of 250 to 400 lbs.; capacities 300 to 2100 gallons per hour.

Call any one of our representatives for name of Malsbary dealer nearest you; or write us.

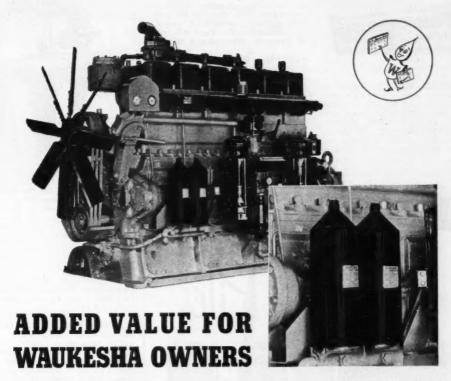


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WINSLOW Full-Flow Filters Approved for Certain Engines Here is a Winslow Lubricating Oil Conditioner, Model 1664-B-51, as installed on a Model 6-LRO Waukesha heavy duty gas engine built for oil field drilling, totton ginning, irrigation pumping and other uses.

W aukesha Motor Company, whose name has been synonymous with quality and dependability on heavy duty diesel, gasoline and natural gas engines for almost half a century, has approved the installation of full-flow Winslow Filters as standard equipment on some of its engine models. To the owners of these engines, this is an important added value. With these positive in-line full-flow filters giving 100% protection to bearings and other moving parts, the added value takes many forms—longer engine life, economical freedom from break-downs and repairs, and sharply reduced costs in both money and manhours. Whether your engine is large or small, old or new, give it the added value of Winslow Filters!

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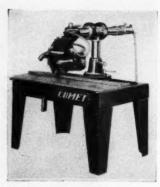
Winslow Engineering Company . 4069 Hollis Street . Oakland &, California



CONVEYOR RETURN IDLER—Self-aligning idler is designed to prevent belt damage caused by roving at the edges on the return run where belt is closely confined between frame and supports. It also assures that the belt is centered when entering the tail pulley. The 33RA idler

is mounted on a roller-bearing turntable, with the entire assembly tilted 45 deg in the direction of return belt travel. The idler can be used with horizontal or inclined conveyors.—Chain Belt Co., Dept. HR, 1664 W. Bruce St., Milwaukee 4, Wis.

ELECTRIC BIN VIBRATORS — Semi-noiseless vibrators are recommended for interior bins, hoppers, and chutes. Reduction in operating noise is accomplished by substituting rubber bumpers for metallic striking parts. The vibrators are available in four models. Variable controller permits regulation of intensity of vibration.—Synton Co., 500 Lexington Ave., Homer City, Pa.



RADIAL POWER SAWS—Major design change in the new Comet Clipper is a control for raising and lowering the radial-arm column. This control is now located at the front of the machine just below the work table and folds compactly out of way of the operator. Other changes include: Compact grouping of saw controls; improved heavy-oiled felt wipers enclosed in each end of the bearing housing; and a redesigned blade guard and sawdust chute.—Consolidated Machinery & Supply Co., 2031 Santa Fe Ave., Los Angeles 21, Calif.

TEMPERATURE REGULATOR — Self-contained temperature controller features a clearly marked adjusting dial to permit exact setting in degrees Fahrenheit. It is available in two styles, ½ through 4 in. They are provided completely assembled and require no linkage or adjustment either before or after installation.—Barber-Colman Co., Rockford, III



SMALL-SIZE TACKER—Automatic pocket-size tacker speeds installation of braided, rubber-coated, single- and double-strand wire, and hollow tube lines. Front and rear guides circle the wire and permit rapid drawing around difficult angles or corners, along baseboards, plaster walls, window frames, ceilings, door jambs, and rafters. Providing a holding power up to 64 lb, staples are driven to desired depth without marring or injuring the wire.—The Heller Co., 2153-N Superior Ave., Cleveland 14, Ohio.



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-and more too-without
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• On most construction work—ditching, low and high bank slopes, wide shoulder reach, etc.—the operator of an Adams Motor Grader quickly and easily obtains all necessary blade positions through convenient cab controls—without mechanical adjustments. Only occasional work, calling for extreme reach, requires operator to shift blade on circle or change lift linkage.

The ability of Adams Motor Graders to provide this wide range of blade positions—without mechanical adjustments—is one of the big reasons why they are the fastest, most efficient and economical graders on the market. Ask your local Adams dealer for complete information.

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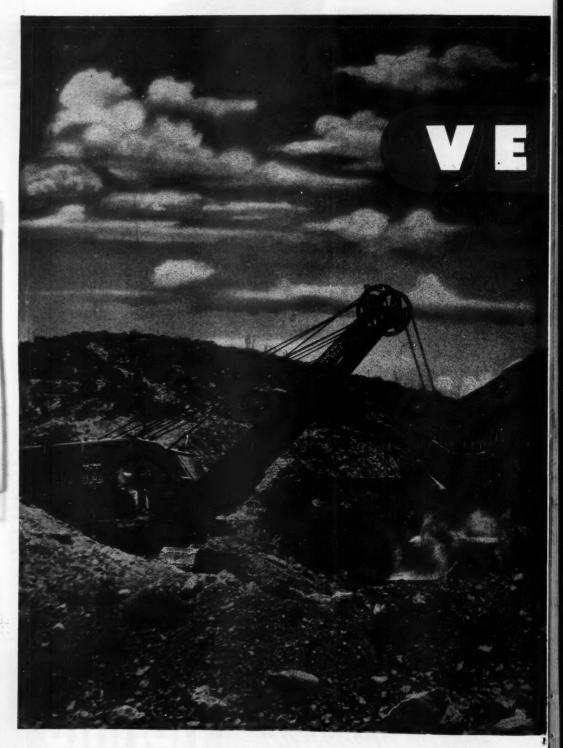
# Only Adams has this exclusive combination of advantages

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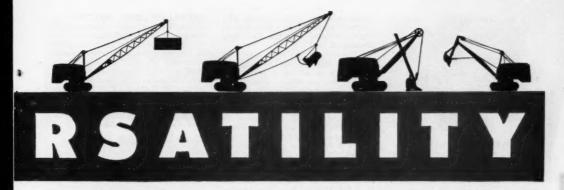
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- Fast, Easy, Servicing Plus World-Wide Dealer Service . . . Saves time and money.

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Page 136 — CONSTRUCTION Methods and Equipment — May 1951



### Mark of a Preferred Excavator

THE ability to handle dozens of jobs with peak efficiency on each . . . that's one of the marks of a preferred exacavator. And that's one reason why Bucyrus-Eries are favorities of owners and operators the country over.

Take the 1½-yard Bucyrus-Erie 38-B as an example. Its wide-spread mounting and ground gripping treads mean superior stability for fast crane, dragline, shovel or dragshovel service. Its compactly designed, easily accessible main machinery makes conversion simple, facilitates maintenance. Large, high-capacity clutches and brakes meet all demands of excavator and crane service, feature easy-to-make, long-lasting adjustments. "Full-feel" controls mean fast, accurate operation, the operator always in touch with the load.

These and many other features combine to provide the versatility of the 38-B and other machines in Bucyrus-Erie's outstanding %- to 4-cubic yard line of gasoline, diesel and single-motor electric excavators. Top-notch performance with any front-end equipment is one more reason why Bucyrus-Eries are

most Compared
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BUCYRUS

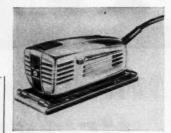
SOUTH MILWAUKEE, WISCONSIN



BLOCK-MAKING MACHINE - Feature of the No-Pallet machine is that it automatically stacks 64 blocks on a rack, ready for removal and handling by a fork-lift truck. Machine is capable of producing 1,200 blocks per hr. Under normal operation, the machine makes 31/2 cycles per min, producing 6 blocks on each rack at each cycle.-General Engines Co., Inc., Gloucester, N. J.

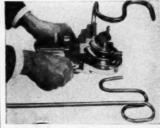
RAPID METAL FASTENER -Thumweld device is a permanent fastener for use where rapid assembly or disassembly is important. Or, it can be used to replace screws or bolts securing parts that are occasionally removed for service or inspection. The Thumweld fastener is applied from one side and requires only the drilling of a 3/16-in. hole. Thumb pressure is sufficient to lock it in place. It is available for attaching plates with a combined thickness of ½ in.—The American Shower Door Co., 1028 La Brea, Los Angeles

ASPHALTIC PIPE COATING -Gilsonite-asphalt-base asbestos-fiber coating is formulated expressly for use where corrosion from soil acids or air-suspended acids attack metal structures or pipelines. Pro-Tek-To coating is designed for cold application and requires no heating, special mixing, or preparation. It can be applied by brush, or by special pipecoating machinery. — The Warren Refining & Chemical Co., 750 Prospect Ave., Cleveland 15, Ohio.



FINISHING SANDER—Guild Model 105 sander is a motor-driven unit featuring two counterbalanced transmissions. Abrasive pad revolves in a 3/16-in. dia orbit at 5,000 rpm. This produces an overlapping action especially recommended for wallboard joints, or wherever cross grains meet. The sander is 9 in. long, 3 in. wide, 3% in. high, and weighs lb.-Porter-Cable Machine Co., 7022 N. Salina St., Syracuse 8, N. Y.

CONCRETE-BEAM TESTER - Machine determines, by direct reading, flexural strength of concrete-beam specimens having a cross-section of 6x6 in. and sufficient length to permit testing on an 18-in. span, according to ASTM C78 or AASHO T-97. The machine has a maximum flexuralstrength capacity of 1,250 psi (15,000lb load). It is separable into three parts weighing 90, 70, and 35 lb .-American Instrument Co., Inc., Silver Spring, Md.



TUBING BENDER-Tool makes offsets and bends up to 180 deg in %, 1/2-, and %-in. (O. D.) K and L copper tubing, brass, Bundy Weld, steel, and other light-gage tubing. No vise or fixtures are required. The threein-one bender weighs 5 lb.—Tal Bender, Inc., 417 N. Water, Milwaukee 2, Wis.

### HE JOB MUST GO



constructed between the Texas Gulf Coast and Joliet, Illinois, across all

kinds of terrain. At one of the worst spots - this swampy stretch at Newport, Arkansas - the contractor had to put weights on the pipe to sink it below the mud. And under conditions as tough as they come, the Marlow pump shown, a Model 641 Self-Priming Centrifugal, stays on the job and helps construction move ahead smoothly.

This job furnishes another example of Marlow stamina and dependability. REMEMBER! Marlow pumps have been helping contractors solve difficult pumping problems for over a quarter of a century. Let Marlow pumps help you cut costs and safeguard your profits.

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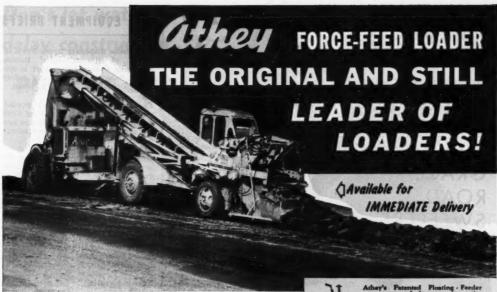
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Over 1200 users of all classifications endorse the performance, design and low-cost maintenance of the Athey Force-Feed Loader. Some of the first hand-operated Athey Force-Feed Loaders introduced over a decade ago are still operating today! Down through these ten years, the Athey Force-Feed Loader has remained at the head of the low-cost loading field because of Athey's program of constant improvement.

Now the Force-Feed Loader becomes more versatile than ever with the addition of the new but proved Portable Breaker for crushing and resurfacing. Even with the new companion tool, only one man is required to operate both. This outstanding team takes blacktop, gravel or rock roads and, with unheard of economy, resurfaces and improves them in one easy, fast operation. It picks up, crushes and returns windrowed material to sub-grade. One man — one operation — one result — a load of savings.

Governmental bodies, industry and contractors know that, when they purchase an Athey Force-Feed Loader, they are obtaining the most versatile, economical and leader of loaders by actual experience of users in the field. They know that the Athey Force-Feed Loader is the best answer to all low-cost loading problems. They know, too, that the Athey loader is backed up by a distributor organization located in every principal city in the United States and Canada which is capable of giving service and supplying parts immediately. They know, too, that Athey-"Caterpillar" dealers are second to none.

In spite of present conditions, Athey's foresight, which provided for an expansion in production many months ago, now permits Athey-"Caterpillar" dealers to give immediate delivery of Force-Feed Loaders and Portable Breakers. See your Athey-"Caterpillar" dealer today and let him show you how the Force-Feed Loader, with or without the Side Conveyor or the Portable Breaker, can save you money by doing the kind of job you've always wanted done.



Athey's Patented Floating Feeder moves up and down — its entire length — floating over and loading all materials — large rocks, broken concrete, lumps of sod, gravel, sand, snow or others.



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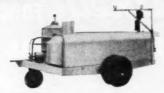


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The small model 30 for jobs heating 10,000 gallens or less per day at 350°.

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Operators like the compact McCarthy design . . . ideal for working confined areas. They like the four special, individual leveling jacks that make setups easier, and the smooth, steady way the hydraulic carriage moves forward, feeding 4, 5 and 8-inch diameter auger sections labe the earth to depths of 100 feet or more.

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Lens-tissue dispenser issues 5x6%-in. sheets of silicone-treated tissues. American Optical's dispenser is specially designed for keeping safety goggles clear, clean, and polished.

Plastic finish for Monorail predecorated panelboard (Armstrong Cork Co.) replaces paint-type finishes previously used. It produces a lustrous, durable surafce.

Lettering guide is a 6-in. 45-deg triangle perforated to draw accurate guide lines of six different heights. It can also be used for cross-hatching. Other sizes, styles, and angles are available. Made by: Braddock Instrument Co., Swissvale, Pa.

Self-sticking safety signs are coated with silicone to protect them from dirt, grime, moisture, and weather. Quik-Labels are made by: W. H. Brady Co., Chippewa Falls, Wis.

Non-skid grating is designed for use where excessive oil, grease, water, and icy conditions make walking and working hazardous, and where drainage and sanitation are desirable factors. Firm-grip grating is made by: Bustin Iron Works, Inc., New York 35, N. Y.

Flame failure safeguard features a photoelectric cell that "sees" all types of flames. Made by: Combustion Control Corp., Cambridge 42, Mass.

Angle saw guide for band saws increases capacity for cutting materials that are longer than throat capacity by twisting the saw band. Made by: DoALL Co., Des Plaines, Ill.

Washer for sheet-metal roofing, siding, ductwork, etc., is made of metal and neoprene composition. Fabricated Products Co., West Newton, Pa., now has a demonstration-test kit available for sending to persons requesting it on company letterheads.

Glasfab membrane for use with asphalt coatings in waterproofing, roofing maintenance, tank and pipe-protection work is now distributed by: The Flintkote Co., New York 20, N. Y.

Plastic welding cover plate resists pitting from weld spatter and provides added impact protection to welding filter plates. Made by: General Scientific Equipment Co., Philadelphia 32, Pa.

Transmissions are available for use with single-drum, double-drum, or two separate winches. They provide rapid forward and reverse. Made by: Tel-E-Lect Products, Inc., Minneapolis 16, Minn.

Don't let water delay construction .

PUMP IT OUT-WITH A

183-A AIR OPERATED

UMP PUMI

340 GPM AGAINST A 10-FOOT HEAD

> 124 GPM AGAINST A 70-FOOT HEAD

High capacity, light weight, low air consumption and positive operation make the Cleco 183-A Sump Pump the first choice wherever a high-capacity portable pump is needed.

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## Removing a bottle-neck from New York-Boston highway



New 24-foot Texaco Asphaltic Concrete pavement for one-way traffic on Massachusetts State Highway 15. Note traffic using old road at left.



At right of Texaco Asphaltic Concrete pavement, a 10-foot parking strip is being constructed with Texaco Asphalt Penetration Macadam.

The highway linking New York City with Boston is one of the most heavily traveled in the country. To cut down travel time and provide greater safety for motorists using this highway, Massachusetts is converting 10 miles of Route 15, beginning at the Connecticut line, from a narrow, winding two-way road into a modern, divided superhighway.

Massachusetts specified a combination of asphalt types of construction for its important Route 15 project. Traffic moving in each direction will be served by a 24-foot wearing surface of hotmix, hot-laid Asphaltic Concrete, laid in two 1½ inch courses. The foundation consists of 4½ inches of Asphalt Penetration Macadam, over a 12-inch gravel sub-base. On one side of the Asphaltic Concrete surface is a 10-foot Asphalt Macadam parking lane, with a 3-foot Asphalt Macadam shoulder on the other side.

From the construction of a superhighway down to the application of a dust-layer to a secondary gravel road, Texaco Asphalt Cements, Cutback Asphalts and Slow-curing Asphaltic Oils provide the road builder with a material exactly suited to his needs. Every Texaco Asphaltic product comes from selected crudes. Into its refining goes the broad experience acquired in meeting the varied asphalt needs of America's road builders for the past 45 years.

Helpful information on all types of asphalt construction has been incorporated in two Texaco booklets, copies of which can be obtained free by writing our nearest office.

General contractors on the Massachusetts Route 15 projects are Kelleher Brothers, Inc. and White Oaks Company. Texaco Asphaltic Concrete paving is being laid by Bayer-Mingolla Company, with asphalt supplied by Wachusett Asphalt and Tar Company. Texaco Asphalt for Asphalt Macadam was applied by Lake Asphalt & Petroleum.



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the exact instrument you need from these three LOW PRICE MODELS



Finest 12" Dumpy Level available anywhere-gives you more features you want, more accu-racy, more durability at less money than any other instrument. It has dust and dirt-free in-ternal focusing and has coated optics for clearer distortion-free, sharper images.



Here's the standard convertible level for the country for the past 30 years! No other instrument has the recognition and acceptance as given to the David White Carnegie Improved Convertible level. Now it's available to you with complete dust and dirt'ers internal focus of the complete dust and dirt'ers internal focus to the force instruction-free images. tortion-free images.



The David White "Universal" level-transit is the most practical and complete builder's instrument on the market. Now available in a new improved model — complete with internal focusing, coated optics — guarded vertical arc — in fact every possible feature to assure you lifetime durability and extreme accuracy.

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CHOOSE the exact instrument you need from CHOOSE the exact instrument you need from these three. Compare their outstanding features, their precise, yet rugged construction, their accuracy and their price with all others. Then you'll see why we say you'll buy "right" when you buy a David White. For complete information on any one or all three of their instruments, consult our nearest dealer — or write direct to David White Co., 348 West Court Street, Milwaukee 5, Wrisconsul.



struments

## New Publications POSCO From MANUFACTURERS

The catalogs and bulletins reviewed below will keep you posted on latest develop-ments in construction equipment and ma-terials available for your use

MANUAL VALVES—Catalog covers the entire range of Shear-Seal valves including shut-off, selector, and manipulator valves for pressures from 0 to 6,000 psi. It contains explanatory copy and illustrations of the Shear-Seal principle featuring a pressure-balanced self-aligning tubular valve seat. An outline shows how to determine proper valve size, and tables list steel pipe data and capacities of hydraulic rams.-Barksdale Valves, 1566 E. Slauson Ave., Los Angeles 11, Calif.

FOUNDATION STRUCTURES-Brochure (24 pp) on drilled and poured foundation structures describes the complete services of a drilling contractor. Types and applications of foundation structures, pressure grouting, drainage, dewatering, shoring, and subsurface soil exploration are illustrated and described in case-history fashion. Included are tables for assistance in estimating drilled and poured foundation piling and caissons. One table covers volumes of different diameter caisson bells in relation to various size shafts .-Casey & Case Foundation Co., P. O. Box 151, Maywood, Calif.

REAR - DUMP EUCLIDS - Models 80FD and 82FD rear-dump Euclids of 15-ton capacity are described in this 8-pager. The bulletin describes various features of these off-highway hauling units and lists principal specifications including power units, speeds, and others.—The Euclid Road Machinery Co., Chardon Road, Cleveland 17, Ohio.

PUMPCRETING—Bulletin describes Pumperete machine and methods of pumping concrete through pipelines. It indicates on which types of jobs Pumpcrete will work to advantage; what types of mixes it will handle: and the height and distance requirements of a placing job.—Chain Belt Co., 1664 W. Bruce St., Milwaukee 4. Wis.

WELDING DATA - Wall chart (12x18 in.) is designed to aid welders in selecting the particular welding, brazing, soldering, cutting, or tinning alloy and flux for a specific job. Data are arranged to make accurate selection as nearly automatic as possible. Also available is a folder devoted to purchasing data containing information on how to enter orders. -All-State Welding Alloys Co., Inc., 273 Ferris Ave., White Plains, N. Y.









#### You can't give this little giant

## TOO MUCH WORK!

It's 30 cu ft of air power, ready and willing to tackle the host of building jobs that can be powered by air.

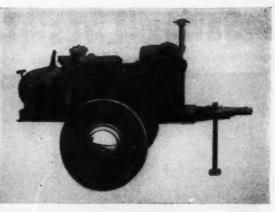
You'll find this Worthington Blue Brute portable air compressor has the same stamina as bigger Blue Brutes-60 cu ft and larger-and the same top quality of design and construction.

Ruggedly built 2-stage compressor. Light over-all weight for convenient towing, easy spotting. Worthington's famous Feather\* Valve. Springmounted axle. Telescoping leg support. Special industrial model available for use in limited space.

See the "Blue Brute 30" at your Worthington distributor. Write for bulletin to Worthington Pump and Machinery Corporation, Construction Equipment Division, Dunellen, N. J.

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GOLD MEDAL JUNIOR Safety Swinging Scaffolds (Steel or Aluminum)

Ideal for light-duty jobs, Gold Medal Junior Scaffolds put men at work level faster - in perfect safety.

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Steel wire rope - which resists chemicals. dampness and abrasion-replaces dangerous block and falls.

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LONGER PAVING SLASS, fewer expansion joints, improve riding qualities on concrete highways reinforced with American Welded Wire Fabric. Reduced rate of cracking, prevention of heaving and spalling also reduce maintenance costs, increase the service life of the highway.



AS THE WHEEL LOAD approaches an open crack in plain pavement, one slab end carries the entire load. As the wheel approaches the closed crack in pavement reinforced with American Welded Wire Fabric, both slab ends, instead of one, carry the load, preventing damage to the slab and to the subgrade.

ON NEW YORK'S WEST SIDE HIGHWAY American Welded Wire Fabric helps to improve the riding comfort, and Multisafty Cable Guard provides maximum driving safety for the motoring public. American Welded Wire Fabric fortifies the ground slab in all directions, reduces the rate of cracking, prevents progressive damage and insures additional years of trouble-free service. Multisafty Cable Guard provides maximum safety at low maintenance cost.



EASILY PUT IN PLACE, these big sheets lie flat, stay in place during pouring. The many small, closely-spaced members distribute the strength of high yield strength steel evenly throughout the alab. This fabric reinforcement makes possible longer slabs, fewer joints, hence smoother riding. Ease of handling and higher allowable stresses make for appreciable savings in labor and material costs. Long, economical service from roads in which it has been used in the main reason why American Welded Wire Fabric is the world's most widely-used prefabricated reinforcement for concrete highways.



AMERICAN WELDED WIRE FABRIC

UNITED STATES STEEL

## the Nation's Express Highways



## and MULTISAFTY HIGHWAY GUARD

AMERICAM STEEL & WIRE COMPANY, GENERAL OFFICES: CLEVELAND, ONIO COLUMBIA STEEL COMPANY, SAN FRANCISCO, PACIFIC COAST DISTRIBUTORS
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One man with a Safety-Pull Ratchet Lever Hoist does the lifting, pulling, holding work of many - on the job or in the shop. Even the smallest Safety-Pull, weighing only 14 lb., delivers a 1500-lb. vertical or hori-

zontal pull-is ready to go to work wherever hooked. Raising heavy structural members, lifting, shifting or servicing equipment - these are but a few of the jobs it handles easily, safely.

All Safety-Pulls are tested at 100 percent overload. Dual ratchet and pawl construction cannot slip—holds securely in any position. Choice of nine sizes with capacities up to 30,000 lb. Send for Bulletin D5SP.



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STANDARD STEEL CORPORATION

5089 BOYLE AVE., LOS ANGELES 58 . 123-89 NEWBURY ST., BOSTON 16

JACKS—Bulletin 1515 (16 pp) describes the Buda line of ratchet, screw, and hydraulic jacks. These jacks are available in a capacity range of 3 to 75 tons. Feature of the catalog is the table of contents which lists jack models by industries. Also included is a table to help select the correct jack, applications pictures, recommended uses, special features, and detailed specifications.-The Buda Co., Harvey, Ill.

METAL LATH SPECIFICATIONS-Revised 1950 specifications for metal lathing and furring are available in booklet form. Although the specifications are substantially the same, the booklet has been completely rearranged for easy reference. It covers solid, hollow, and sound-insulating partitions, and all types of ceiling construction. It is illustrated and interspersed with relevant tables.-Metal Lath Manufacturers Assn., 636 Engineers Bldg., Cleveland 14, Ohio.

STUD-WELDING POWER UNITS-Detailed specifications and performance characteristics of two Nelwelder power units are contained in a 4-p bulletin. One is a small compact unit comparable to two conventional 400-amp generators in parallel for handling studs up to and including %-in. dia. The other is a battery unit with a self-contained automatic charging device. It handles studs to ½ in.—Nelson Stud Welding Div., Morton Gregory Corp., Lorain, Ohio.

**DIESEL ENGINES** — Construction and operation features of the Type 4FS diesel engines are contained in Bulletin 183. This bulletin illustrates various engine applications and gives kilowatt ratings and pumping capacities of the different models. It also pictures all main engine parts and gives their particular specifications.-Nordberg Mfg. Co., Chicago & Oklahoma Aves., Milwaukee 7,

NON-RETURN VALVE—Single-acting valve is described in a 6-p bulletin. Bulletin S-2 describes three different yoke assemblies on the elbow, angle, and globe bodies by detailed drawings and a complete list of parts. Adaptability, testing, construction, installation, sequence of operation, servicing, and specifica-tions are fully described. Tables list general dimensions, shipping weight, and materials. — Golden-Anderson Valve Specialty Co., 2094A Keenan Bldg., Pittsburgh 22, Pa.

CONCRETE CRIBBING—Illustrated brochure presents case histories of both open- and closed-face cribbing. Drawings show typical wall sections of varying lengths. Engineering specifications and instructions are included, together with several photos of cribbing manufacture and actual installations. Principal advantages are discussed in detail.—Universal Concrete Pipe Co., 297 S. High St., Columbus, Ohio.



WEIGH BATCHING

. MIXING

• ELEVATING PLANT

CAPACITY UP TO 50 CU. YDS. PER HOUR

#### FROM RAW MATERIALS TO POURED CONCRETE

This ruggedly built trio means more jobs covered...reduced labor costs...savings in time and expense of making stationary installations. All functions are performed by one operator on each unit. Completely portable equipment travels at normal highway speeds...setup time for complete operation is 15 minutes or less.



#### MIXERMOBILE WEIGH BATCHER . Model WB-1

Completely portable unit weigh batches aggregate on the job. Can be charged with front end loader from storage piles or directly from dump trucks. Single operator sets up unit for operation in 15 minutes. Weigh batches up to 50 cu. yds. per hour.

- Three 7 cu, yd, bins and 2 cu, yd, skip store
   Up to 23 cu, yds, of aggregate.
   Walaht, 17,800 lbs; height, 12 ft.; width, i
- Charging skip hydraulically operated.

- Weight, 17,800 lbs; height, 12 ft.; width, 8 ft.; overall length, 28 ft. (with skip down).
- Bin selector located by skip control directs skip.
   Mounted all around on 8.25x20 tires.



#### 2-YD. MIXERMOBILE . Model M-7

Completely mobile concrete mixing and elevating plant eliminates cost of hauling and erecting expensive equipment. One man handles the entire operation from mixer to deck.

- Improved batch-timer and counter insures positive mixing time.
- New electronic water meter gives unerring accuracy.
- Sturdy planetary drive hoist clutches give extra power, durability.
- · Mixes up to 50 cu. yds. per hour.





Write for literature and address of your nearest dealer. Mixermobile Manufacturers reserve the right to make improvements in design and specifications without

SCOOPMOBILE - Model C. The versatile Scoopmobile with exclusive planetary drive has 7 "quick change" attachments. Standard 34-cu, yd. scoop bucket permits operator to keep Weigh Batcher unit performing to full capacity.

- · Loads and transports aggregate. • Transports, elevates and pours concrete.
  - · Lifts and places form panels, timbers, etc., up to 4,000 lbs. capacity.

ATTACHMENTS INCLUDE: Scoop buckets in various sizes, swivel and standard type concrete hoppers in 1/4 cv. yd. capacities, lift forks, crane boom, track extensions with braces up to 26 feet overall.

Portland 20, Oregon

LAMINATED LUMBER SPEX— "Standard Specifications for the Design and Fabrication of Structural Glued Laminated Lumber" is available in booklet (8 pp) form. Basis for the specifications is data developed by research of the Forest Products Laboratory, U. S. Dept. of Agriculture.—West Coast Lumbermen's Assn., 1410 S. W. Morrison St., Portland 5, Ore.

ZONOLITE INSULATIONS — Illustrated booklet (12 pp) explains the proper application of all forms of Zonolite vermiculite. Design data, methods, and specifications outlined are results of laboratory research and field tests. The booklet describes

installation methods of insulation fill, plaster aggregate, plaster finish aggregate, acoustical plastic, concrete aggregate, and insulating plastic.—Zonolite Co., 135 S. LaSalle St., Chicago 3, Ill.

SPACE HEATERS—Bulletin 526 describes Counterflo direct-fired space heaters in a range of gas or oil-fired models with outputs from 400,000 to 2,000,000 btu's per hr. Featured is a comparison chart to indicate that steel requirements for these installations have been reduced as much as 50 to 70%.—Dravo Corp., Heating Dept., 5th & Liberty Ave., Pittsburgh 22, Pa.

GENERAL - PURPOSE PUMPS—Comprehensive catalog covers a broad line of horizontal Fluidyne general-purpose pumps. They afford a capacity range from 10 to 5,500 gpm. Liquids can be pumped against heads up to 260 ft. Two types are listed in Bulletin B-2300—closed-coupled electric-motor driven; and a bracket-mounted pump for driving through a flexible coupling, V-belt, or flat-belt pulley.—Peerless Pump Div., Food Machinery Corp., 301 West Ave. 26, Los Angeles 31, Calif.

RADIAL-ARM SAWS — Woodworking ideas for contractors are illustrated and described in this 12-p catalog. The center spread illustrates some of the 125 different operations that can be performed with radial-arm saws. Catalog M-50 features a description of the various Delta saws and accessories.—Rockwell Mfg. Co., Delta Power Tool Div., 600 E. Vienna Ave., Milwaukee 1, Wis.

SANITARY LANDFILL — Informative descriptions of this type of refuse and garbage disposal are presented in a 16-p booklet entitled, "A Look to the Future With Sanitary Landfill." Booklet discusses various aspects of the problem, and shows how a typical community met them. Booklet is designed to serve as a guide to proper site selections, choice of the right equipment to do the job, and the actual operation of sanitary fills. Booklet features comic-book treatment.—Caterpillar Tractor Co., Peoria 8, III.

INSULATED BUSHINGS—Metallic conduit bushings designed to provide protection from abrasion of cable insulation and accidental grounds are described in a 1-p bulletin. Bushends require no inside locknuts and are light weight. Other features and specification data are listed.—Buchanan Electrical Products Corp., 1290 Central Ave., Hillside, N. J.

PORTABLE CONVEYORS — Four conveyors especially designed for construction work are featured in Bulletin 450. They are: The all-aluminum one-man-operated utility conveyor; the lightweight troughed belt conveyor and the power-moved troughed-belt conveyor.—The Fair-field Engineering Co., Marion, Ohlo.

PORTABLE COMPRESSOR—Largesize rotary-type compressor is described in detail in Bulletin 2310. It features a description of how high capacity (600 actual cfm free air at 100 psi) is obtained while keeping weight to a mirlimum (9,500 lb). The bulletin describes the construction of the Mobil-Air 600 Gyro-Flow; contains photographs of typical applications; lists principal advantages said to accrue through its use; and describes other I-R features.—Ingersoll-Rand Co., 11 Broadway, New York 4, N. Y.





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You can contribute to this might by seeing to it that all idle scrap in your possession gets back to the mills—where it can produce tools, machines . . . as well as tanks, guns and shells to protect our future security.

Steel is the backbone of production. By "getting in the scrap" now to make steel, you can add to America's strength.



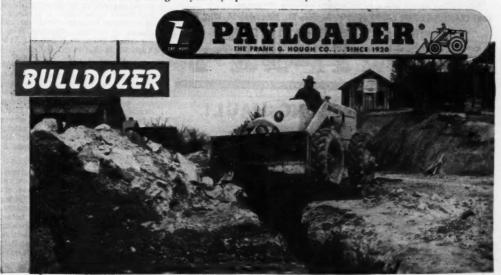


# Get the Job Done FAST....

This big 1½ yd. HM PAYLOADER with its combination of large pneumatic tires and 4-wheel drive gives you fast-action traction on all kinds of footing — on sand, stone, snow, clay or mud. It gives you crawler-like traction at far less maintenance expense, PLUS speed when you want it and the ability to work on pavements and to travel over streets and highways at 16 m.p.h.

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tion and maneuvering speed with its power-boosted steering and full-reversing transmission having four speeds in reverse as well as forward. Once you see the Model HM in action you'll know why hundreds of contractors are its enthusiastic owners and boosters. Full information on this 1½ cu. yd. model and other size PAYLOADERS is yours for the asking. The Frank G. Hough Co., 000 Sunnyside Avenue, Libertyville, Illinois.



# of 10 Reasons Why UNIT is a Better Machine



All operating clutches on UNIT Cranes and Shovels are disc-type and completely interchangeable — a very desirable feature when replacements are necessary. Engaging pressure is uniformly distributed over the entire rictional surface. Engaging surfaces are flat and polished for greater endurance, longer life, and better performance. Loads are picked up smoothly and evenly, without any tendency to grab or self-energize. Clutches are mounted on the high-speed countershafts, instead of directly to the drum shafts. This feature lends itself to a more compact design, smoother operation, maximum power, and greater accessibility for making adjustments or repairs. This method of clutch installation is another example of the superior design that is a part of every UNIT crane or excavator.

**UNIT 1014 Truck Crane** 

The newly designed Unit 1014 Truck Crane is packed with quality and ready to prove it. Perfectly bolanced, it has modern hook-roller construction. A separate engine powers the upper structure, and can be either gasoline or Diesel. The truck engine supplies power in a straight-line, through drive to the tandem rear axles.



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MODEL "B" Tilt-Top
Designed for heavy duty
— this tough Tilt-Top
provides easy handling of
provides easy handling
mineral with the frame
and features 3% dia
solid steel, stub inserts.
Handsard platform, tires.
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eve and dual Bund wheels



MILLER RESEARCH ENGINEERS

DEPT. C-5, 725 W. BURNHAM ST. MILWAUKEE 4, WIS SPARK PLUGS—Complete line of automatic spark plugs is described in this catalog. Lists principal features claimed for the BG plugs; tells how to install them properly; and describes how to keep them operating efficiently. Replacement data and proper gap settings are supplied for all major equipment.—The BG Corp., 136 W. 52nd St., New York 19, N. Y.

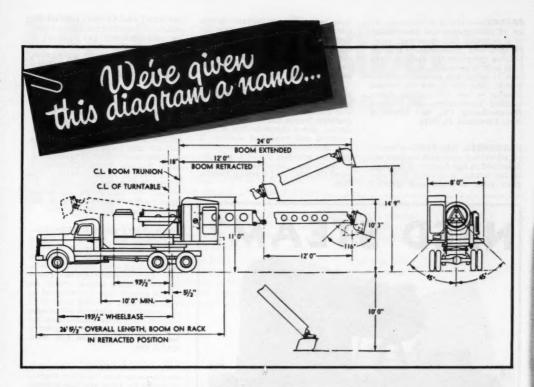
LIQUID WETTING AGENT—Procedures for using liquid wetting agents in the manufacture of concrete blocks are listed in a bulletin describing Monsanto's Santomerse S. Advantages listed in the catalog include: Denser, stronger, and more uniform concrete products; improved plasticity; lighter color; cleaner equipment; and better dispersion of cement.—Monsanto Chemical Co., St. Louis 4, Mo.

SOIL TESTING EQUIPMENT Twelve-page Catalog 3-51 describes a complete line of soil-testing apparatus. Included are: tri-axial and consolidation apparatus and accessories, paraffin warmers, dispersion mixers, direct shear apparatus, laboratory and field California bearing ratio apparatus, humidifiers, humid boxes, the Terzaghi water level for differential settlement observations, classification sets, a portable indicating pyrometric controller, the Harvard miniature compaction apparatus, and laboratory timers.—Soil Testing Services, Inc., 4520 W. North Ave., Chicago 39, Ill.

WELDING MANUAL — Technical handbook (44 pp) covers latest developments in welding materials and techniques. "The Manual of Welding Engineering and Design" contains data on characteristics, properties, applications and operational procedures for Eutectic alloys and fluxes. Information is presented in compact, handy form on all phases of welding.—Eutectic Welding Alloys Corp., 40 Worth St., New York 13, N. Y.

AUTOMATIC RESPIRATOR—Bulletin CH-2 (4pp) describes the M-S-A Pneolator—an instrument that makes possible automatic artificial respiration without suction. The bulletin explains the operation of the Pneolator in detail, and tells how it serves as an inhalator after voluntary breathing starts.—Mine Safety Appliances Co., Braddock, Thomas & Meade Sts., Pittsburgh 8, Pa.

FLEXIBLE COUPLINGS—Engineering information for proper applications of RC roller-chain flexible-shaft couplings is listed in 4-p Folder 2363. Data listed cover dimensions, weights, service factors, and horse-power ratings. Detailed data are also given on two types of protective grease retaining casings.—Link-Belt Co., 307 N. Michigan Ave., Chicago



## "SIMPLICITY"!

THIS IS THE ONE WORD that really describes the Multi-Purpose Gradall Construction Machine. The Gradall handles more types of construction work—more simply—than any other machine on the market! Whether it's trenching, excavating, ditching, grading, or pavement removal, the Gradall handles the job speedily and with such accuracy that much costly hand labor is eliminated.

One of the big reasons for this unusual simplicity of operation lies in the Gradall's bydraulic design. You get the full advantages of hydraulic power in the all-welded boom, rather than having it dissipated through mechanical transmission, as in ordinary construction machines.

But ask for a demonstration to see for yourself. You can arrange this with your Gradall Distributor.

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GRADALL
MULTI-PURPOSE
CONSTRUCTION MACHINE
with HYDRAULIC DESIGN



GRADALL-THE MULTI-PURPOSE CONSTRUCTION MACHINE

BRUSHES—Catalog 210 contains 76 pp. of photographs and descriptions of a complete line of power, paint, varnish, and maintenance brushes. Catalog describes the various materials used in producing brushes, tells how to select the proper brush for specific jobs, and shows the various brushes in use, illustrating recommended applications.—The Osborn Manufacturing Co., 5401 Hamilton Ave., Cleveland 14, Ohio.

CLAMSHELL BUCKETS—Features of all-welded clamshell buckets are described in this 8-pager. A full page in the catalog is devoted to a complete table of condensed specifications listing capacity, weight, dimensions, and sheave and cable data for each size (% to 2½ yd.) and type of bucket. Action photographs show the buckets in use.—C. S. Johnson Co., Subs. of Koehring Co., Champaign, Ill.

MATERIALS-HANDLING EQUIP-MENT—Meco equipment listed in this catalog includes: Hand trucks, platform trucks, barrel trucks, skids, dollies, and a complete line of rubber-tired and semi-steel wheels. It lists specifications and recommendations for selecting the best truck for a particular job.—Modern Equipment Co., Inc., 2011 Cuming, Omaha, Neb. SOLVENT CLEANING COMPOUND—Booklet describes machinery cleaning, rust-inhibiting, and removal of rust-preventive coatings. It features a 2-p leaflet on general applications of Actusol, an emulsifiable solvent-cleaning compound.—The DuBois Co., 1120 W. Front, Cincinnati 3, Obio.

WORTHINGTON BULLETINS —
Four catalogs are announced by
Worthington. Bulletin W-212-B6 describes the Type CM precipitating
softener and coagulator. Bulletin S500-B52A describes the DR Diesel engines. Bulletin H-1200-B42 describes
the WJ-45 and WJ-55 hand-held rock
drills. And Bulletin R-1700-B5 describes the 35s dual-drum tunnel
mixers.—Worthington Pump & Machinery Corp., Harrison, N. J.

PERMANENT TIMBER BRIDGES—Advantages and features of timber bridges are described in this 8-p folder. These include deck arch, girder, bowstring truss, composite deck, and parallel-chord types. Photographs illustrate several typical examples of each type, accompanied by a line drawing showing basic form of construction. General advantages claimed for timber construction are also included.—Timber Structures, Inc., N. W. 29th & Yeon Ave., Portland 8, Ore.

PAYROLL MACHINES—Three folders describe how to solve payroll problems by use of machine-accounting procedures. Folder AB-525 entitled "One Fast Line of Writing Completes Your Paycheck and All Your Pay Records" describes timely short-cuts in payroll methods. Folders AB-446 and AB-447 provide supplementary information on the subject of payrolls.—Remington Rand, Inc., 315 Fourth Ave., New York 10, N. Y.

PULLERS AND JACKS—Labor-saving applications of hydraulic pullers and jacks are discussed in this 8-pager. Bulletin features a description of how these units simplify rigging requirements and improve safety in numerous pulling, pushing, and lifting operations. Complete specifications of Re-Mo-Trol units and other Simplex equipment are included.—Templeton, Kenly & Co., 1008 S. Central Ave., Chicago 44, Ill.

PRESTRESSED CONCRETE PIPE
—Folder features a description of
the construction of prestressed concrete steel-cylinder pipe. Special emphasis is placed on an explanation of
how the steel cylinder and concrete
core are prestressed to form an elastic structure. Photographs show
steps in the manufacturing of the
pipe. Also listed is a series of advantages claimed for this type of construction.—Price Bros. Co., 1932 E.
Monument Ave., Dayton 1, Ohio.

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LUCEY 104 H.P. 150 and 250 lb. W.P. Skid mounted with 24" oil burning base.

# LUCEY Inside Seal-Weld Double Calked BOILERS

- 1. 1040 sq. ft. heating surface.
- 2. 160 cu. ft. furnace volume.
- 3. Ample steam volume 54 cubic feet.
- 4. Oversize seamless firebox.
- 5. Butt straps calked and seal welded inside
- 6. Four-inch water space around firebox.
- Boilers available from 40 to 150 H.P. Working Pressures from 125 to 350 lbs.

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#### BOILER and MANUFACTURING CORPORATION

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BREECHINGS
 FLY ASH REMOVAL UNITS
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# Macks ARE Masters OF THE TOUGHEST TERRAIN

No matter how tough the going...under the worst of weather conditions...through slippery mire or shifting sand...or over rutted, uneven ground — big SUPER MACK trucks keep the payloads moving on time...at less cost and with less absenteeism.

One big reason why Mack trucks lick the toughest terrain is the exclusive Mack Power Divider. Where unequal tractive requirements are encountered, the Power Divider differential distributes torque to favor the driving wheel having the most traction, thus eliminating power dissipation in useless wheel slippage.

Mack's exclusive Power Divider combines with numerous other outstanding Mack features to give you the power, strength, traction and easy maintenance so necessary for dependable, uninterrupted service on the job. Your nearest Mack branch or distributor will give you complete details. You'll find it's a story worth listening to.

Whether in stripping or excavating, Model LR SUPER MACK trucks keep the loads moving—fast.



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.. outlast them all

Mack Trucks, Empire State Bldg., New York 1, New York, Pactories at Allentewn, Pa.; Plainfield, N. J.; Leng Island City, N. Y. Factory braches and distributors in all principel cities for service and parts. In Canade: Mack Trucks of Conada, ktd.



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Pertable — Stationary Write for Circulars

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By the use of

SPEED FORMS

"We have been able to effect substantial savings in the time . . . to set up . . and . . . tear down, which means untold savings in money."

> HOWARD C. GRUBB, Building Contractor Tulsa, Oklahoma

IRVINGTON FORM & TANK CORP.

Irvington 38, N. Y.

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CENTRIFUGAL PUMPS-Latest developments in a line of single-stage split-case centrifugal pumps are covered in Bulletin 5004-A. All pumps listed are available for direct-connection to electric motors, steam turbine, gasoline engines, or belt drive. A performance table simplifies selection of individual units to meet specific requirements for capacity and head. Capacities range from 25 to 4,000 gpm, with total heads from 20 to 300 ft. Color illustrations show important elements of construction. Detailed specifications and dimension tables complete the pump data.-The Deming Co., Salem, Ohio.

WRECKING TOOL—Folder (4 pp) describes the Ripper Jack—a wrecking tool for dismantling wood structures with minimum damage to the lumber. The tool, a combination crowbar, pry rod, nail puller, and sledge, is described in detail. Illustrations show the various positions in which the tool can be used, and text describes its principal features of construction and operation.—Calumet Steel Castings Corp., 1636a Summer St., Hammond, Ind.

FLANGE, COUPLING SELECTOR -Slide-rule-type selector contains all relevant facts for selecting proper flanges and couplings. For flanges. it lists outside diameter, thickness, outside diameter of raised face, number of holes, diameter of holes, diameter of bolts, and bolt circle for Series 15 and 30 flanges. For couplings, it lists average sizes of standard, extra heavy, 3,000- and 6,000-lb coupling. A pipe standard table is incorporated in the selector. It shows nominal wall thicknesses for Schedules 10 to 160, and nominal thicknesses and weights for standard, extra heavy, and double-heavy pipe. -Nooter Corp., 1400 S. 2nd St., St. Louis 4. Mo.

ARCHITECTURAL PLYWOOD —
Manual describes ¾-in. Weldwood
plywood. It contains valuable reference information on types, characteristics, and uses of this material.
Data are provided on how to make
corners, joints, curved panels, and
counterfront layouts. Charts list
availability, origin, and length range
of 36 veneers.—United States Plywood Corp., 55 W. 44th St., New
York 18, N. X.

AIR-LINE FILTERS — Bulletin describes, illustrates, and lists applications and specifications for pipe-line filters for air and other gases. This 8-pager features a description of the Staynew double-action principle which provides both mechanical separation and filtration. Installation views are shown for the Series 600 filters (for pressures to 6,000 psi); for vacuum and absorption types and special models for removal of carbon black and aluminum oxide.—Dollinger Corp., 11 Centre Park, Rochester 3, N. Y.

## HOUSE CONSTRUCTION

Shows you how to determine unit costs of house construction—applying to all designs and local price variations. Tells how to determine costs for every building opera-

every building operation; includes data on quantity of material and number of labor hours needed; gives examples of typical unit costs. By G. Underwood. 302 pages, 63 illus., \$4.75



#### THE BUSINESS OF HOME BUILDING

Explains business methods that make home building more profitable. Gives you "know-how" needed to make a profit with minimum risk to your money -. a practical understanding of economic factors that determine the market for your product. . . the benefit of production knowledge based on the experience of other builders. By Kenneth B. Johnstone, Carnegie Institute of Technology, and Charles Joren, Wm. Jeren and Sons, 289 pages, \$4.00

#### LEGAL PHASES OF CONSTRUCTION CONTRACTS

Discusses 46 different legal problems that arise in construction contracts, ahowing engineers, architects, contractors, and attorneys the attitude courts
have taken toward their problems. Provides cases which are typical of all important legal problems involving construction contracts — giving you a compact
manual that can help you avoid the legal
pitfalls in your work. Shows actual language of contract pro-

guage of contract provisions . . . quotations form courts' decisions . . . material facts on each case, etc. By Vernon Werbin, Member, New York Bar. 267 pages, \$3.59



#### HANDBOOK OF RIGGING



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CGRAW-HILL McGRAW-HILL BOOK CO., INC. 330 W. 42nd St., New York IS

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## They're SAFE . . RUGGED . . and ready to ROLL!

YOU'RE on your way to big profit production when you use Jahn Heavy Duty Trailers to get your equipment to the next job fast and economically. Rugged all-over construction, extra strong gooseneck and smooth, dependable equalized brakes provide fast, safe transit for your heavy loads.

#### JAHN TRAILER DIVISION

PRESSED STEEL CAR COMPANY, INC.





A JAHN TRAILER FOR EVERY HAULING NEED



m Axle Trailers



**Tandem Axle Tilt Trailers** 



Single Axle Troile



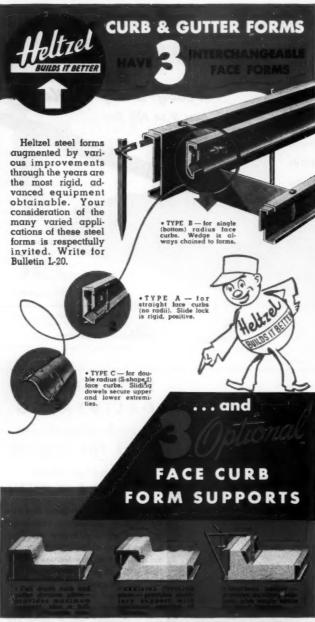
#### THIS UNIT IS DELIVERING 6-inch shot-holes READY FOR LOADING

#### at better than TWO FEET A MINUTE!!

The new Parmanco Hi-Speed Horizontal Drill is completely redesigned around a 40 h. p. engine with four drilling speeds which, in field tests, has cut one-third off the footage drilling time - a cost-per-drilling-foot saving that we are passing on to the strip mine operator and contractor at no increase in our price. In addition, the drill is equipped with a starter and generator, dual type front wheels, truck type rear axle with mechanical brakes and a traction drive with both forward and reverse.

For both Mines and Construction

MANUFACTURING COMPANY PARIS, ILLINOIS



STEEL FORM & IRON CO. WARREN, OHIO

#### SALES AND PARTS SERVICE A department devot-

ed to manufacturers' activities involving the

sale and distributon of products and parts, and service facilities. Designed to give the reader information that will enable him more readily to purchase products and parts and to service his equipment.

#### Sales Personnel

Quaker Rubber Co., Inc.: J. R. Lewis is assistant general sales manager of the Quaker Rubber Corp. division of Porter.

The Youngstown Sheet & Tube Co.: Paul B. Baird is manager of standard pipe sales. Carl T. Selander is assistant manager of standard pipe sales with headquarters in Chicago.

Zonolite Co.: Arthur H. Schneider is sales and service representative in a 27-county area in western Pennsylvania. Other appointments include: Emrys L. Williams, Cuyahoga Falls, Ohio; H. C. Fidler, who serves northeast Ohio; William Blaisdell, Lima, for northwestern Ohio; Robertson L. Clark, Morrow, for southwestern Ohio; and Ronald F. McCormick Coshocton, southeastern Ohio.

Dravo Corp.: Morris L. Hicks is manager of the Philadelphia district office.

Atlas Powder Co.: Paul T. Evans is appointed assistant to the director of sales. James L. Wetzel succeeds him as manager of Pittsburgh district

Fruehauf Trailer Co.: Announces appointment of 10 managers for sales and service branches. They are: Edward G. Mosher, Pittsburgh, Pa.; H. J. Gilsdorf, South Kearny, N. J.; Harry C. Rice, Charlotte, N. C.; Walter R. Pavela, Sacramento, Calif.; Walter P. Quinn, Salt Lake City, Utah; F. K. Bliss, Boston, Mass.; L. G. Crayton, Phoenix, Ariz.; Amos H. Kirksey, Oakland, Calif.; S. K. Porter, Los Angeles, Calif.; and Marvin G. Holm, Spokane, Wash.

DeWalt Inc.: Walter H. Roesing is district sales manager for certain areas of New York, New Jersey, and Connecticut.

General Electric Co.: G. P. Foster is district representative of 2-way communications equipment in Kansas and portions of Missouri and Nebraska. His headquarters are in Kansas City, Mo.

The Celotex Corp.: C. P. "Phil" Lingle is manager of the Denver sales branch. Paul G. R. Armstrong is assistant manager of the Cleveland, Ohio, branch.

Caterpillar Tractor Co.: E. C. Sonneman is assistant export divisional manager of the Latin American division.

**Blood Bros. Machine Co.:** William R. Sturgis is transferred to the sales department to cover the southwest territory.

Coast Equipment Co.: Jack Fingland is added to the Bay Area field sales staff. Frank N. Dyer is added to the San Francisco office sales staff.

Brainard Steel Co.: This subsidiary of Sharon Steel Corp. has appointed Richard K. McCreery as general sales manager. Hyster Co.: Richard E. Stiegele is sales manager, eastern tractor equipment sales division, with offices in Peoria, Ill.

Libbey-Owens-Ford Glass Co.: Clinton F. Hegg is sales manager of the Fiber Glass division.

Masonite Corp.: Paul B. Shoemaker is vice-president in charge of sales.

Raybestos-Manhattan, Inc.: Manhattan Rubber Div. announces two changes: Kenneth A. Tamms joins its staff as sales engineer in Wisconsin for the abrasive and diamond wheel department; and P. H. Hagen, Seattle, joins the west coast sales

# GET 19" LIFT from 21/2" CLEARANCE!



# SIMPLEX RATCHET LOWERING JACKS Lift or Lower the Load Notch by Notch—

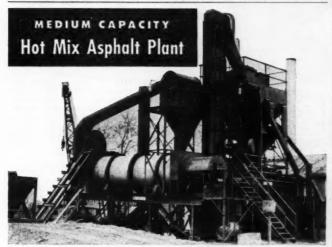
cannot be Tripped.

With Simplex Ratchet Lowering Jacks minimum toe clearance is necessary. Loads are usually lifted from the ground to the toe of the jack by pinch bars or wedges. Only Simplex Jacks provide equal lift capacity on toe or cap. No other jacks offer such a combination of low cost and all purpose utilility. In fast jacking action—extra-safety leatures—and rugged strength for longer life, Simplex Ratchet Lowering Jacks give you more for your money! Available in capacities of 1½ to 25 tons. Write today for Bulletin: Industrial 49.

SAFETY SUGGESTION — Use thin wood block
— Don't lift or lower steel against steel.



TEMPLETON, KENLY & CO.



## Capacity 30-35 Tons Per Hour... Ideally Adapted for Medium Size Cities

H & B Model CH plants are ideally adapted for the use of medium size cities in their resurfacing and new construction work. Recent municipal purchasers of this type of plants include:

Kelamazoo, Mich. Port Huron, Mich. Escanaba, Mich. Little Rock, Ark. Boulder, Colo. H & B Model CH portable asphalt plants are economical both in first cost and in operation. They are designed to produce the highest type of mixes with a minimum investment.

These medium capacity plants deliver uniformly efficient production for either maintenance work or small paving jobs. The illustration is of a CH-12 plant, with a capacity of 30 to 35 tons per hour. CH-9 plants have a capacity of 15 to 25 tons per hour.

CH plants may be operated with either gasoline, Diesel or electric power. Aggregate feeder, dust collector for dryer, and screen are available as optional equipment.

Specifications and complete information will be sent on request. Write for Bulletin MC-49.



#### HETHERINGTON & BERNER INC.

Engineers · Manufacturers

735 KENTUCKY AVE.

INDIANAPOLIS 7, IND.





At a time when wheelbarrows are scarce, it certainly feels good to have a supply of sturdy Sterling Barrows on hand. Sterlings are so ruggedly constructed, they seem to last forever. In the present emergency, many Sterlings are working overtime, taking hard punishment and coming back for more...again proving...

IT PAYS TO BUY THE BEST.

(Above) Model D31/28 Maximum Capacity 31/2 cu. ft. 16 gauge tray, all welded, no rivets, double lapped at corners. Steel channel legs. V-shaped front braces and brace support.

(Right) Model C5W Maximum Capacity 5 cu. ft. 16 gauge tray, all welded, no rivets, double lapped at corners. Heavy-duty malleable wheel guard.



STERLING WHEELBARROW CO., Milwaukee 14, Wis.

Sterling Sterling WHEELBARROWS

Look for this Mark of STERLING Quality

STERLING WHEELBARROWS



division to handle mechanical rubber products and R/M packings in the Pacific Northwest.

The Timken Roller Bearing Co.: Paul Reeves is director of sales.

#### Parts and Repair Service

Cummins Engine Co., Inc.: Charles C. Sons is acting eastern service manager with headquarters in Columbus, Ind. He replaces Dillard B. Davis named regional service representative in the central region with headquarters in Chicago.

#### Distributor Appointments

Transitier Truck Co.: W. T. Billard, Inc., 734 E. 3rd St., Los Angeles, is distributor in the southern California area.

Joy Mfg. Co.: Interstate Equipment Co., Statesville, N. C., is exclusive distributor of Joy construction equipment for North Carolina.

Huber Mfg. Co.: Massachusetts and Rhode Island territory is serviced by E. W. Systrom Co. of Watertown, Mass. Western Machinery & Engine Co. will be distributors in eastern Missouri and central and southern Illinois. Western's offices are at 5075 Manchester Ave in St. Louis, and 125 E. McCord St. in Centralia, Ill.

Nordberg Mfg. Co.: Yaun Equipment Co., 2120 N. 3rd St., Baton Rouge, La., is distributor for the 4FS diesel engines in the southern half of Louisiana. E. M. Wakeman & Associates, Lakeland, Fla., will handle this engine in Florida and the gulf counties of Mobile and Baldwin in Alabama.

Chain Belt Co.: Machinery, Inc., Charleston, W. Va., is exclusive distributor of Rex construction machinery in the Charleston area. Illinois Road & Equipment Co., Springfield, will handle Rex equipment in the Illinois counties of Adams, Pike, Schuyler, Brown, Scott, Green, Morgan, Macoupin, Mason, Menard, Sangamon, Montgomery, Christian, Logan, DeWitt, Machon, Shelby, Moultries, Coles, Cumberland, Clark, Cass, and Piatt.

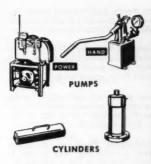
Rosco Míg. Co.: Square Deal Machinery & Supply Co., Orlando, Fla., will handle the complete Rosco line of road machinery.

#### **Ownership Changes**

United Concrete Pipe Corp.: Acquisition of all common stock of this corporation is announced by United States Pipe & Foundry Co. of Burlington, N. J.

#### **New Plants and Offices**

York Engineering & Construction Co.: New offices are at 951 Penn Ave.

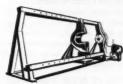




IVERSAL PRESS



SHOP PRESS



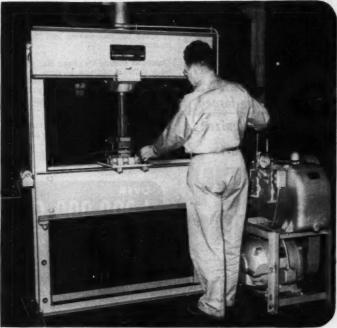
FORCING PRESS





PINION PULLER





Above is a standard Rodgers 60 ton Shop Press with a Rodgers Power Pum Other models have capacities of 80, 100, 150, 200, 300 and 400 tons.

RE'S POWER

19ew Hydraulic POWER

19ew Hydraulic POWER faster, better, easier

You'll find a Rodgers Shop Press is the finest all-around time-andlabor-saving equipment you can have in your plant . . . for a multitude of pressing, forming, bending, straightening jobs . . . for die tryout . . . and even short production runs.

Their many exclusive features make Rodgers Shop Presses unusually versatile in performance . . . and there are several standard models and capacities to suit most every shop or plant requirement.

Other Rodgers Hydraulic Equipment is available too, for your special jobs.

#### SEND FOR CATALOGS

Complete details of Rodgers Equipment are covered in available catalogs. Write for them.



Zodgers Hydraulic, 9mc.

7403 WALKER ST., ST. LOUIS PARK, MINNEAPOLIS, MINN. HYDRAULIC POWER EQUIPMENT



- 1 They're drop-forged
- 2 Hot dip galvanized
- 3 They're genuine

CROSBY

CLIPS

They're

America's
largest-selling

DROP-FORGED

WIRE ROPE FASTERERS
DISTRIBUTORS EVERYWHERE

AMERICAN HOIST & DERRICK CO.



The F. D. Cummer & Sons Co.: General offices are located at 1827 E. 18th St., Cleveland 14, Ohio. Space has been quadrupled to provide additional space for engineering and warehousing.

Cummins Engine Co., Inc.: Has added a 92,000-ft addition to serve as a stores center building. A 9,600-ft addition to the DD fuel pump building will increase the size of the plant by 30%.

Reynolds Metals Co.: Contract for an \$80,000,000 aluminum reduction plant is awarded to Henry C. Beck Co., Dallas, and H. R. Henderson & Co., Marshall, Tex. The Purdy Co.: General offices are now located at 8754 Dobson Ave. (at 1000 E. 87th St.), Chicago.

Cleveland Vibrator Co.: Has completed a concrete-block and steel addition to its plant. This is the company's third expansion in 5 yr.

Reed Roller Bit Co.: Offices of the Philadelphia branch of the Cleco and Dallett divisions are at 5220 N. 5th St., Philadelphia 20, Pa.

Worthington Pump & Machinery Corp.: Ground has been broken at Succasunna, N. J., for a vertical turbine pump plant.



More than 1,000,000 VICTOR torches have been bought by the world's leading metalworking plants, shippards, steel mills, foundries, scrap yards, welding shops, railroads, and others, for flame cutting all thicknesses of metal from light sheet to armor plate. Here's why so many prefer VICTOR cutting torches:

4 DIFFERENT VALVE LEVER POSITIONS

— Operator can choose position that "feels" right to him.

CHOICE OF 90°, 75°, 45°, OR STRAIGHT HEAD—all interchangeable, so you can quickly change from one to another as work requires.

DIFFERENT TIP STYLES—each in several sizes, so you may select the right tip to get maximum cutting speed and gas economy on your job for every application.

Standardize NOW on Victor for cutting and welding—it will cost you less. Ask your Victor dealer to show you.



#### VICTOR EQUIPMENT COMPANY

3821 Somto Fo Ave

844 Folsom Street

312 W. Lake St.

American Tractor Corp.: Production facilities are to be tripled by the addition of two 15,000-sq ft buildings.

Florida Concrete Pipe Co.: Offices are now at 330 S. Adams St., Tallahassee, Fla.

#### Production

1

Essick Mfg Co.: All equipment of their Sterling Machinery Corp. subsidiary has been transferred to Los Angeles.

Straub Mfg. Co., Inc.: License arrangement has been made with Sir. W. G. Armstrong Whitworth & Co., Ltd., England, to manufacture Kue-Ken crushers. This company's territory will include Great Britain, Eire, Europe, South Africa, India, Pakistan, Australia, and New Zealand.

Borg-Warner Corp.: Andrew W. Rose is assistant general manager of the Warner Gear Div.

#### **Personnel Election**

Raybestos-Manhattan, Inc.: George W. Marshall, Jr., and Alvin F. Heinsohn are elected vice-presidents.

Byron Jackson Co.: Carl Blom is elected a vice-president.

The Ruberoid Co.: E. J. O'Leary, formerly general sales manager, is now vice-president in charge of sales.

Golden-Anderson Valve Specialty Co.: Grant A. Colton is president.

Fram Corp.: Henry T. Parrett, manager of the Washington branch, is elected a vice-president.

Automatic Steel Products, Inc.: Curtis Franklin is chairman of the board of directors.

Whitney Chain Co.: James W. Anderson is vice-president in charge of sales, and C. Robert Powers is vice-president in charge of manufacturing.\*

#### Miscellaneous

Zonolite Co.: George E. Ziegler is research director.

Lightweight Aggregate Equipment Co.: Has been organized by Marietta Concrete Corp. and Besser Mfg. Co. to produce complete, lightweight aggregate plants. Executive and sales offices are in the First National Bank Bldg., Marietta, Ohio.

A. Leschen & Sons Rope Co.: L. H. Gault has retired as advertising manager after 45 yr of service with Leschen.

The Black & Decker Mfg. Co.: S. Duncan Black died suddenly of a cerebral hemorrhage. Cofounder of the firm, he was 67.



Here's one contractor who did! As an example of the advantages inherent in MICHIGAN Truck Cranes, Mr. Gurtzweiler of Henry Gurtzweiler, Inc., Toledo, cited a competitive-bid job.

Other contractors figured on the necessity of using a large crane with long boom to reach from outside a building being erected. Gurtzweiler, taking advantage of his MICHIGAN'S compact size and maneuverability, planned to work from a central point inside the building. Result? Henry Gurtzweiler, Inc. got the job . . . another of the many on which the MICHIGAN has given them a competitive advantage.

Moreover, Mr. Gurtzweiler states that although the truck crane is five years old and never has had an idle day, it is still in perfect condition and has had very little maintenance. Why settle for less? Next time you need a truck crane... get a MICHIGAN!

## MICHIGAN POWER SHOVEL COMPANY

495 Second Street, Benton Harbor, Michigan, U.S.A.



Increase your profits by using fastworking, cost-cutting electric tools on every job, even where highline power is not available. Lightweight, sturdy, Onan engine-driven electric plants supply instantly-available power anyubere for lights, drills, saws, pipethreaders, planers, spades, tampers, repair-shop tools and other motordriven equipment. Carry 'em, wheel 'em, or truck 'em right to the spot and plug in for all the power you need. Equipped with carrying handles or dolly-mounted.

Lightweight Air-Cooled Models: A. C.—400 to 3,000 watts. D.C.—750 to 5,000 watts. Heavy-duty models to 35,000 watts.





- For joining grader, trencher, ditcher and other earth moving conveyor belts.

  For belts 36" to 1/2" thick.
- A FLEXCO fastener that is HINGED. Has removable hinge pin.
- Troughs naturally, operates through take-up pulleys.
- Strong, durable . . . pull or tension is distributed uniformly across joint.

Order From Your Supply House. Ask for Bulletin HF 500.

FLEXIBLE STEEL LACING CO. 4699 Lexington St., Chicago 44, III.

## Sink Tubes Fast For Tunnel At Norfolk

(Continued from page 53)

crete is tremied to encase the joint completely.

After the joint is poured, 10½ ft of sand backfill is placed in the trench around the tubes. Ordinary backfill is then dumped on top of the sand until the tubes are covered with a minimum 5-ft layer of material.

• Shore connection—Tube placing began at the Berkley end and is continuing across the river toward Portsmouth. At Berkley, connection to the cut-and-cover section will be in the dry, with the water held out by an earth dike dumped over and around the land end of the tube. Dike top thickness, along tunnel centerline, is 140 ft

At Portsmouth, connection will be under water. Here, the first cutand-cover sections will already have been completed in the dry, and will have been bulkheaded at the water end. Into this end will be built a sliding ring joint to connect to the last tube and allow for any variation in over-all length. A dike that holds the river out during work in the dry will be removed, and the tube floated in and hooked on to the retracted sliding joint. The one remaining tube, sixth in position but last to be placed, will be lowered and joined to the fifth tube. Then the shoreward tube will be dragged back to meet it and make final closure.

Time limitations and site conditions dictate the Portsmouth connecting procedure. If it were done in the dry, as at Berkley, construction of a section of cutand-cover tunnel would be delayed until all the tubes were placed. As for the out-of-sequence sinking of the last two tubes, shallow water prevents the connecting one from being floated over the next one out. And it can't be brought in from the side, either, for part of the connecting tube extends inshore in a built-up area where its trench must be sheeted to prevent subsidence of adjoining ground.

This necessity for a sheeted trench, 47 ft wide and as much as 80 ft below water, complicates the job mightily. The trench must be braced below water level, and the tube submerged and pulled in beneath the bracing. There will be less than 8-ft clearance between the struts and the top of tube in its final position.

• Trench sheeting—Sheeting for the wet trench is unusual. Extremely strong, yet simple, it consists merely of a series of 36-in. 160-lb WF beams alternating with 30-in. 108-lb WF beams, all driven vertically as piles. Webs of the 36-in. beams, or master piles, are perpendicular to trench centerline; those of the 30-lb intermediate piles are parallel to it. Thus, the latter sections are held behind the flanges of the master piles. Penetration is 26 ft below ultimate trench bottom and piles are up to 105 ft long.

Driving these super sections is terrific work. They are guided by a templet made from an old cofferdam bracing set, and are driven by McKiernan-Terry 11B3 hammer riding a spud lead handled by derrick boat. Progress averages only 6 of the long piles per 8-hr day.

· Crossing data-The tunnel is part of a 13/4-mi bridge-tunnel expressway being built for the Elizabeth River Tunnel Commission. Norfolk's Tidewater Construction Corp. and New York's Merritt-Chapman & Scott Corp. have a joint contract for the project in the neighborhood of \$17 .-000,000. Tidewater is building a 2,000-ft, 4-lane bridge with bascule span over the Elizabeth's East Branch from downtown Norfolk to Berkley, and all tunnel approaches; MC&S is putting in the tunnel under the river's South Branch. The entire bridge-tunnel project is scheduled for completion next

For Merritt-Chapman & Scott Corp., Burton F. Sanders is project manager, working under William Denny, vice-president in charge of the firm's Marine & Heavy Construction Division, and Ralph E. DeSimone, executive vice-president and general manager. A. K. Burnham, Jr., is job engineer, and Don Youngman is office manager. Parsons, Brinckerhoff, Hall & Macdonald, New York, are consultants on the tunnel phase of the crossing, and are represented by George Murphy, resident engineer.



Naylor Pipe Company, 1268 E. 92nd St., Chicago 19, III.

New York Office, 350 Madison Avenue, New York 17, N.Y.



T O drive piles fast you need jolting hammer blows delivered in rapid succession. You need Super-Vulcan! Delivering double the ordinary number of blows per minute, it socks piles down super quick to save you on time costs. And working on 25 to 35 per cent less steam, it gives you even greater operational sovings.

Put Super-Vulcan to work for a faster start on any project, for on-time performance once you're underway. Its terrific power, plus many money-saving features, combine to give you the world's best all-round pile-driving job.

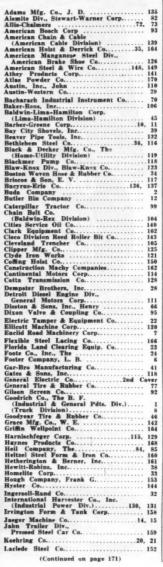
Remember, for plus-economy, open type Super-Vulcan fits same leads, uses same accessories as Single-Acting Vulcan. Write for details today.



### Advertisers in this Issue



Member of Associated Business Publication and Audit Burney of Circulations





### WHERE TO BUY

Featuring Additional Products, Specialties & Services for the Construction Industry



#### STOP that WATER

WITH FORMULA NO. 640. A clear liquid which penetrates 1° or more into concrete, brick, stucco, etc., seals—holds 1250 lbs. per sq. ft. hydrostatic pressure. Cuts contast: Applies quickly—no mixing—no fearing—no membranes. Write for technical data—free sample.

### SEARCHLIGHT SECTION

EMPLOYMENT . BUSINESS . OPPORTUNITIES . EQUIPMENT—USED or RESALE

#### UNDISPLAYED RATE:

1

1

\$1.20 a line, minimum 3 lines. To figure advance payment count 5 average words as a line.

INDIVIDUAL EMPLOYMENT WANTED undisplayed advertising rate is one-half of above rate, payable in advance. PROPOSALS, \$1.20 an insertion.

#### INFORMATION:

BOX NUMBERS in care of any of our New York, Chicago or San Francisco offices count as one additional line in undisplayed ads.

DISCOUNT OF 10% if full payment is made in advance for four consecutive insertions of undisplayed ads (not including proposals).

#### DISPLAYED-RATE PER INCH:

The advertising rate is \$9.50 per inch for all advertising appearing on other than a contract basis. Contract rates quoted on request.

AN ADVERTISING INCH is measured % inch vertically on one column, 3 columns—30 inches—to a page.

REPLIES (Box No.):
Address to office nearest you
NEW YORK: 330 W. 42 St. (18)
CHICAGO: 520 N. Michigan Ave. (11)
SAN FRANCISCO: 68 Post St. (4)

#### CIVIL SERVICE

WANTED: HARBOR and Port Engineer. Beginning salary \$5306 per annum advancing to \$5906 per annum. Applicants must have 8 years of engineering experience including 5 years of harbor work. Maximum age 50. Write City Service Commission, City Hall, Milwaukee, for annuncement and application.

#### POSITION VACANT

GENERAL SUPERINTENDENT Wanted. Must be familiar with Pennsylvania Department of Highways procedure. Give references, experience, and salary expected in first letter. P-9566, Construction Methods & Equip...

#### ENGINEER

#### With Executive Experience

Position as Estimate-Manager of construction for building division of young and progressive company doing business in the Southern area. Duties: Estimating, organizing building division, general supervision of construction. Excellent opportunity for man with ability. Reply with all pertinent details, such as experience, recommendations, and so forth.

P-8852, Construction Methods & Equipment 330 W. 42 St., New York 18, N. Y.

## WANTED TO BUY

USED CEDAR RAPIDS
MODEL FA PORTABLE
ASPHALT PLANT

(2500# CAPACITY)

PAVIMENTOS, S.A.

P.O. Box 10,100, Mexico 4, D.F.

#### "SEARCHLIGHT"

IS

#### Opportunity Advertising

to help you get what you want.
 to help you sell what you no longer need.

Take Advantage Of It

For Every Business Want

"THINK SEARCHLIGHT FIRST"



"Caterpillar" D8 Tractor, Serial No. 2U4030, with LeTourneau FP Scraper. Unit used less than 3000 hours. Excellent condition.

#### HOBSON AND COMPANY

"Caterpillar" Distributors

Phone: Harrison 6615 2131 WASHINGTON STREET KANSAS CITY, MO.

#### FOR RENT

Motor Truck Cranes 20 ton capacity 2—Bay City—1 Lorain 100 foot boom—15 foot jib Semi Trucks—Winch Trucks Derrick Trucks—Low Boy Trailers Air Compressors—Portable Welders

L. I. GRIFFIN & SONS, INC. 5002 S. Hanna St., Ft. Wayne, Ind. Phone H-3295

10,000 U.S.Q.M.C. "JEEP" CANS
5 Gal., for Oils—Gasoline, etc. Brand New! Heavy
gauge steel, O.D. serow-top (lets of 100 en.) 52.65.
QUANTITY BUYERS WRITE FOR DISCOUNT
ALSO (WATER) JEEP CANS. NEW \$3.50

#### FISLER SALES

723 WALNUT, KANSAS CITY 6, MO Write for Catalog-Over 500 Bargains

## FACTORY CLOSE OUT

PORTABLE

MULTI-USE POWER SAW

\$300

WAS \$499.00

3177.00

CUTS WOOD CUTS CONCRETE

America's greatest saw bargaint Cuts lumber to de Third Stration 31/2 H.P. gas engine. It was to saw cuts thus lining, transite pipes, steel aheets, copper 6 aluminum, etc. Dees work of \$1.000 worth of saw equipment. Sharpens tools. Famous make, brand new.original crates. Limited supply. Send for literature. Dept. CM-5

ENNIS SUPPLY CO.

2—S\$8 Ingersoll-Rand Jackhammers for 1 in, hex steel

1—Ingersoll-Rand No. 34 Drill Sharpener with shanking tools. Bit punch for sharpening 1 in, hex steel.

Subject to prior sale

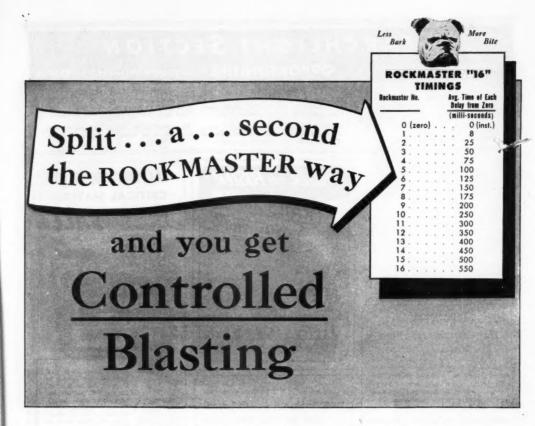
METAL & THERMIT CORPORATION
John W. Adams, Agent

ROSELAND, NELSON CO., VA.

I—101' Single Well 3 wheelbarrow, American Tubular Hoist Tower complete with 40 HP 2 Drum Hoist, sloc concrete bucket. Used 7 manths. Price 83300.00

i-78 Single Well 3 wheelbarrow Tower complet with 40 HP Double Drum Holst-\$2200.00 Subject to prior sale. F.O.S. Buffals, N. Y.

J. H. WELCH CO., INC. P. O. Box 27, So. Park Station, Buffalo 20, N. Y



THE ROCKMASTER blasting system offers you a choice of sixteen split-second delay detonators. Fit the right ones for your job into the complete system—including the correct explosive, drilling pattern and loading procedure—and you've got the key to a smooth flow of blasting power that can mean true

controlled force . . . controlled throw . . . controlled breakage.

We help you tailor the system to fit your requirements, often with substantial savings in drilling and dynamite, too.

ROCKMASTER may be the answer to your problems whether you blast coal, rock, ore... on the surface or underground. Write for your free copy of the ROCKMASTER "16" booklet that includes diagrams of typical loading in quarries, strip pits, mines, and many types of construction.

ROCKMASTER: Reg. U. S. Pat. Off.

## ATLAS

**EXPLOSIVES** 

"Everything for Blasting"



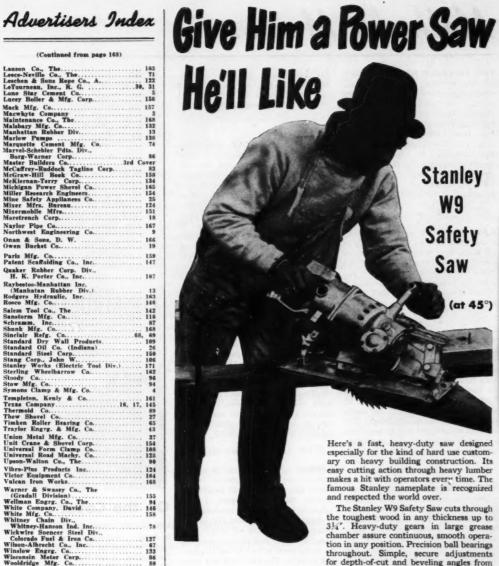
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Equipment



tion in any position. Precision ball bearings throughout. Simple, secure adjustments for depth-of-cut and beveling angles from 90° to 45°. Telescopic safety guard protects operator from cutting edge of blade. Supplied with sturdy metal carrying case and ripping gauge.

See the W9 Saw at your tool distributor's or write for detailed literature on the W9 or other Stanley Saws, to Stanley Electric Tools, 437 Myrtle St., New Britain, Conn.



HARDWARE . TOOLS . ELECTRIC TOOLS . STEEL STRAPPING

## Methods Memo ...

THE PIPELINE NETWORK built for the natural gas industry already tops the country's total rail mileage by 50,000. The present pipeline figure of 282,000 mi is far less important to contractors, however, than is the 26,500-mi increase made possible through government authorization of \$1,682,000,000 worth of natural gas facility construction. Still awaiting authorization is 12,700 mi of extension estimated at \$874,000,000.

LATEST STUNT to keep big offroad tires inflated properly is to fill them with water under recommended pressure and then seal the valve caps so operators can't reduce the pressure for easier riding. Water doesn't seep through tubes as does air, so tires stay up.

AN EDUCATIONAL STEP that more contractor groups would do well to follow was recently inaugurated by the Iowa AGC—they have established a scholarship in construction engineering. The first of the annual \$500 awards, at Iowa State College, will be made this spring. One qualification: The student must have had at least one summer's employment on construction work with an AGC firm.

NEW YORK STATE Labor Dept. is threatening to limit the length of crane booms on construction. We want to see some detailed figures on accidents resulting from too-long booms before we'll go along with this one. Wonder what they'd say about the 155-ft rig on page 59, this issue.

STILL MAKING HISTORY—After 6 years in Navy service at Apra Harbor, Guam, the grand old dredge New Jersey will soon be towed back through the Panama Canal to New Orleans, from whence she left in 1945 to enter the Navy. Built in 1927 at Manitowoc, Wis., for Standard Dredging Co., she started her illustrious career by filling in the Chicago World's Fair site, then went down

the Mississippi on levee work. Moran Towing Co., who hauled her out to Guam, is returning the dredge to her original owners.

UNCLE SAM'S TAX COLLECTORS can be tougher on a construction firm than can his engineers and inspectors. Mrs. Mary Louise Stringer found that out when she fell heiress to Pittsburgh's Booth & Flynn Co. She had to sell the well-known contracting outfit, which had been in her family 75 years, for \$2,000,000 to cover the inheritance tax. New owner is Morris E. Lipsett of New York's Lipsett, Inc.

A NEW LINE of equipment will be in order if a development announced by Shell Oil Co. for rehabilitating asphalt roads takes hold. Shell proposes a plan to rip up old pavements, pulverize the salvaged material in the presence of a solvent, add a small proportion of new road oil, and lay the revitalized mix right back in place. Sure, we've got rippers, crushers, mixers and pavers, but maybe we can tie 'em all up together in a single traveling machine.

SAFETY is the watchword of the Connecticut State Highway Dept., which has gone to great lengths to protect its road workers. Latest schemes include: Free inoculations to help prevent poison ivy infections; and issuance of bright red hats, in winter and summer models, to make men more visible to passing drivers. The hat trick has been under test in extra-hazardous areas since 1949, was recently made state-wide.

THE EFFECTS of atomic blasts on structures and building materials of various kinds are being studied in a new series of tests at the Atomic Energy Commission's Eniwetok Proving Ground in the Pacific. Results may radically change present structural design criteria and pose new problems for the construction industry.

LATEST contractor organization to be formed is the Associated Railway Track Contractors of America, with offices in Chicago. Royce Kershaw of Montgomery, Ala. is the group's first president; John Deckert is secretary.

YOU'D BETTER PAMPER your construction equipment in these days of tight supply; otherwise you're likely to find your machines down, and no replacements available. Our Third Annual Special Equipment Maintenance Issue, coming in July, will help you take care of your present rigs and keep them working longer.

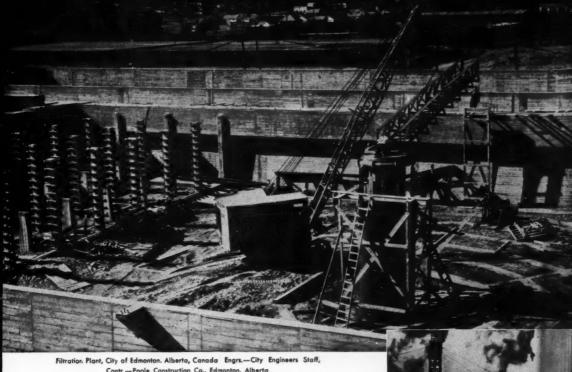
## CONSTRUCTION METHODS AND EQUIPMENT

Man state



#### On the Cover . . .

ON ROUTE 1 near Danvers, Mass., a Jaeger-Lakewood concrete finisher of Central Construction Co., Lawrence, gives the slab a final pass. The Type X machine is equipped with a transverse front screed and a diagonally adjustable rear screed that the operator can swing to best angle. When finishing pitched slabs and super-elevated curves, the working angle of the rear screed is turned to carry the right amount of material uphill and compact it solidly against the higher form. Both screeds have a wide range of oscillating speeds that are independent of travel speed. On this \$1,500,000 Route 1 extension, the machine is working behind a Ransome 34-E paver.



Contr -- Poole Construction Co., Edmonton, Alberta

#### Placeability, Durability for Thin Sections POZZOLITH with

Pozzolith, Cement Dispersion, proved particularly advan-

tageous in the construction of this filtration plant with thin sections because it produced good workability with reduced water.

Good workability resulted in easy placing; reduced water provided minimized shrinkage, low permeability and great durability.

Investigate Pozzolith for your next job because: normal concrete of any given quality is produced at lower cost with Pozzolith than by any other means.

Full data on Pozzolith will be sent on request.









TORONTO, ONTARIO

300,000 YARDS maintenance still too low to be figured Two of the eight Worthington Blue Brute Wagon Drills that broke cost records for Rock Construction Corporation. Note the amount of line drilling.



resident Walt Dunham and Engineer A. Bruce attanzi in the company's Downsville Dam office.



Two 5001 Worthington Blue Brute Air Compressors supplying air for drills at the Downsville Dam.

Line drilling in blue stone is child's play to those Worthington Blue Brute Wagon Drills.

Rock Construction Corporation of Kingston, New York, working on the Downsville Dam weir and waste channel, got service out of eight wagon drills that constantly amazed them.

Walt Dunham, president, reported: "We have drilled as much as 700-800 feet per 8-hour day per machine. In 165 working days, the machines put out 300,000 cu yds with so little maintenance it can't be figured in cost per yard."

This job also used a number of Worthington Blue Brute Hand-Held Rock Drills. Says Mr. Dunham: "There has been absolutely no maintenance cost. Our operators like them better than anything they have ever used."



Worthington Blue Brute Rock Drill operating ahead of the wagons collaring hole for laying out line drilling.

Contractors everywhere know that a Worthington Blue Brute team-air compressor and tools-makes mincemeat pressor and tools—makes mincemeat out of even the toughest jobs. See your nearby Worthington distributor for a demonstration. Worthington Pump and Machinery Corporation, Construction Equipment Division, Dunellen, N. J.

BUY BLUE BRUTES



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